CHAMPION LINES



CROSS-INDEX OF PROCESSES AID

Processes	Aigrette Enamel	Wedgewood Enamel	Hamilton Enamel	Velvett Enamel	Champion Colored Coated	. White Litho	Hitgefold Entmel	XXX Embossing Cover Paper	Koatine
Ben Day					103		,	175	
Ben Day 2-Color		">						177	
Ben Day 4-Color	342,343	390,391	57 366,367	414,415			438,439		486,487
Gelatine							V		
Halftone 65 Screen	330,331	378,379	354,355	402,403			426,427		474,475
Halftone 100 Screen	332,333	380,381	356,357	404,405			428,429		476,477
Halftone 120 Screen	334,335	382,383	358,359	77,406,407	•		430,431	151	478,479
Halftone 133 Screen	344,345	25,35,39 392	43,45,47 368,369	63,65,67,75 416,417	87,91,109	119,121	141,143 440,441	161	183,185,187 488,489
Halftone 150 Screen	11,13,15	23,27,37			89,107,111	123	139	1 159,163	
Halftone Vignette 120 Screen									
Halftone Vignette 133 Screen		29	49	69,79	113	125		65	189
Halftone Vignette 150 Screen	17			•	93		145		
Halftone High-Light 120 Screen						-	"\"		
Halftone High-Light 133 Screen				.81	95			16	193
Halftone High-Light 150 Screeo			53		115				
Halftone 2 Colors 120 Screen									
Halftone 4-Color Process 120 Screen									191
Halftone 2 Colors 133 Screen			55	83	97			169	195
Halftone 3-Color Process 133 Screen				•				155	1
Halftone 3-Color Process 150 Screen							147		
	•								191
Halftone 4-Color Process 133 Screen	19,338,339	31,386,387	51,362,363	71,410,411			434,435	V	482,483
Lithography	348,349		372,373	420,421		396,397	444,445		492,493
Offset Process	346,347 350,351		370,371 374,375	418,419 422,423		394,395 398,399	442,443 446,447	1	490,491 494,495
Photogravure Hand				,					10.1,100
Photogravure Rapid									
Photogravure Rapid 4 Colors									
Steel Engraving									
Туре									
Woodcut	340,341	388,389	364,365	412,413	99		436,437	171	484,485
Zinc Line Engraving	336,337	384,385	59,360,361	408,409	101,105		432,433	173,179	480,481
Zinc Line Engraving With Tint									1
									,

P A P	E R S	S H	o w	N	IN	ТН	I S	ВО	ОК
Processes	Champion Super	Champion English Finish	Champion Eggshell	Champion Machine Finish	Mimeo- graph Paper	Champion Bond	Champion Index Bristol	Cream Post Card Bristol	Capitol Post Card
Ben Day			241			287	315	319	
Ben Day 2-Color			243						
Ben Day 4-Color	462,463	510,511	235,251 558,559	534,535		582,583		606,607	
Gelatine								634,635	
Halftone 65 Screen	450,451	498,499	546,547	522,523		570,571		594,595	
Halftone 100 Screen	452,453	211,500,501	548,549	259,524,525		572,573		596,597	
Halftone 120 Screen	454,455	213,227,231 502,503	550,551	261,263 526,527		574,575		598,599	
Halftone 133 Screen	199,201,203 464,465	215,229 512,513	560,561	536,537		584,585		608,609	
Halftone 150 Screen	1.,,,,,,,	1,525		4					
Halftone Vignette 120 Screen		217		265					
Halftone Vignette 133 Screen	205								
133 Screen Halftone Vignette 150 Screen									
Halftone High-Light		221		269					
120 Screen Halftone High-Light 133 Screen									323
Halftone High-Light 150 Screen									
Halftone 2 Colors 120 Screen		223		271			,		
Halftone 4-Color Process	207	219		267					
120 Screen Halftone 2 Colors 133 Screen									
Halftone									
3-Color Process 133 Screen Halftone 3-Color Process									
3-Color Process 150 Screen Halftone	207	219		267					
4-Color Process 120 Screen Halftone 4-Color Process	458,459	506,507	554,555	530,531		578,579		602,603	
133 Screen	468,469	516,517	564,565	540,541		588,589		612,613	
Offset	466,467	514,515 518,519	562,563 566,567	538,539 542,543		586,587 590,591		610,611	
Process Photogravure	470,471	518,519 626,627	566,567	542,543		590,591		614,615	
Hand Photogravure		618,619 622,623		,					
Rapid Photogravure Rapid 4 Colors		622,623							
Steel		020,021				620.631			
Engraving			0.47		070.000	630,631			
Type	400 /50		247		273,279	291		an : 25 =	
Woodcut Zinc Line	460,461	508,509	556,557	532,533		580,581		604,605	
Engraving Zinc Line	456,457	504,505	239,245,255 552,553	528,529		285,576,577		600,601	
Engraving With Tint		·				, 283			

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The comments printed on the pages following 328 were written after the sheets were printed, and serve as a guide in the more successful use of this book, which is dedicated to the advancement of the printing trade and a clearer understanding of what can and cannot be accomplished by this Art of Arts.





AIGRETTE ENAMEL

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25 x 38 - 80, 100, 120 28 x 44 -104, 117, 130 38 x 50 -160, 200

120





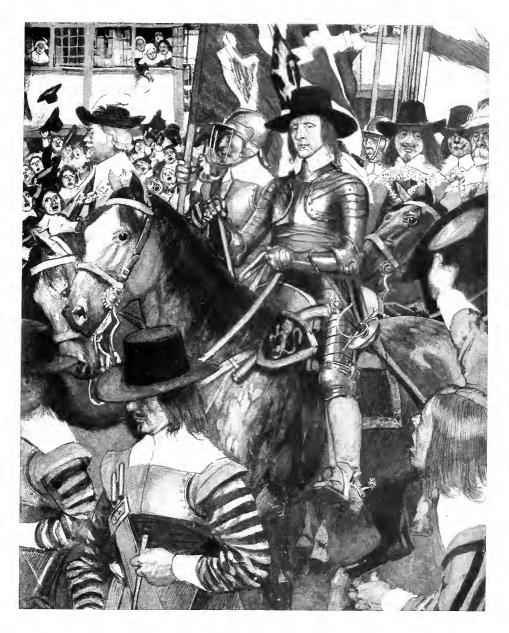
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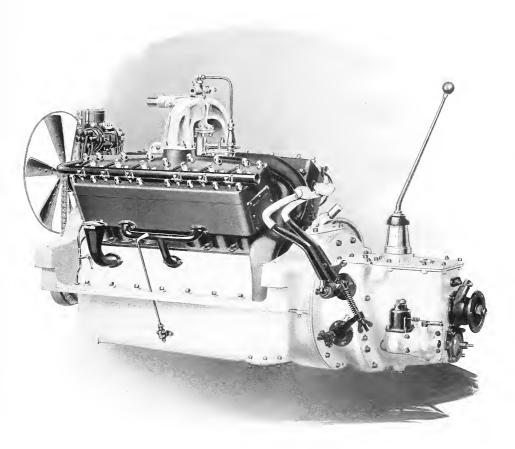
150-SCREEN HALF-TONE From a photograph by Underhill





150-SCREEN HALF-TONE From a wash-drawing by Maurice Griffenhagen





150-SCREEN VIGNETTED HALF-TONE From a highly retouched photograph Courtesy of the Packard Motor Car Co.





133-SCREEN FOUR-COLOR PROCESS PLATE
From a painting
Courtesy of Hickey-Freeman Co., Rochester, N. Y.





WEDGEWOOD ENAMEL

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25 x 38 - 75, 90, 110

28 x 44 - 95, 115

38 x 50 – 150, 180, 220

110



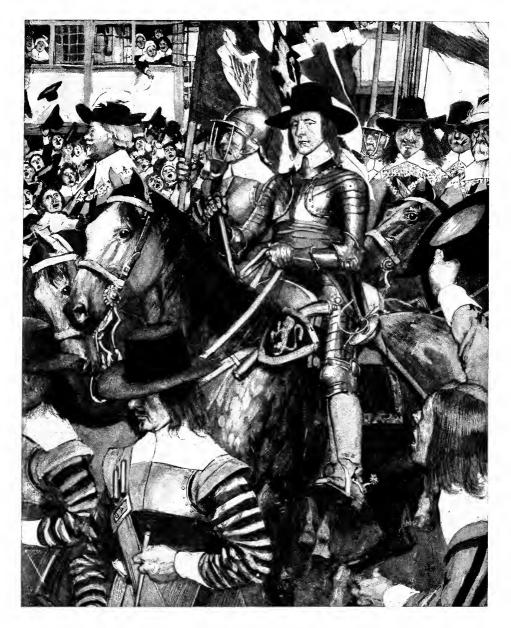


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From a photograph from the Duplessis painting in the
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of Art

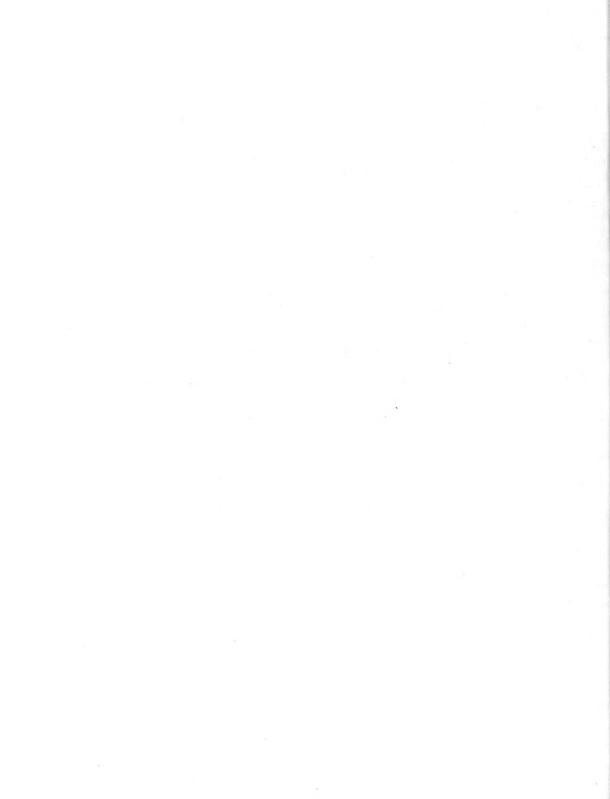


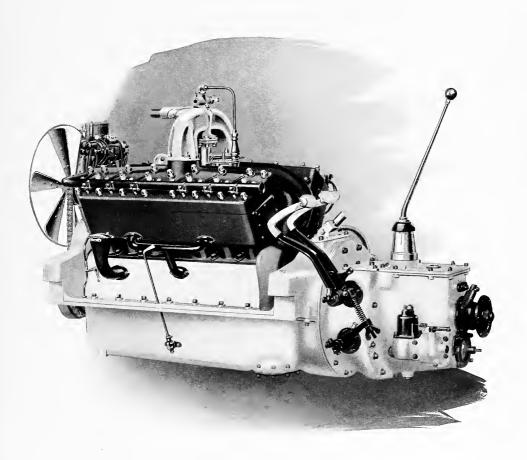


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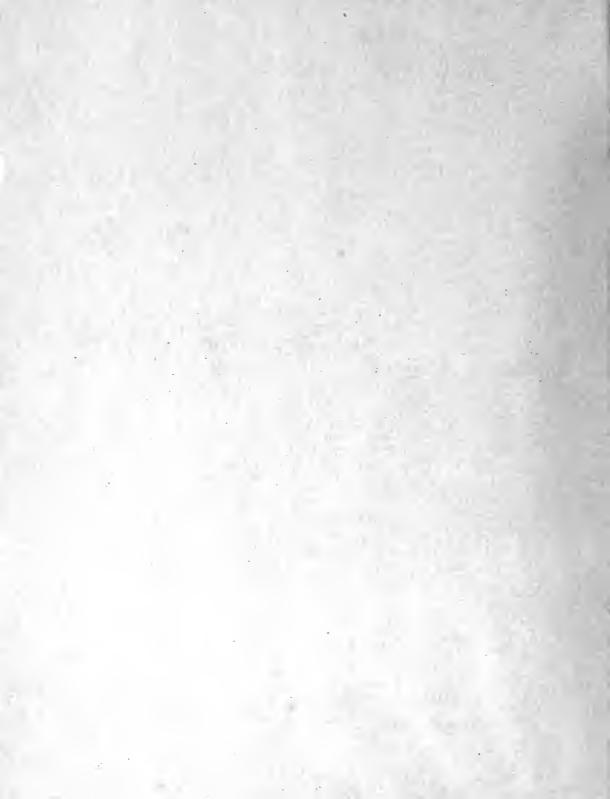


WEDGEWOOD ENAMEL

INDIA TINT

STOCKED IN THE FOLLOWING SIZES

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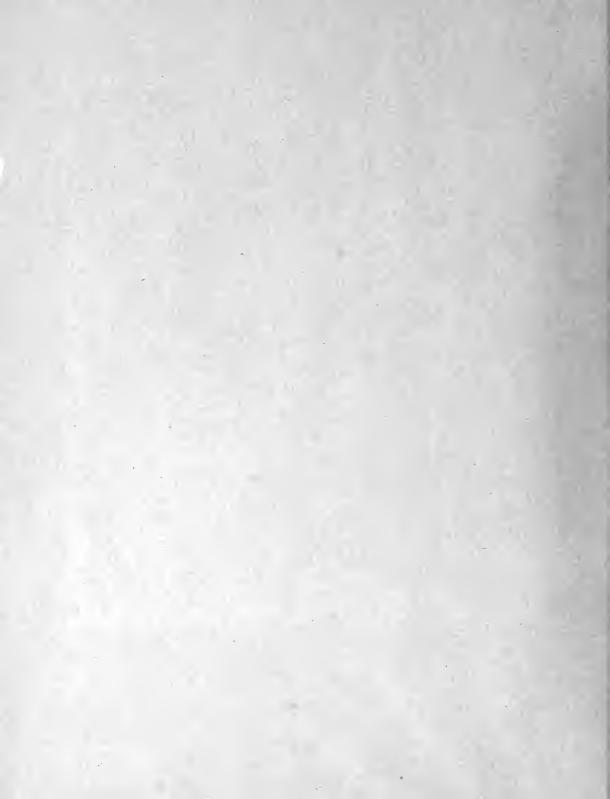


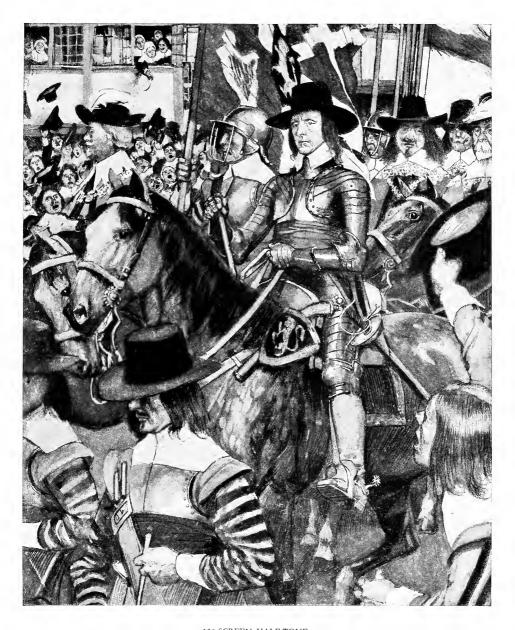
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HAMILTON ENAMEL

STOCKED IN THE FOLLOWING SIZES

25 x 38 - 60, 70, 80, 100, 120, 140 28 x 44 - 78, 91, 104, 117, 130, 155 33 x 46 - 96, 112, 128, 144, 160 38 x 50 - 120, 140, 160, 200

120

100

80

60

70

Hamilton Enamel 25 x 38-120



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From a photograph from the Duplessis painting of Franklin in the Metropolitan Museum
of Art

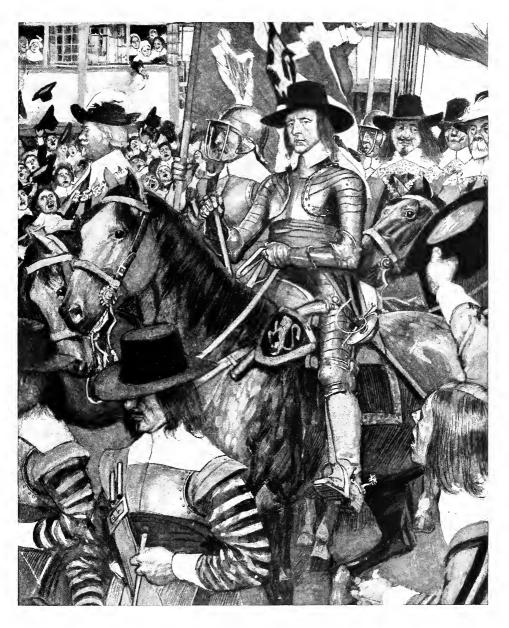
Hamilton Enamel 25 x 38 –100 100

80 70

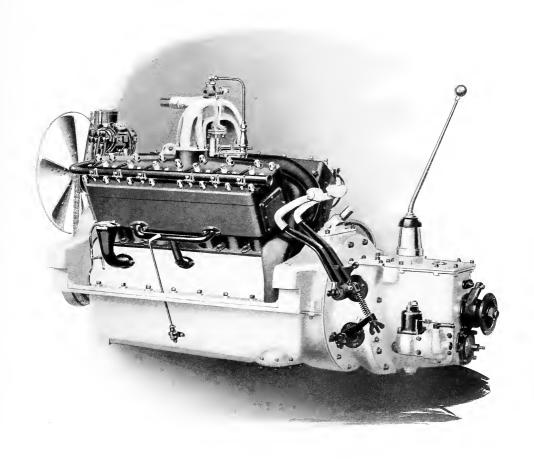


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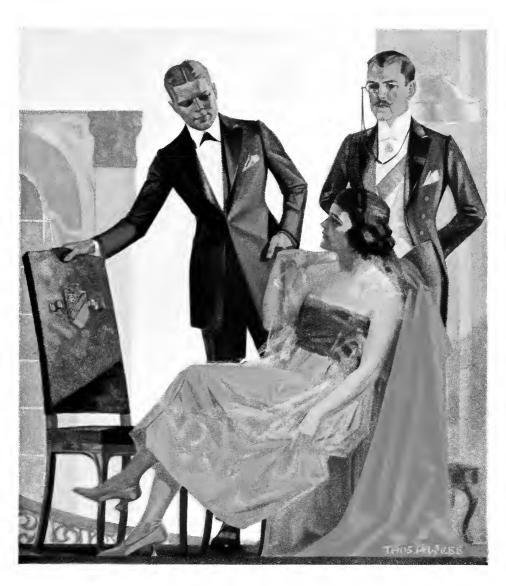


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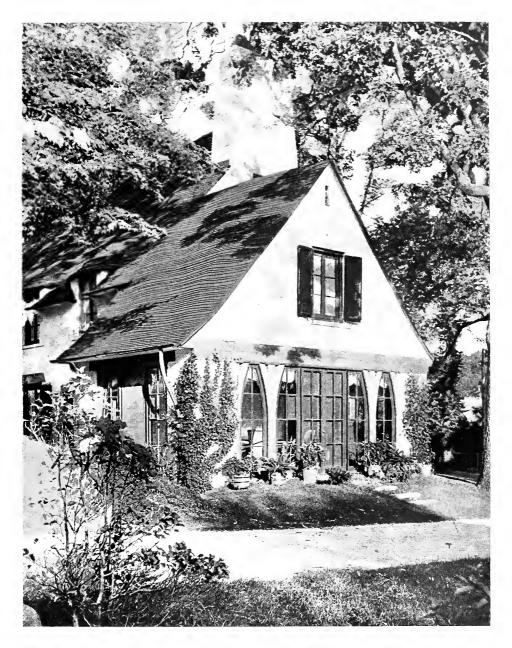
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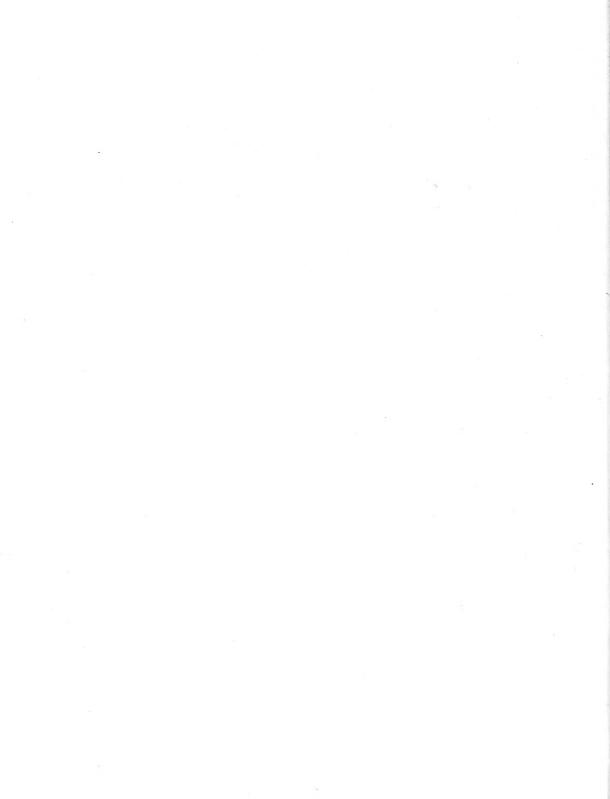


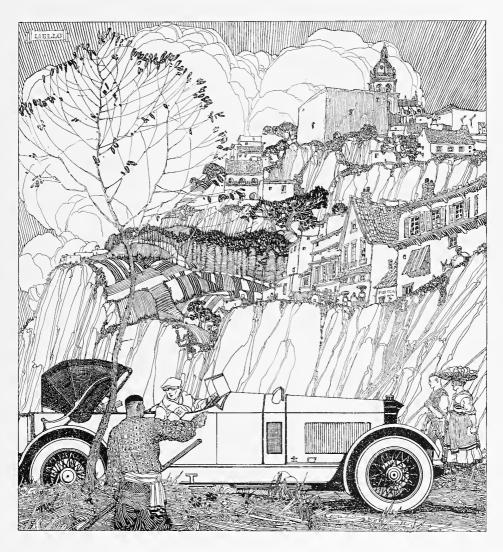
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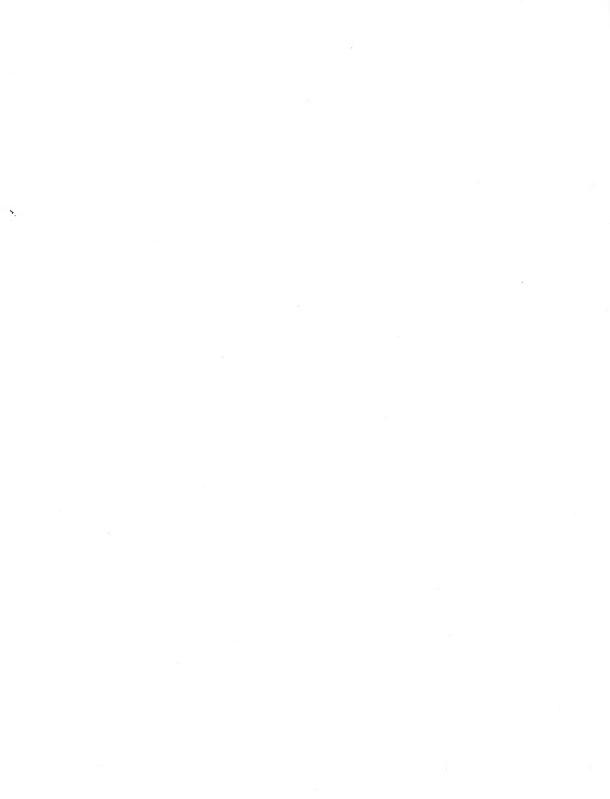


120-SCREEN FOUR-COLOR BEN DAY PLATE From a colored drawing Courtesy of Stanford Briggs, Inc.





ZINC LINE-ENGRAVING From a pen-and-ink drawing Courtesy of Stanford Briggs, Inc.





VELVETT ENAMEL

STOCKED IN THE FOLLOWING SIZES

25 x 38 - 70, 80, 100

28 x 44 - 90, 104, 117

 $38 \times 50 - 160$





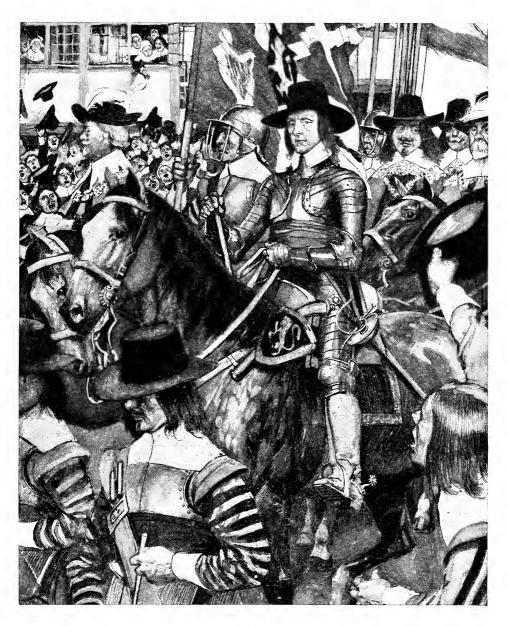
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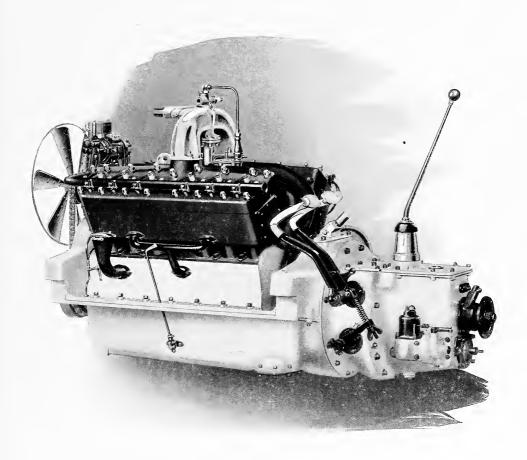
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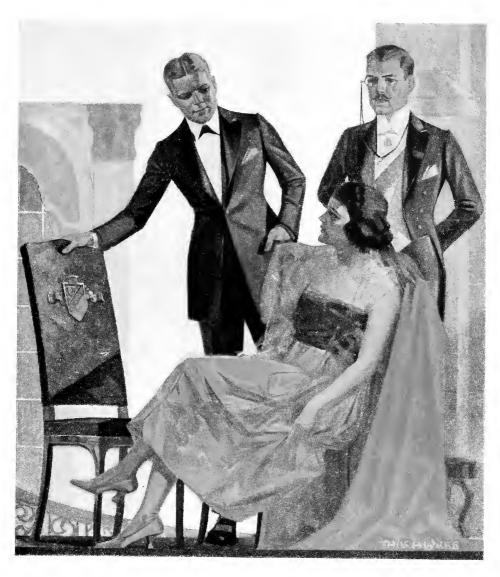
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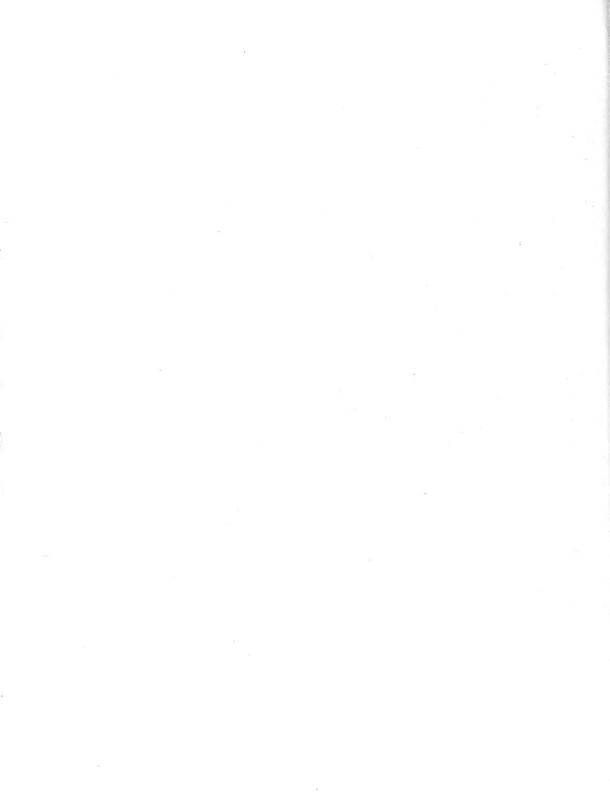


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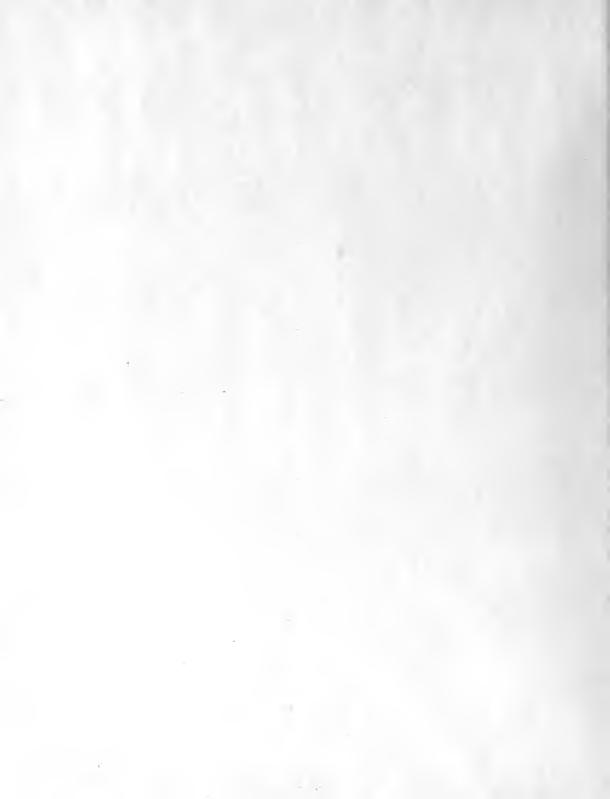


VELVETT ENAMEL

COLORS

STOCKED IN THE FOLLOWING SIZES

Buff
$$\begin{cases} 25 \times 38 - 80 \\ 28 \times 44 - 104 \end{cases}$$
Gray
$$\begin{cases} 25 \times 38 - 80 \\ 28 \times 44 - 104 \end{cases}$$
India Tint
$$\begin{cases} 25 \times 38 - 70, 80, 100 \\ 28 \times 44 - 91, 104, 117, 130 \end{cases}$$





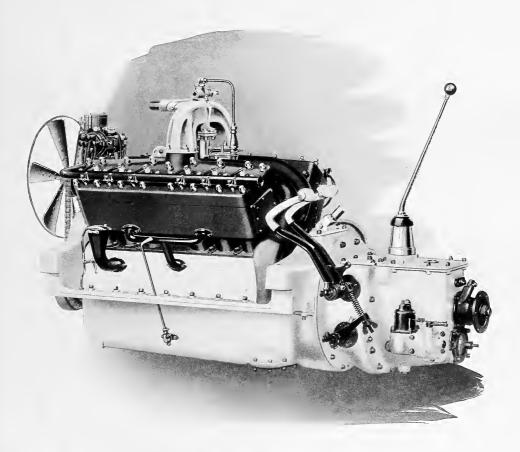
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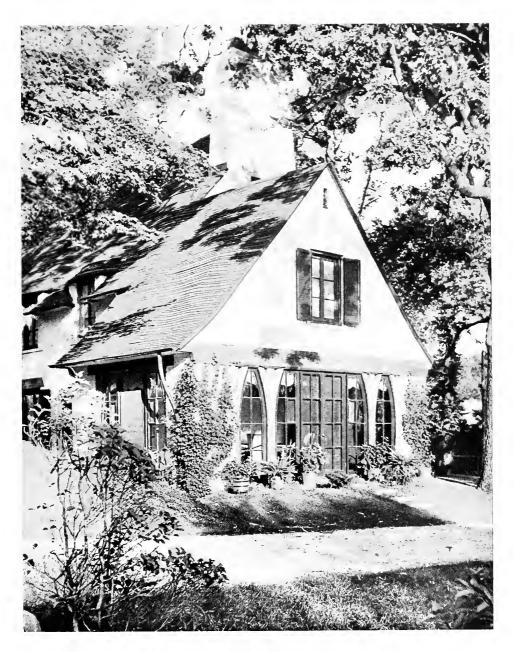
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133-SCREEN HIGH LIGHT HALF-TONE From pencil drawing by Harley D. Nichols





133-SCREEN HALF-TONE From a photograph by Henry T. Lindeberg





CHAMPION COLORED COATED

STOCKED IN THE FOLLOWING SIZES

Azure, E. B
$25 \times 40 - 105$
Buff, E. B
25 x 40 – 105
Goldenrod, E. B 25 x 38 – 80
25 x 40 – 105
Gray, E. B 25 x 38 – 80
25 x 40 – 105
Green, E. B
25 x 40 – 105
India, E. B
$25 \times 40 - 105$
28 x 44 – 104, 117
Primrose, E. B
Rose, E. B
25 x 40 – 105





195-SCREEN HALF-TOXES of Itself to the Memographics (1950) a the Memographics (1950) a

Champion Colored Coared

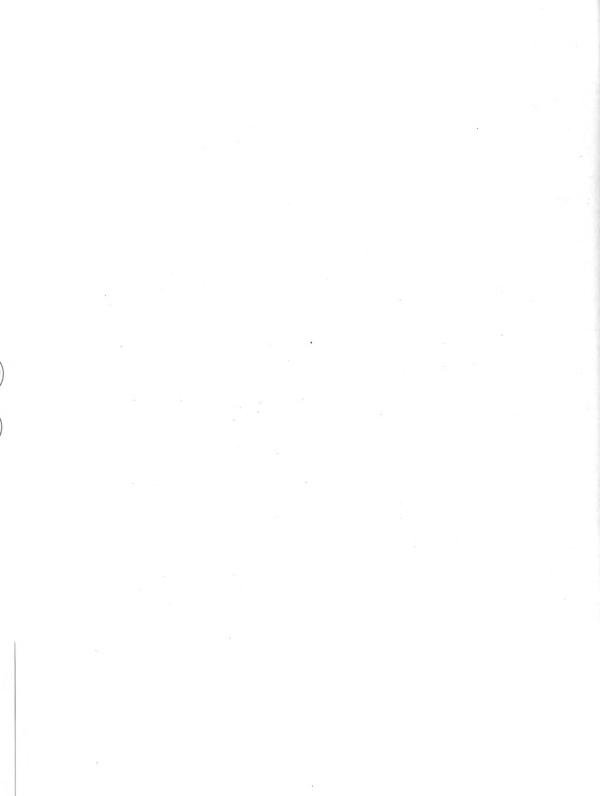
COLDENROD

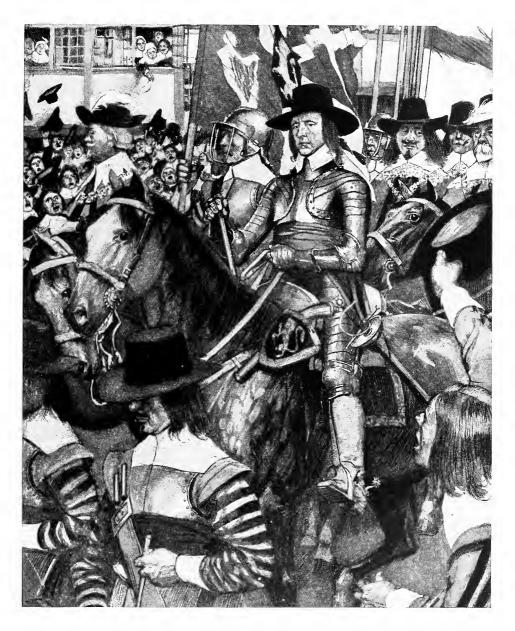
25 x 38 = 80





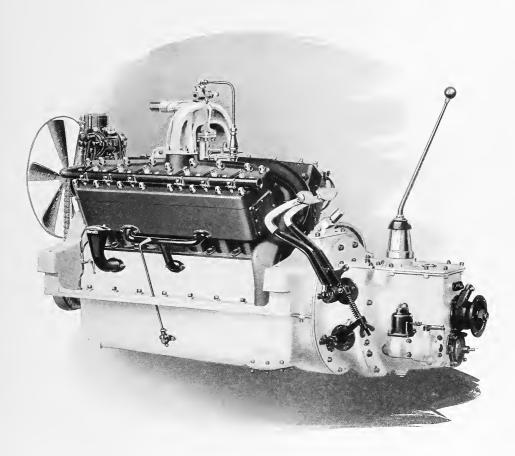
150-SCREEN HALF-TONE From a photograph by Underhill





133-SCREEN HALF-TONE From a wash-drawing by Maurice Griffenhagen





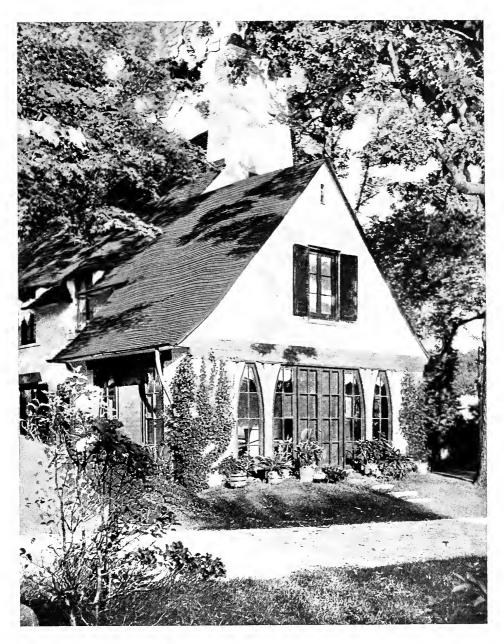
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133-SCREEN HIGH-LIGHT HALF-TONE From a pencil drawing by Harley D. Nichols





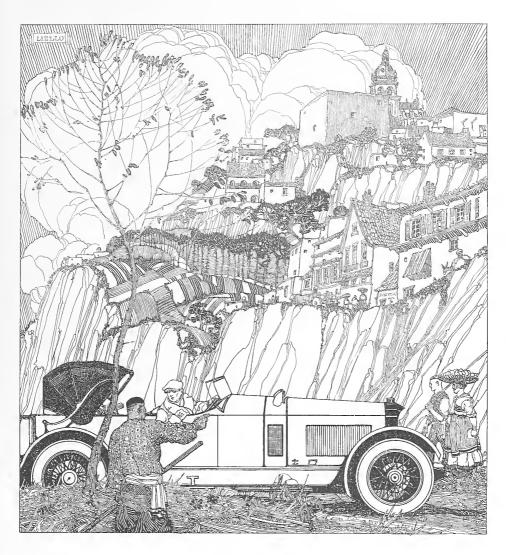
133-SCREEN HALF-TONE From a photograph by Henry T. Lindeberg





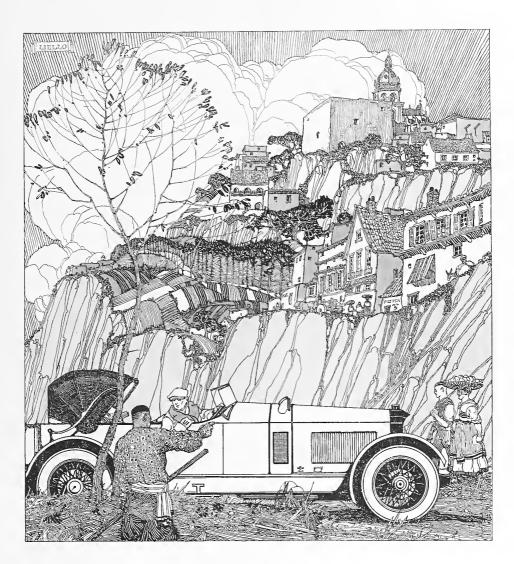
WOODCUT By Julius J. Lankes





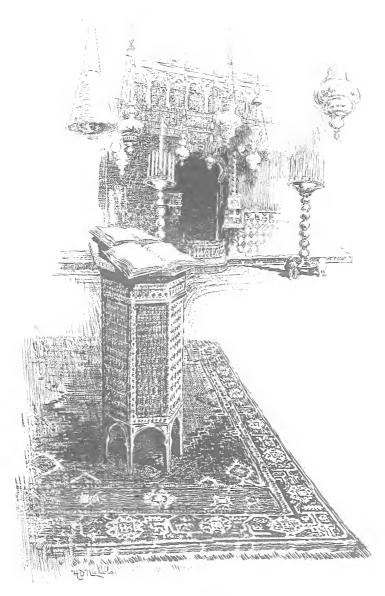
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BLACK-AND-WHITE BEN DAY PLATE Courtesy of Stanford Briggs, Inc.





ZINC LINE-ENGRAVING From a dry-brush drawing by Harley D. Nichols





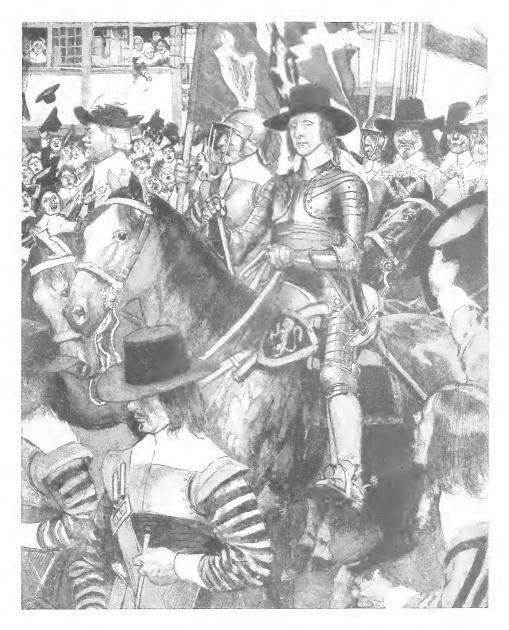
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From a photograph from the Duplessis painting of Franklin in the Metropolitan Museum
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133-SCREEN HALF-TONE From a photograph by Underhill





150-SCREEN HALF-TONE From a wash-drawing by Maurice Griffenhagen



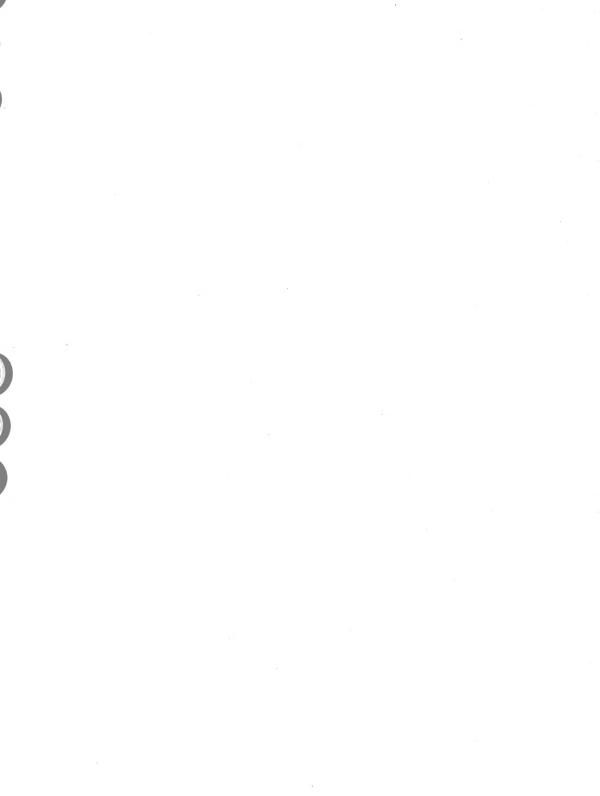


1633 SCREEN VIGNETTED HALF-TONE From a bighly retonated photograph Concessy of the Fackard Motor Can Co.





150-SCREEN HIGH-LIGHT HALF-TONE From a pencil drawing by Harley D. Nichols





WHITE LITHO

COATED ONE SIDE

STOCKED IN THE FOLLOWING SIZES

22 x 28 - 35, 40, 52

25 x 38 - 50, 60, 70, 80, 100

28 x 44 - 65, 78, 91, 104

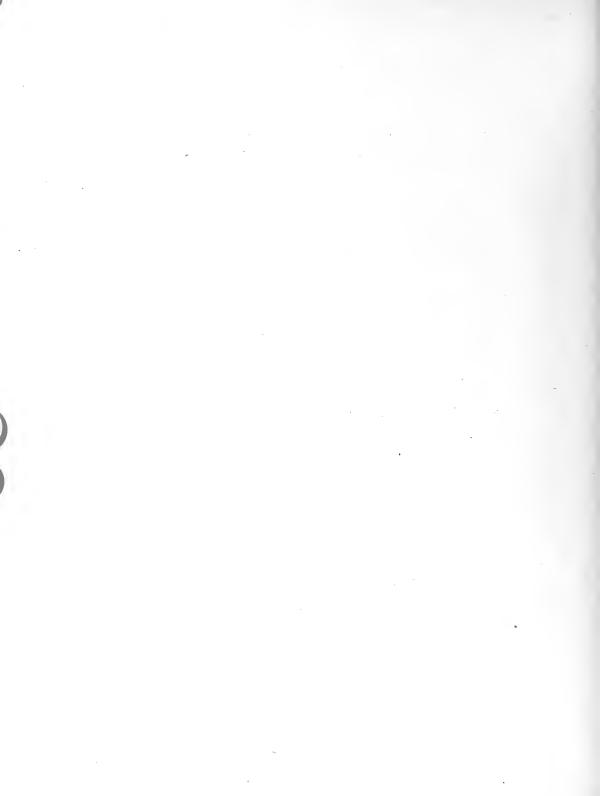
 $38 \times 50 - 120$

100

80

60

70



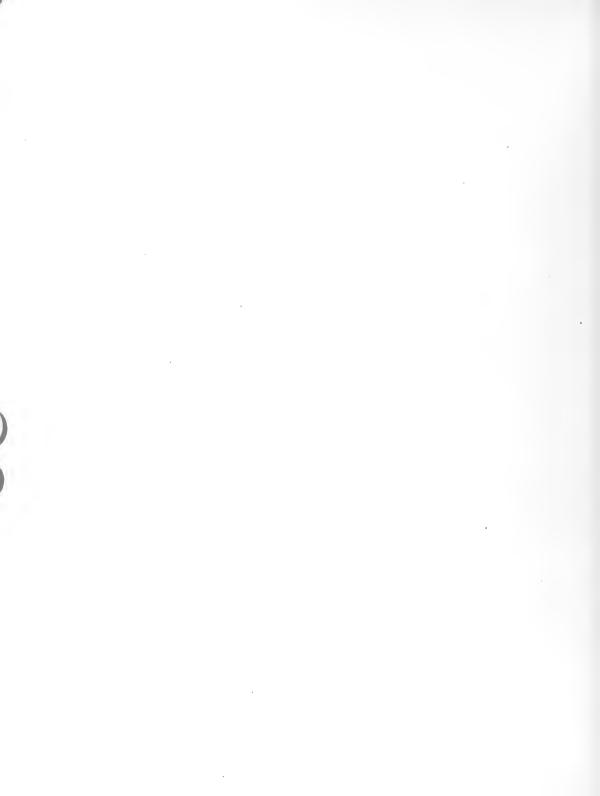


133-SCREEN HALF-TONE
From a photograph from the Duplessis painting of Franklin in the Metropolitan Museum
of Art

White Litho coated one side 25 x 38 - 80

80

60

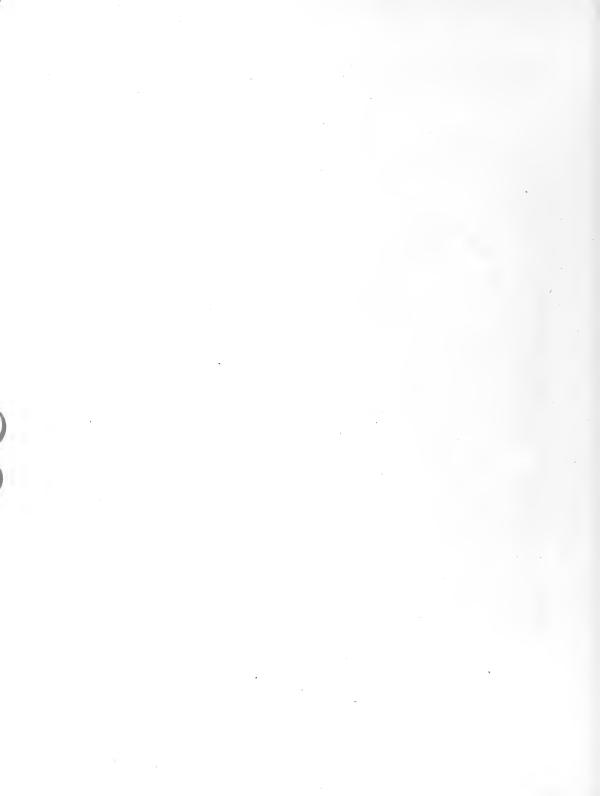


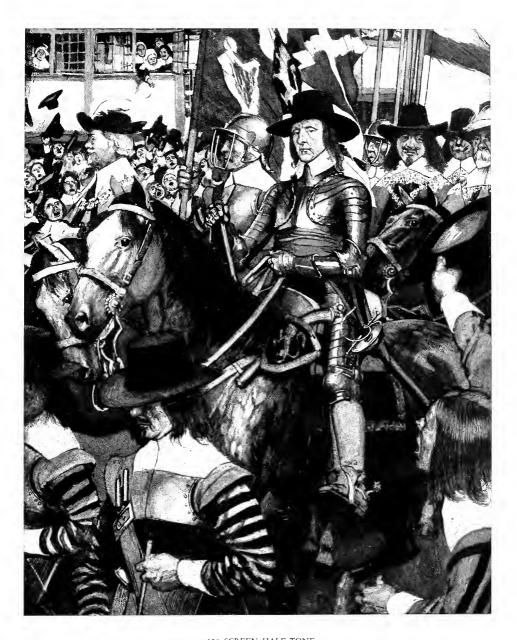


133-SCREEN HALF-TONE From a photograph by Underhill

White Litho COATED ONE SIDE 25 x 38 - 70

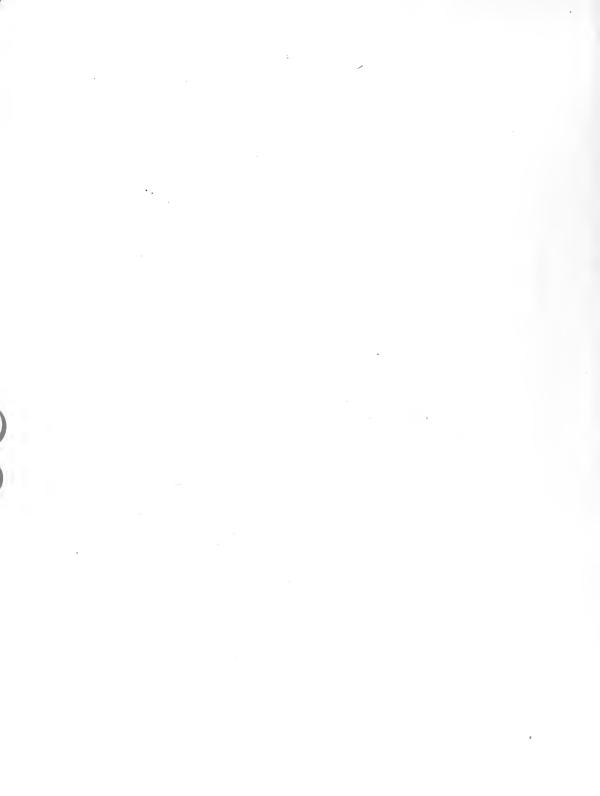
70 60

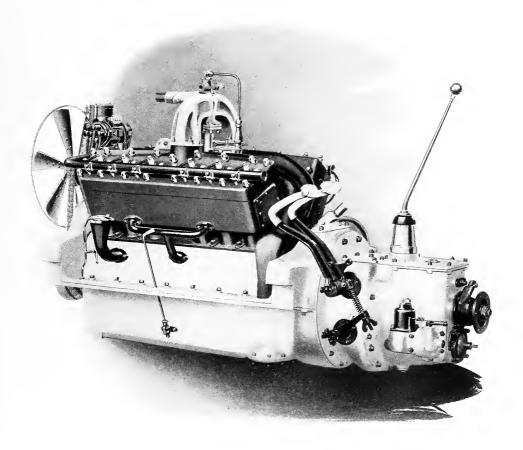




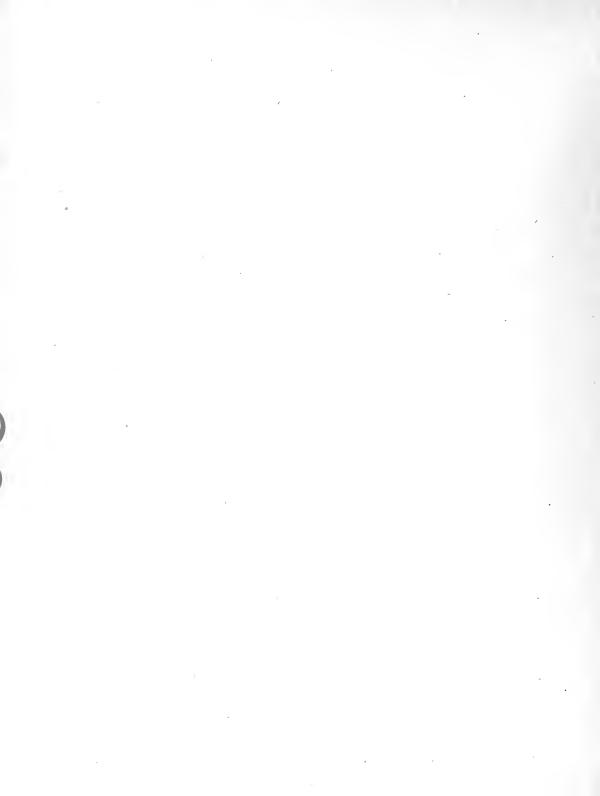
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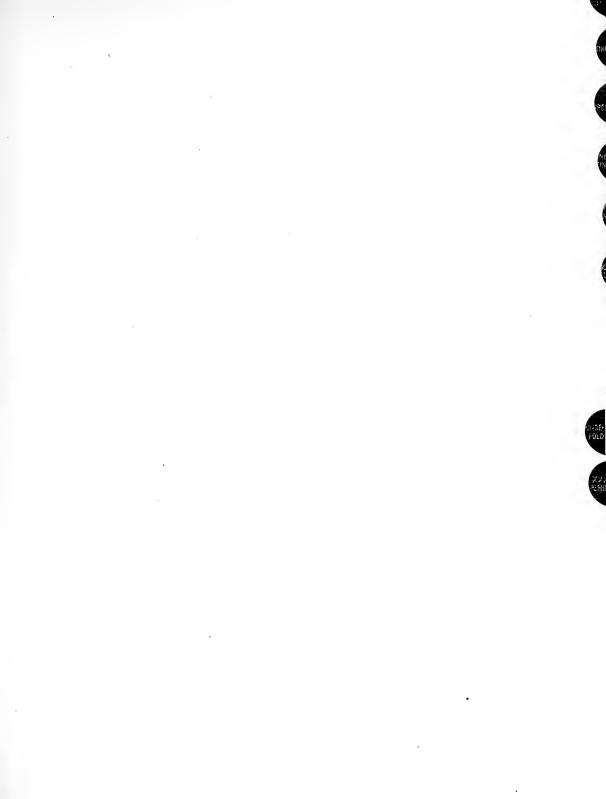
White Litho coated one side 25 x 38 – 60

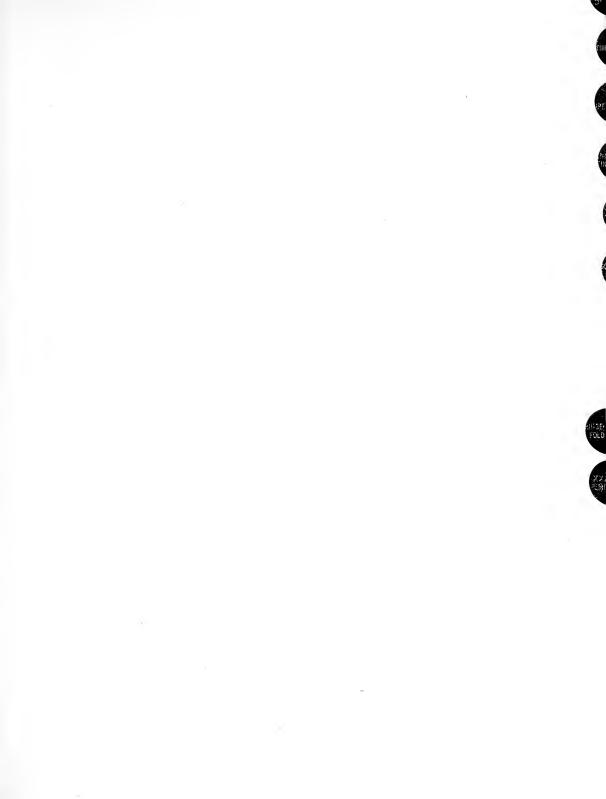


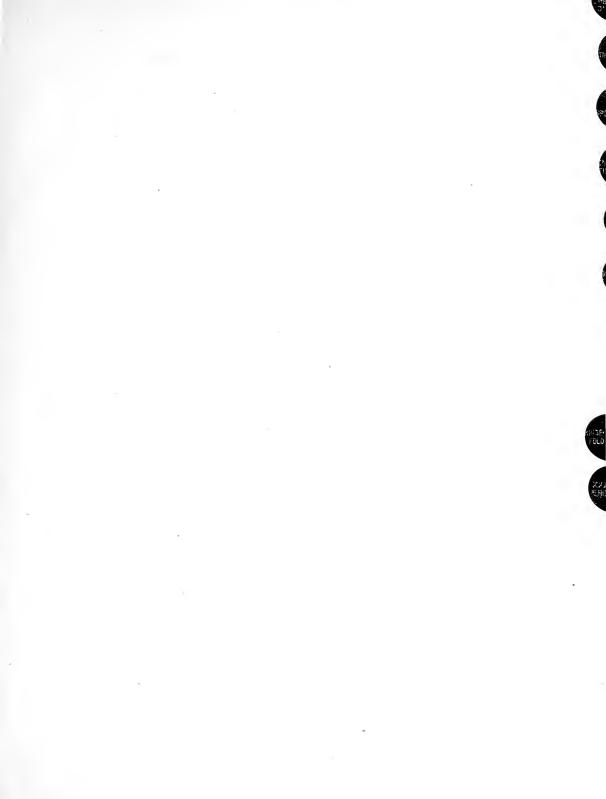


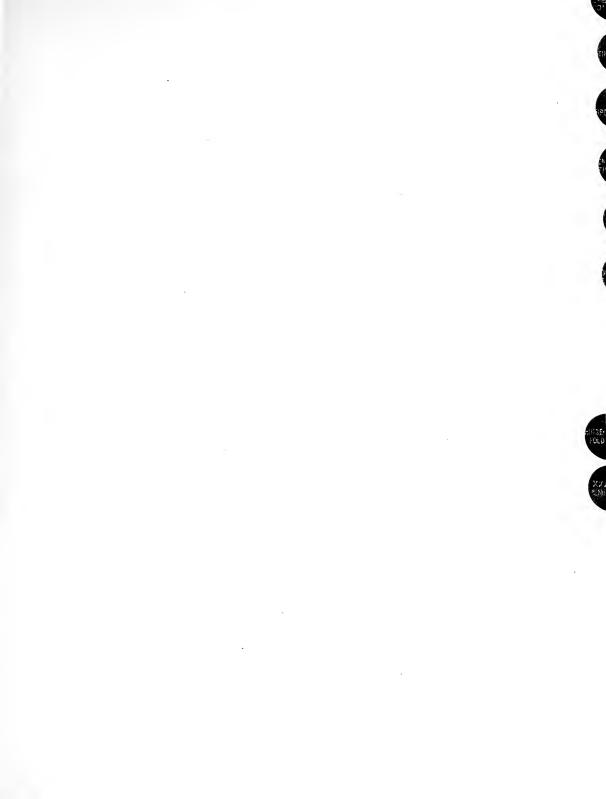
133-SCREEN VIGNETTED HALF-TONE From a highly retouched photograph Courtesy of the Packard Motor Car Co.

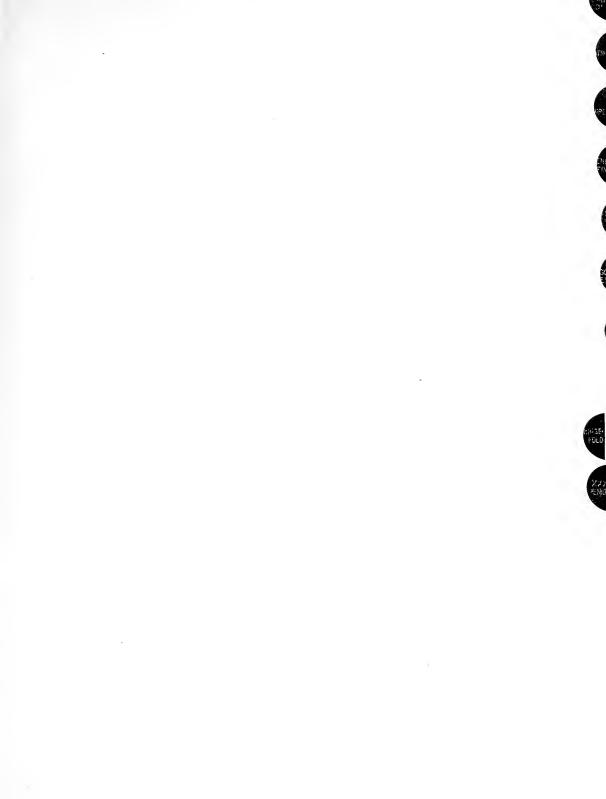














HINGEFOLD ENAMEL

FOLDS BOTH WAYS

STOCKED IN THE FOLLOWING SIZES

25 x 38 - 80, 100, 120

29 x 45 - 137, 165

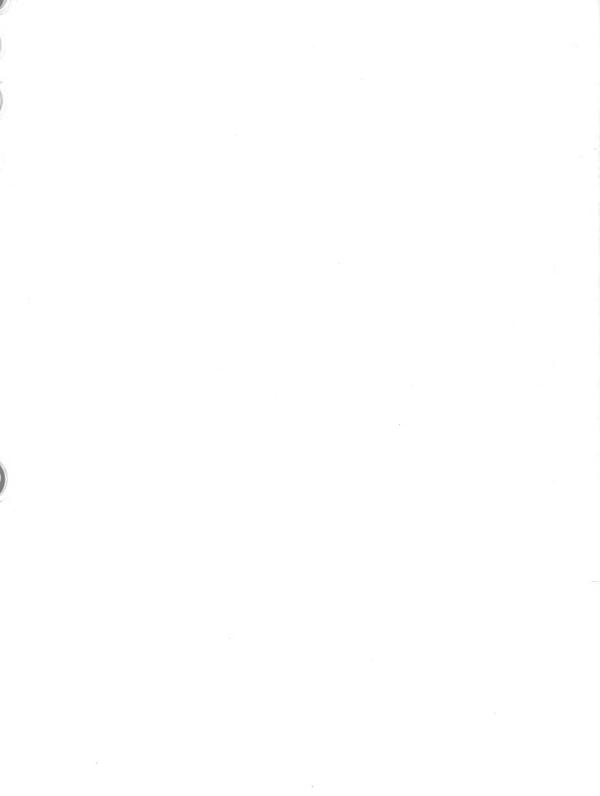
38 x 50 – 160, 200

120





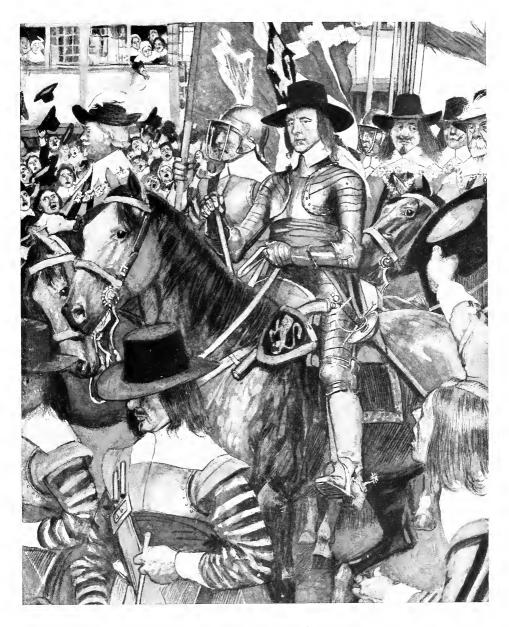
From a photograph from the Duplessis painting of Franklin in the Metropolitan Museum of Art





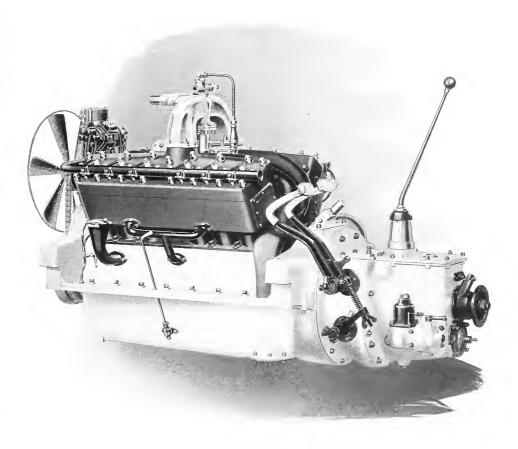
133-SCREEN HALF-TONE From a photograph by Underhill





133-SCREEN HALF-TONE From a wash-drawing by Maurice Griffenhagen





150-SCREEN VIGNETTED HALF-TONE From a highly retouched photograph Courtesy of the Packard Motor Car Co.





150-SCREEN THREE-COLOR PROCESS PLATE From a water-color Courtesy of Lord & Taylor, New York



XXX EMBOSSING COVER PAPER COATED

STOCKED IN THE FOLLOWING SIZES

 $20 \times 26 - 60$

20 x 26 - 80

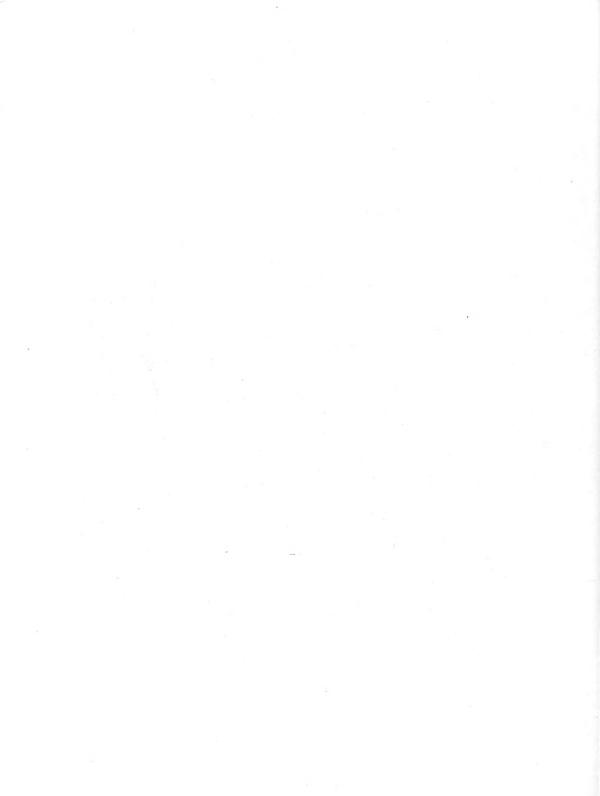
23 x 33 - 87

23 x 33 - 117





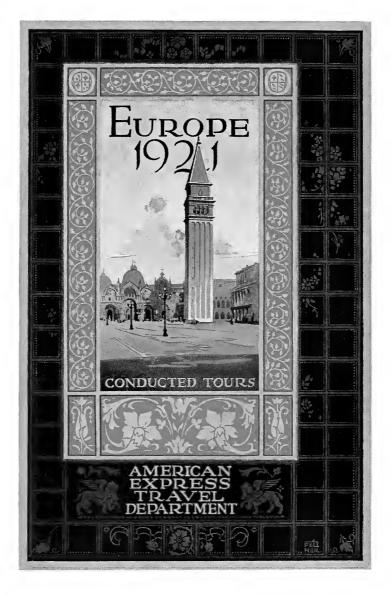
120-SCREEN HALF-TONE From a photograph from the Duplessis painting of Franklin in the Metropolitan Museum of Art





150-SCREEN HALF-TONE From a photograph by Underhill

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	i	



133-SCREEN THREE-COLOR PROCESS PLATE From a water-color Courtesy of American Express Co.



XXX EMBOSSING COVER PAPER

COLORED-COATED

STOCKED IN THE FOLLOWING COLORS AND SIZES

AZURE, GRAY,
GREEN, INDIA, PRIMROSE, ROSE

20 x 26 - 60

20 x 26 - 80

23 x 33 - 87

23 x 33 - 117





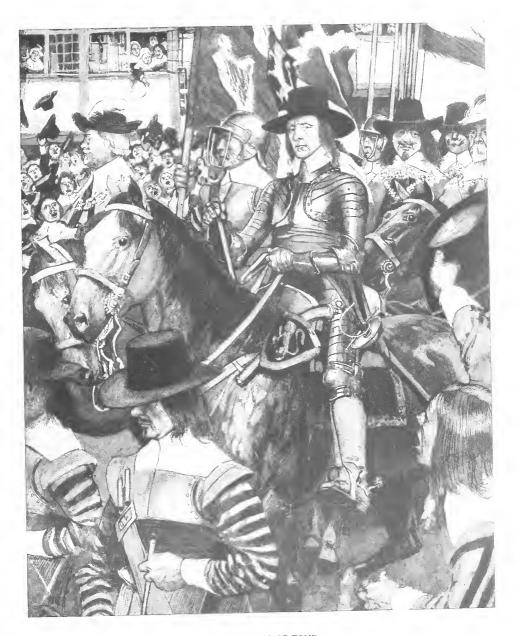
150-SCREEN HALF-TONE
From a photograph from the Duplessis painting of Franklin in
the Metropolitan Museum
of Art





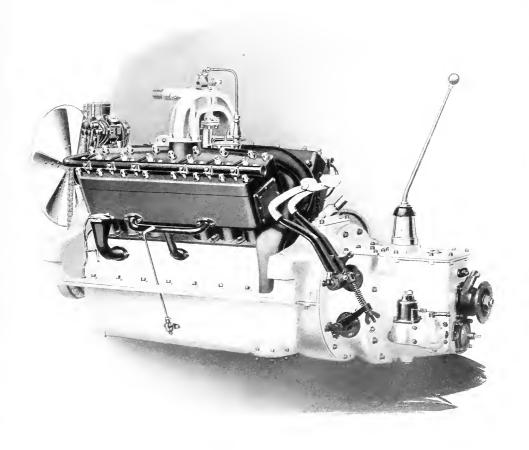
133-SCREEN HALF-TONE From a photograph by Underhill





150-SCREEN HALF-TONE From a wash-drawing by Maurice Griffenhagen



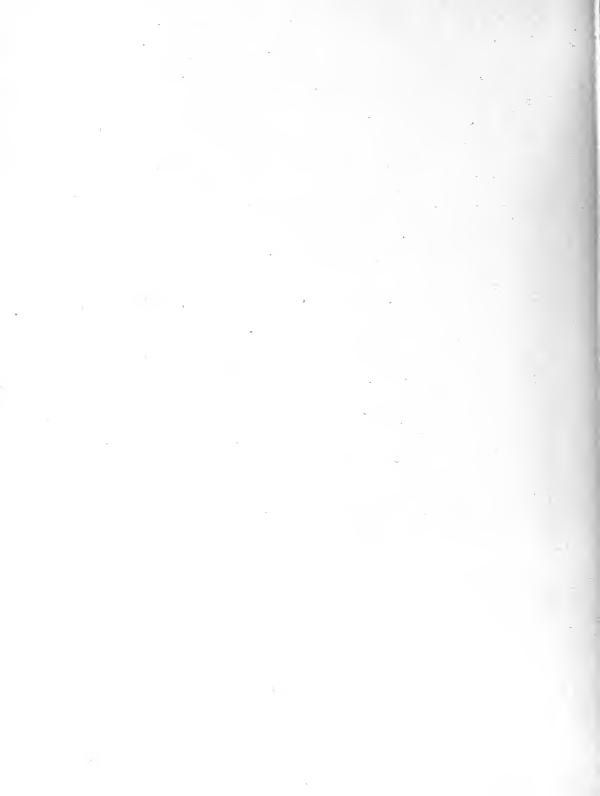


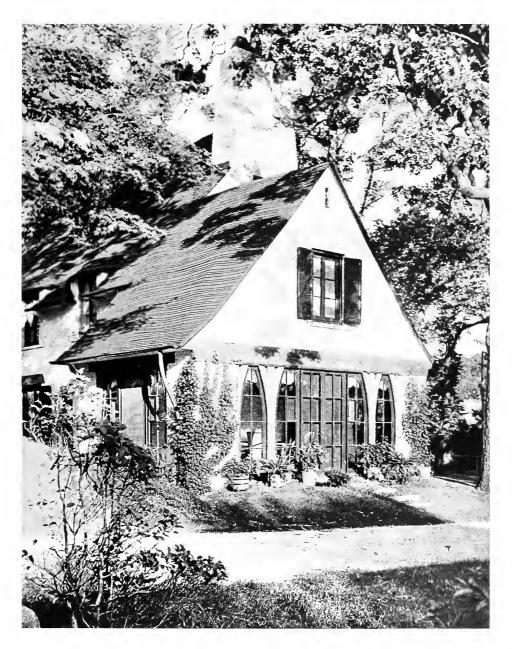
133-SCREEN VIGNETTED HALF-TONE From a highly retouched photograph Courtesy of the Packard Motor Car Co.



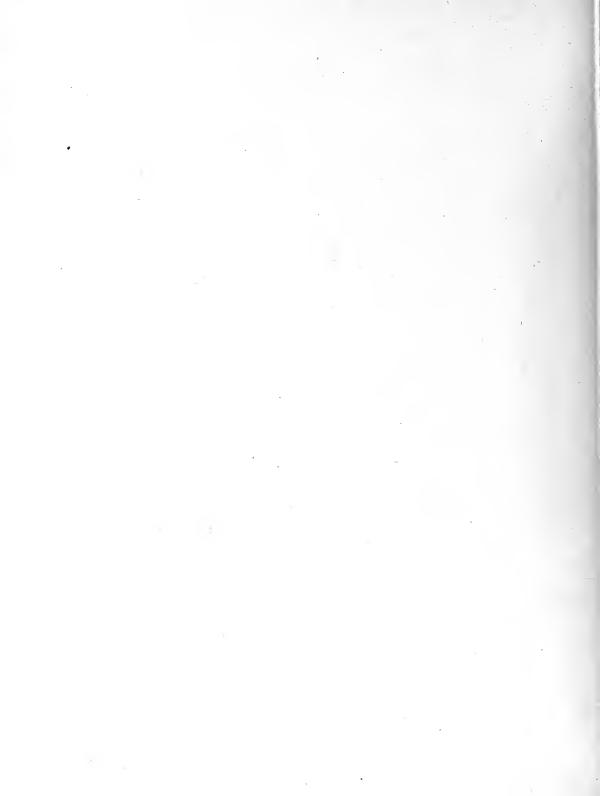


133-SCREEN HIGH-LIGHT HALF-TONE From pencil drawing by Harley D. Nichols





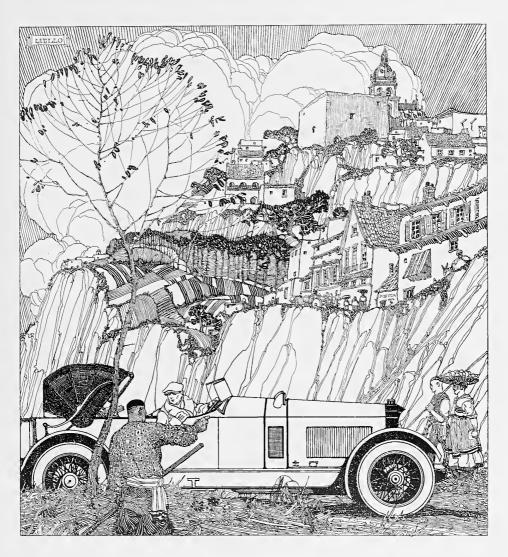
133-SCREEN HALF-TONE From a photograph by Henry T. Lindeberg





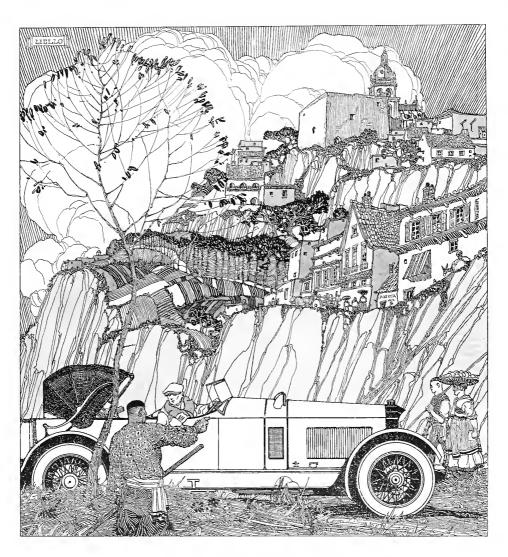
WOODCUT By Julius J. Lankes





ZINC LINE-ENGRAVING From a pen-and-ink drawing Courtesy of Stanford Briggs, Inc.





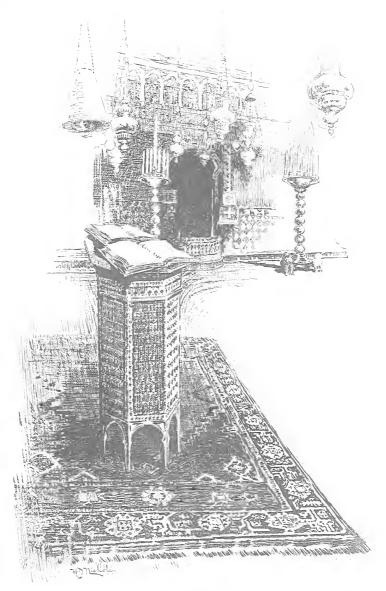
BLACK-AND-WHITE BEN DAY PLATE Courtesy of Stanford Briggs, Inc.





TWO-COLOR BEN DAY PLATE Courtesy of Abraham & Straus, Brooklyn, N. Y.





ZINC LINE-ENGRAVING From a dry-brush drawing by Harley D. Nichols





KOATINE AN IMITATION COATED PAPER

STOCKED IN THE FOLLOWING SIZES

25 x 38 - 50, 60, 70, 80

28 x 44 - 65, 78, 104

33 x 46 - 80, 96, 128

38 x 50 -100, 120

Koatine 25 x 38 – 80 80

70 60





133-SCREEN HALF-TONE
From a photograph from the Duplessis painting of Franklin in the Metropolitan Museum
of Art

Koatine 25 x 38 – 70 70 60

50

[183]

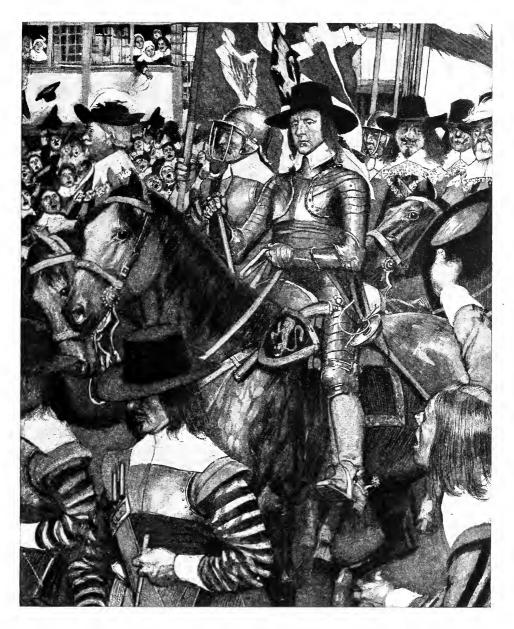




133-SCREEN HALF-TONE From a photograph by Underhill

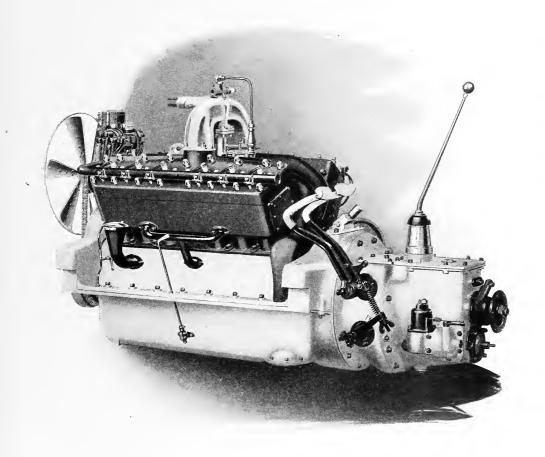
50

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133-SCREEN HALF-TONE From a wash-drawing by Maurice Griffenhagen





133 - SCREEN VIGNETTED HALF-TONE From a highly retouched photograph Courtesy of the Packard Motor Car Co.



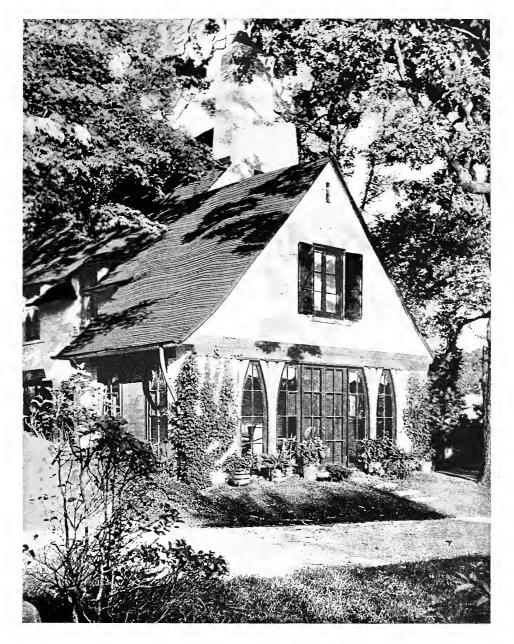
120-SCREEN FOUR-COLOR PROCESS PLATE
From a painting
Courtesy of Hickey-Freeman Co., Rochester, N. Y.





133-SCREEN HIGH-LIGHT HALF-TONE From a pencil drawing by Harley D. Nichols





133-SCREEN HALF-TONE From a photograph by Henry T. Lindeberg





CHAMPION SUPER

STOCKED IN THE FOLLOWING SIZES

25 x 38 - 50, 60, 70

28 x 44 - 65, 78, 104, 117

33 x 46 - 80, 96

38 x 50 -100, 120

70





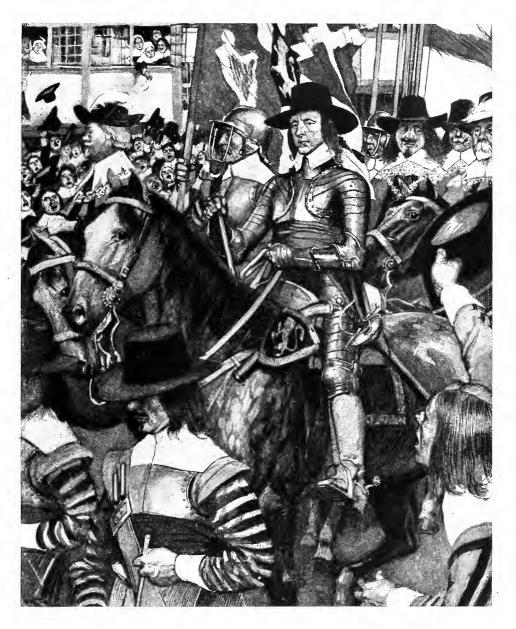
133-SCREEN HALF-TONE
From a photograph from the Duplessis painting of Franklin in
the Metropolitan Museum
of Art





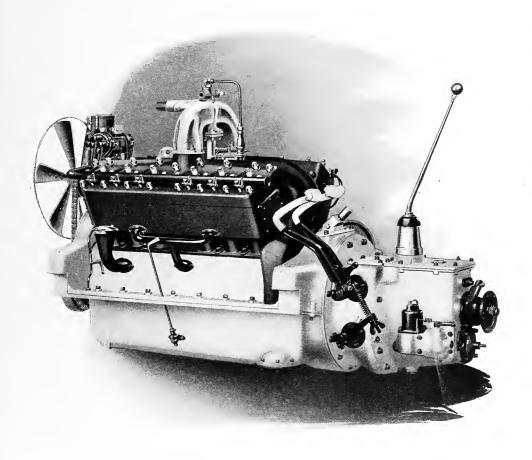
133-SCREEN HALF-TONE From a photograph by Underhill





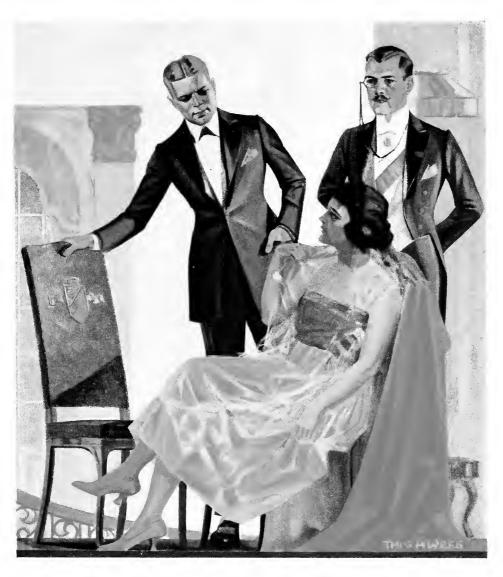
133-SCREEN HALF-TONE From a wash-drawing by Maurice Griffenhagen





133-SCREEN VIGNETTED HALF-TONE From a highly retouched photograph Courtesy of the Packard Motor Car Co.





120-SCREEN FOUR-COLOR PROCESS PLATE
From a painting
Courtesy of Hickey-Freeman Co., Rochester, N. Y.





CHAMPION ENGLISH FINISH

STOCKED IN THE FOLLOWING SIZES

25 x 38 - 50, 60, 70, 80

28 x 44 - 65, 78, 104, 117, 130

33 x 46 - 80, 96

38 x 50 – 100, 120

80

70

60





From a photograph from the Duplessis painting of Franklin in the Metropolitan Museum of Art

Champion English Finish 25 x 38 – 70 70

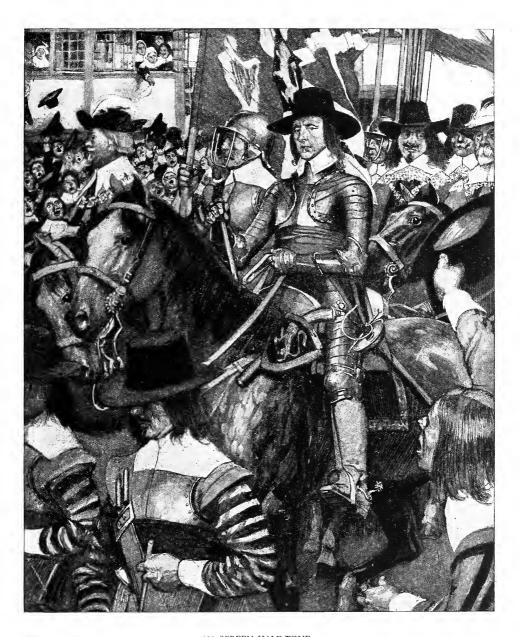
60



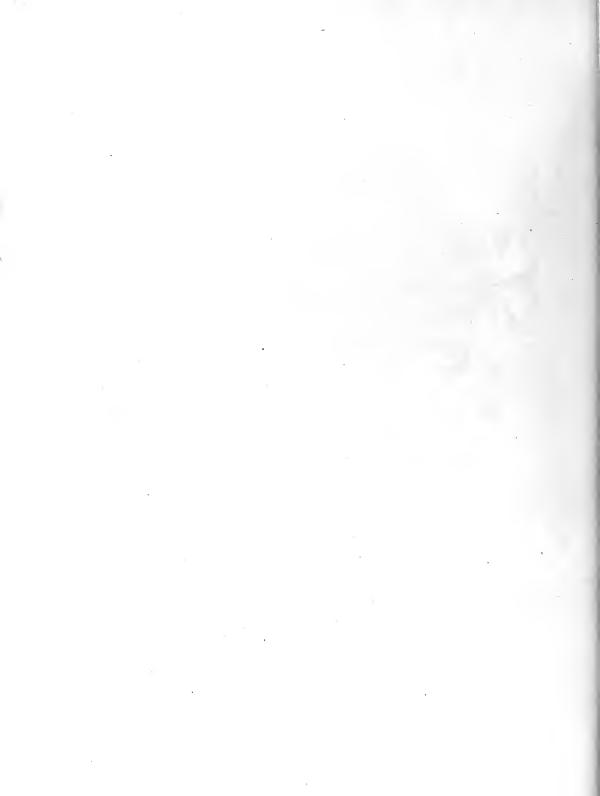


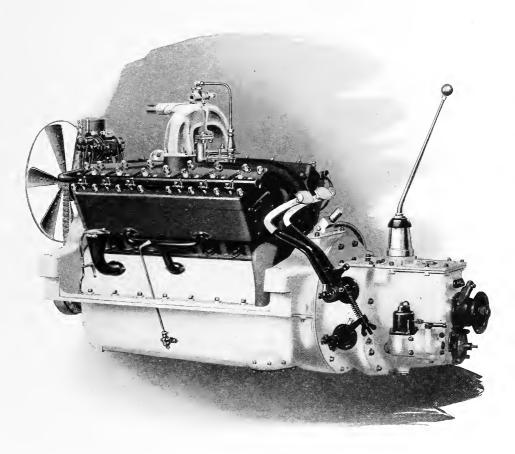
120-SCREEN HALF-TONE From a photograph by Underhill





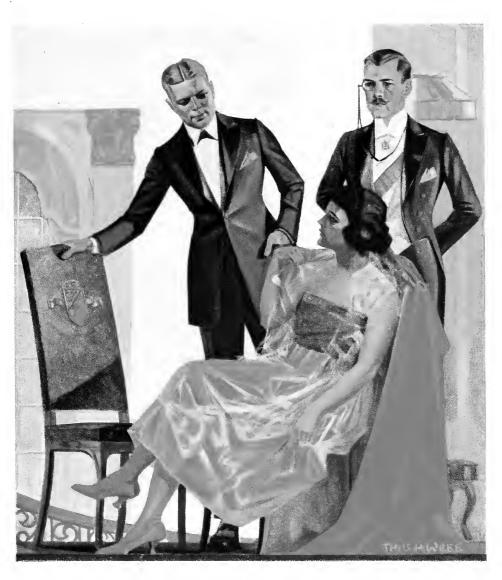
133-SCREEN HALF-TONE From a wash-drawing by Maurice Griffenhagen





120-SCREEN VIGNETTED HALF-TONE From a highly retouched photograph Courtesy of the Packard Motor Car Co.





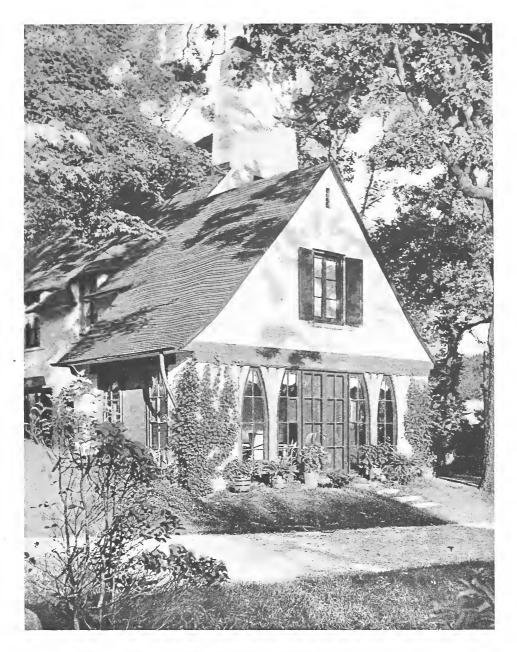
120-SCREEN FOUR-COLOR PROCESS PLATE From a painting Courtesy of Hickey-Freeman Co., Rochester, N. Y.



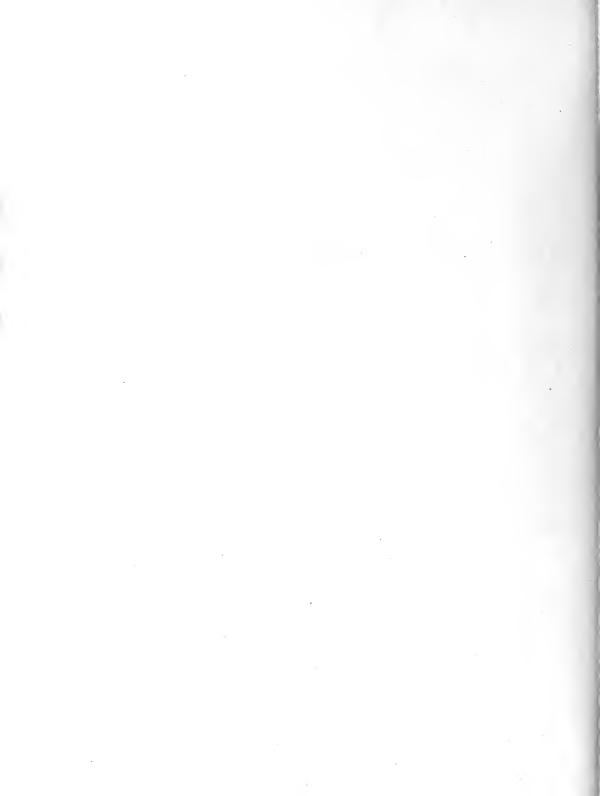


120-SCREEN HIGH-LIGHT HALF-TONE From a pencil drawing by Harley D. Nichols





120-SCREEN HALF-TONE From a photograph by Henry T. Lindeberg





CHAMPION ENGLISH FINISH

INDIA TINT

STOCKED IN THE FOLLOWING SIZES

25 x 38 - 60

28 x 44 - 78

33 x 46 - 96

 $38 \times 50 - 120$





120-SCREEN HALF-TONE
From a photograph from the Duplessis painting of Franklin in
the Metropolitan Museum
of Art





133-SCREEN HALF-TONE From a photograph by Underhill





120-SCREEN HALF-TONE From a wash-drawing by Maurice Griffenhagen





CHAMPION EGGSHELL

STOCKED IN THE FOLLOWING SIZES

25 x 38 - 50, 60, 70, 80, 100

28 x 44 - 78, 104, 117

30½ x 41 – 66, 79, 105

33 x 46 - 80, 96

38 x 50 -100, 120

Champion Eggshell 25 x 38 – 80

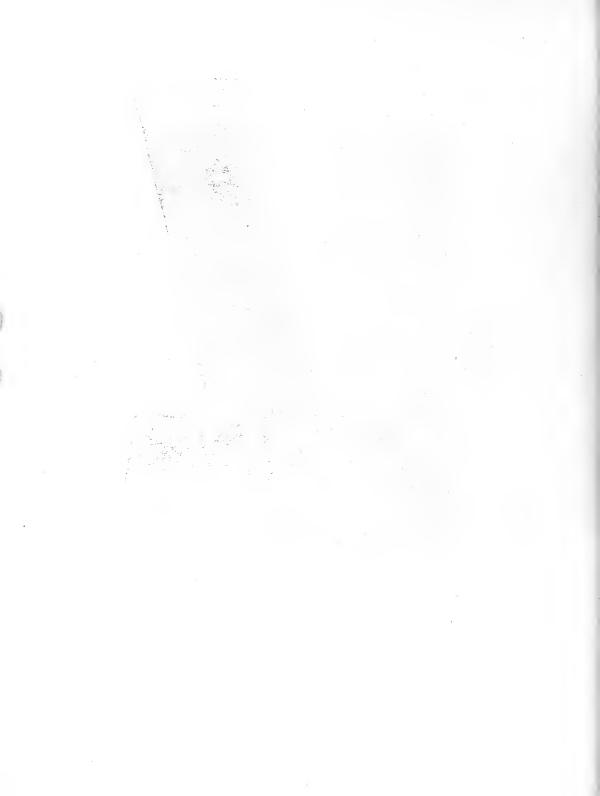
80 70 60





85-SCREEN FOUR-COLOR BEN DAY PLATE From a colored drawing Courtesy of Stanford Briggs, Inc.

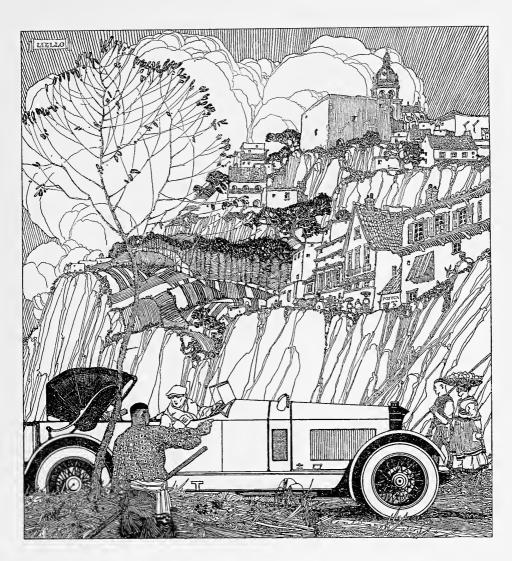
Champion Eggshell 25 x 38 – 70 70 60





WOODCUT By Julius J. Lankes

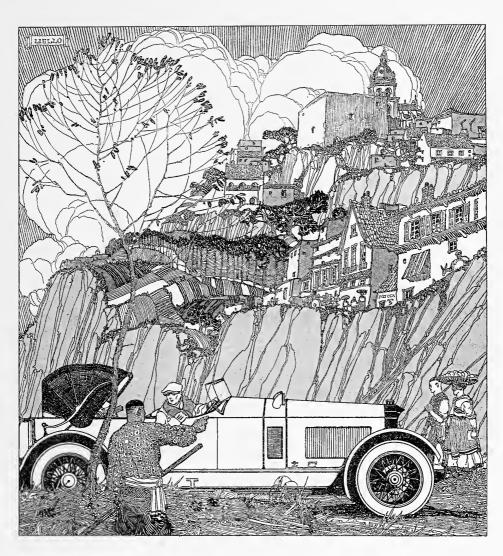




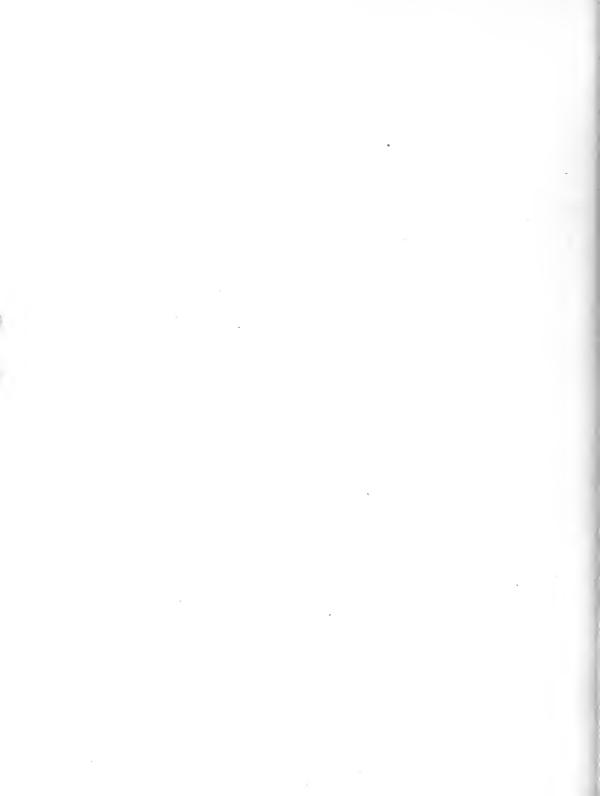
ZINC LINE-ENGRAVING From a pen-and-ink drawing Courtesy of Stanford Briggs, Inc.

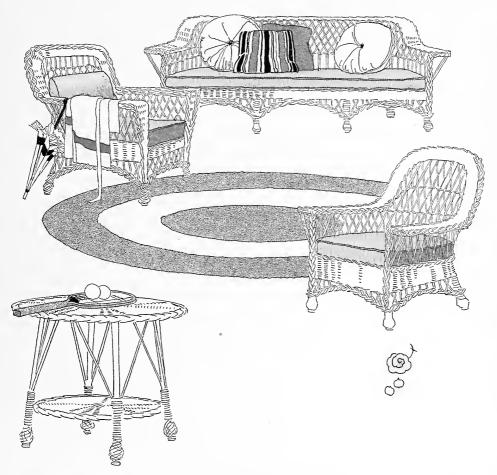
MIMEC





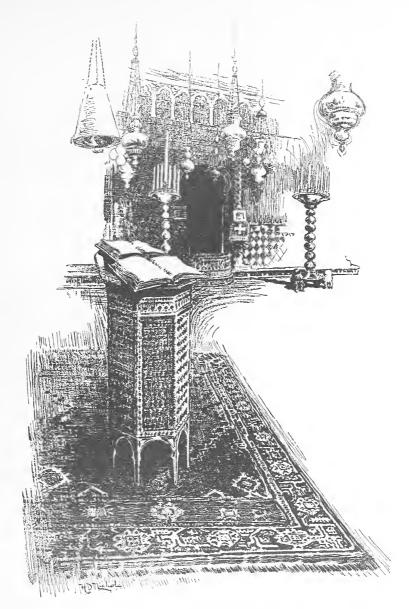
BLACK-AND-WHITE BEN DAY PLATE Courtesy of Stanford Briggs, Inc.



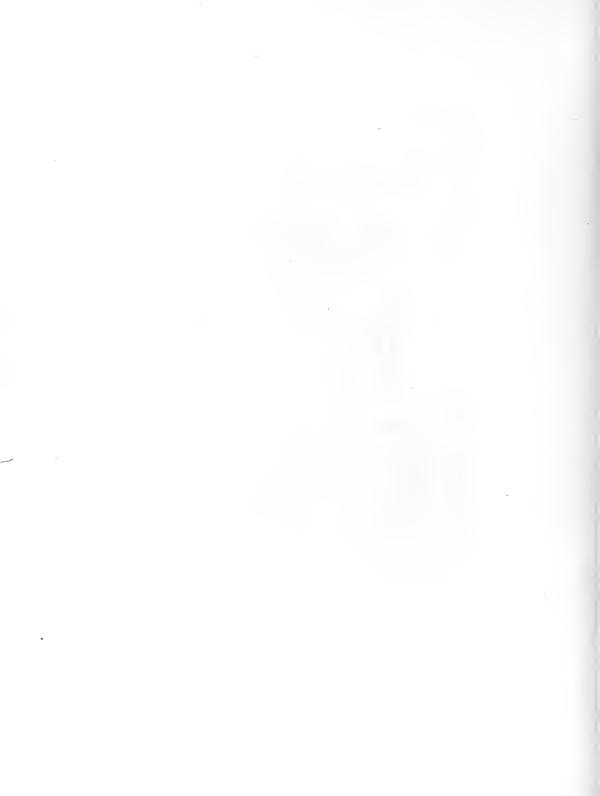


TWO-COLOR BEN DAY PLATE Courtesy of Abraham & Straus, Brooklyn, N. Y.





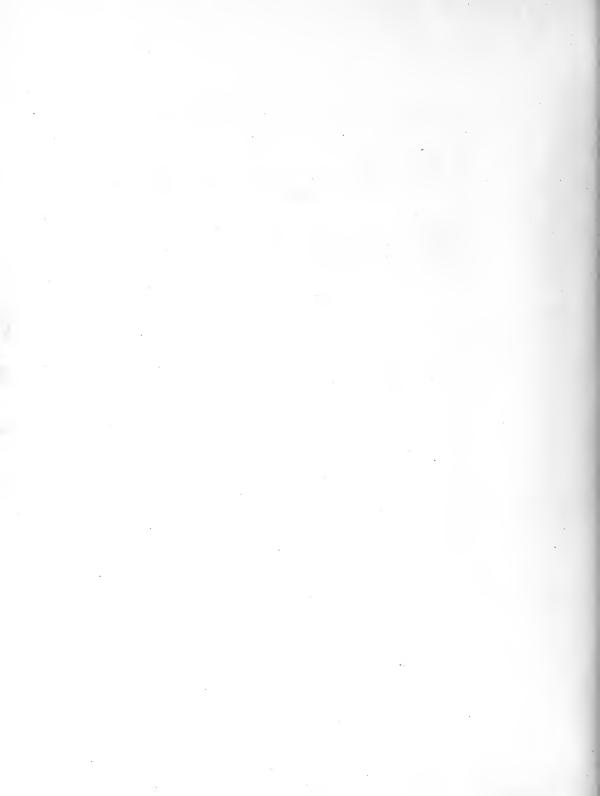
ZINC LINE-ENGRAVING From a dry-brush drawing by Harley D. Nichols



The Printer's Creed

believe in the sacredness of the Printed Page, in the fine embellishment of noble thoughts. I believe that next to the one

who evolves the thought out of his brain, stands the Printer who clothes it with its proper setting. I believe we should honor the Gutenbergs, Cartons, Franklins, and DeVinnes as we do the Homers, Chaucers, and Miltons. Blessed is the man that thinks; twice blessed is the man who receives the thought's inspiration; and thrice blessed is the man who ministers to us and to coming generations in the Art Preservative at the Press





CHAMPION EGGSHELL

INDIA TINT

STOCKED IN THE FOLLOWING SIZES

 $25 \times 38 - 60$

 $28 \times 44 - 78$

33 x 46 - 96

 $38 \times 50 - 120$





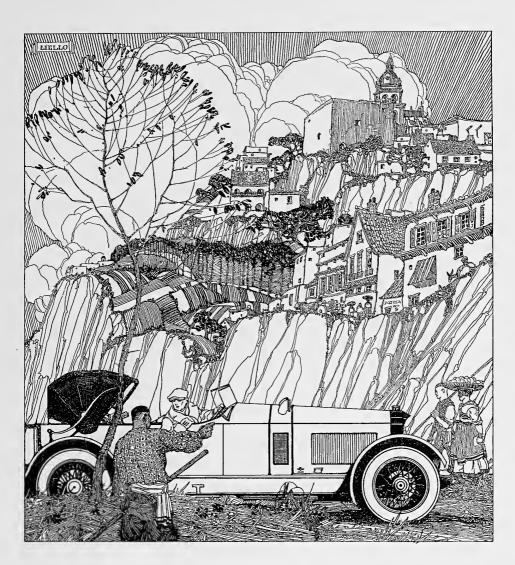
85-SCREEN FOUR-COLOR BEN DAY PLATE From a colored drawing Courtesy of Stanford Briggs, Inc.





WOODCUT By Julius J. Lankes





ZINC LINE-ENGRAVING From a pen-and-ink drawing Courtesy of Stanford Briggs, Inc.





CHAMPION MACHINE FINISH

STOCKED IN THE FOLLOWING SIZES

25 x 38 - 40, 50, 60, 70

28 x 44 - 52, 65, 78, 91

33 x 46 - 64, 80, 96

38 x 50 - 80, 100, 120

70

60

5

Champion Machine Finish 25 x 38 – 70





From a photograph from the Duplessis painting of Franklin in the Metropolitan Museum of Art

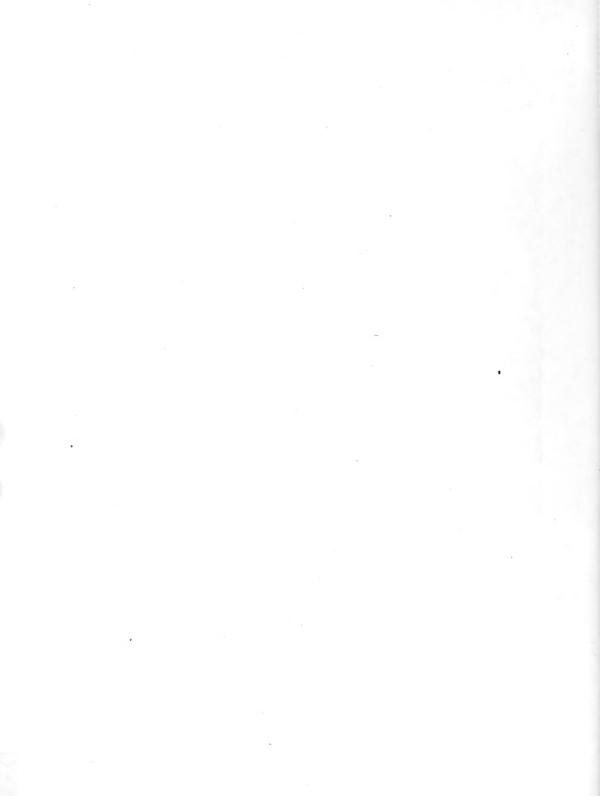
60 50

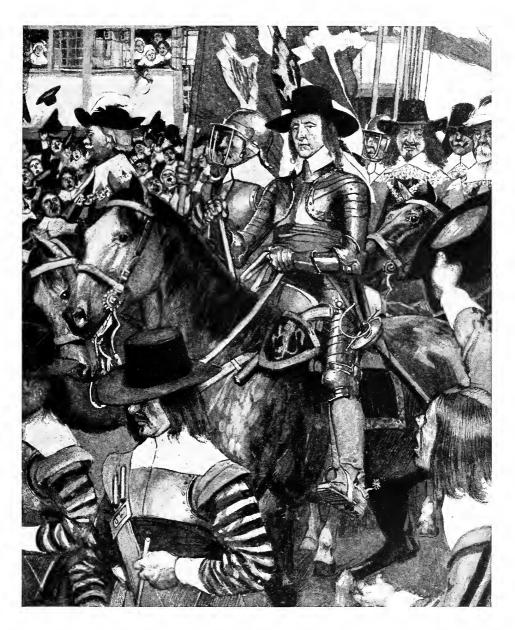
40





120-SCREEN HALF-TONE From a photograph by Underhill

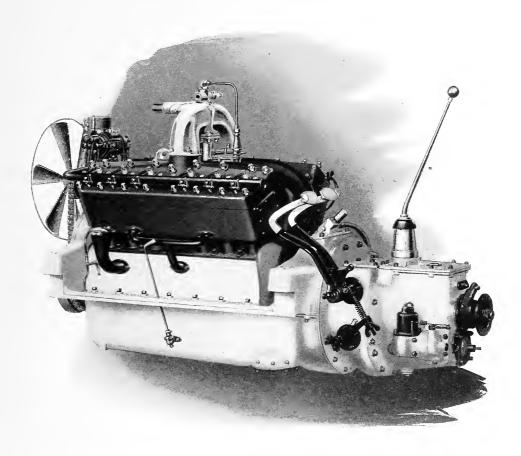




120-SCREEN HALF-TONE From a wash-drawing by Maurice Griffenhagen

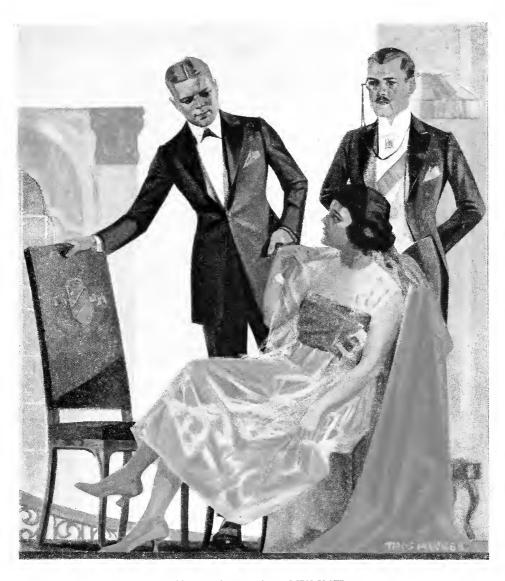
40





120-SCREEN VIGNETTED HALF-TONE From a highly retouched photograph Courtesy of the Packard Motor Car Co.





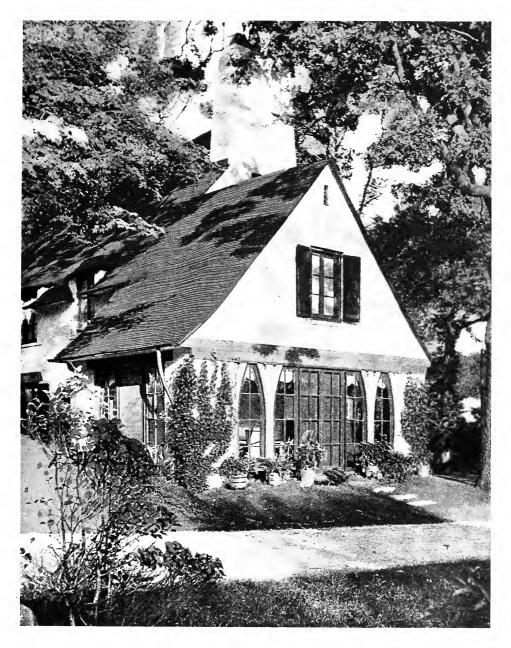
120-SCREEN FOUR-COLOR PROCESS PLATE
From a painting
Courtesy of Hickey-Freeman Co., Rochester, N. Y.





120-SCREEN HIGH-LIGHT HALF-TONE From a pencil drawing by Harley D. Nichols





120-SCREEN HALF-TONE From a photograph by Henry T. Lindeberg



MIMEOGRAPH PAPER

WHITE LAID

STOCKED IN THE FOLLOWING SIZES

8½ x 11 - 4

8½ x 11 – 5

17 x 22 – 16

17 x 22 – 20

 $17 \times 28 - 20 \frac{1}{2}$

 $17 \times 28 - 25\frac{1}{2}$

 $22 \times 34 - 32$

 $22 \times 34 - 40$



16







CHAMPION BOND

STOCKED IN THE FOLLOWING SIZES

 $17 \times 22 - 16, 20$

 $19 \times 24 - 19 \frac{1}{2}, 24 \frac{1}{2}$

22 x 34 – 32, 40

24 x 38 - 39, 49

 $28 \times 34 - 41, 51$

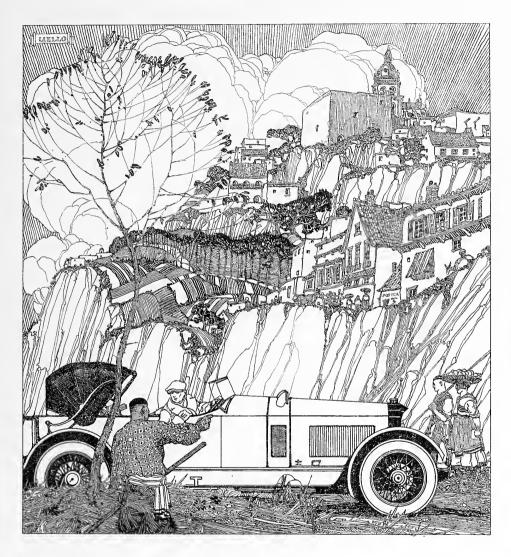




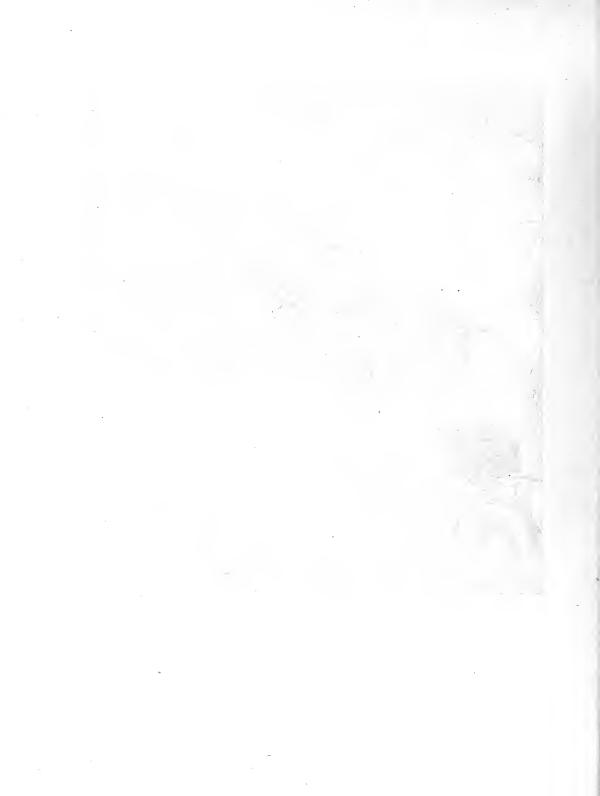
COMBINATION PEN-AND-INK AND TINT PLATE Courtesy of Chase National Bank

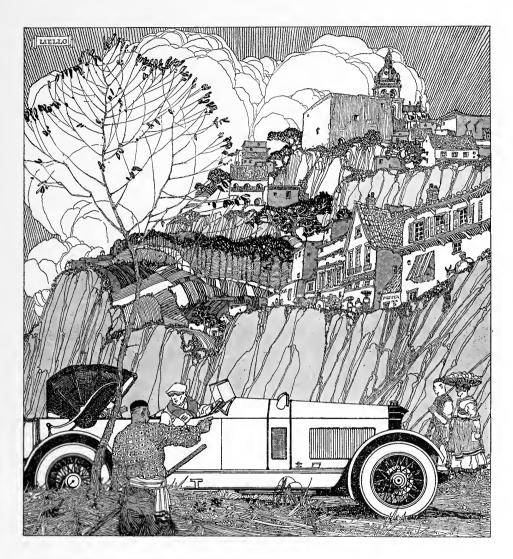
16





ZINC LINE-ENGRAVING From a pen-and-ink drawing Courtesy of Stanford Briggs, Inc.





BLACK-AND-WHITE BEN DAY PLATE Courtesy of Stanford Briggs, Inc.



CHAMPION BOND

COLORED

STOCKED IN THE FOLLOWING COLORS AND SIZES

BLUE, BUFF, CANARY, GOLDENROD, GREEN, PINK

 $22 \times 34 - 32, 40$

 $24 \times 38 - 39$

28 x 34 – 41



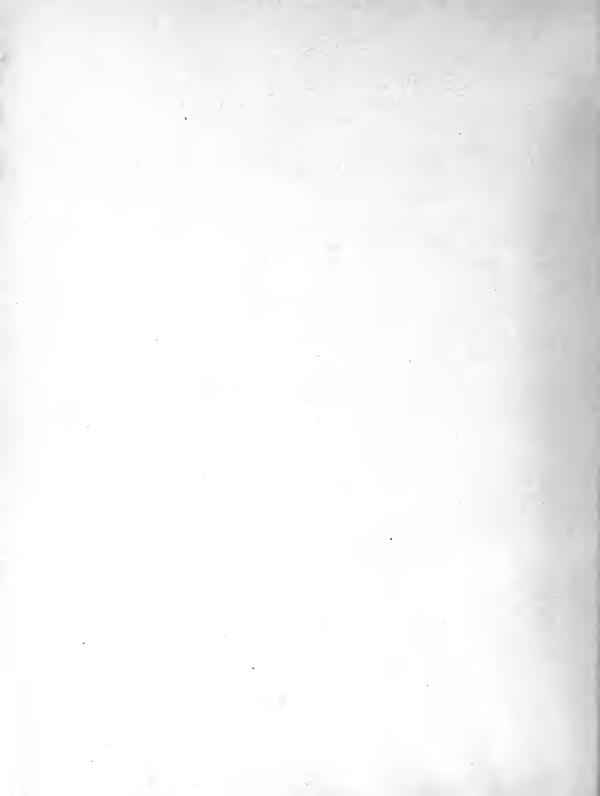


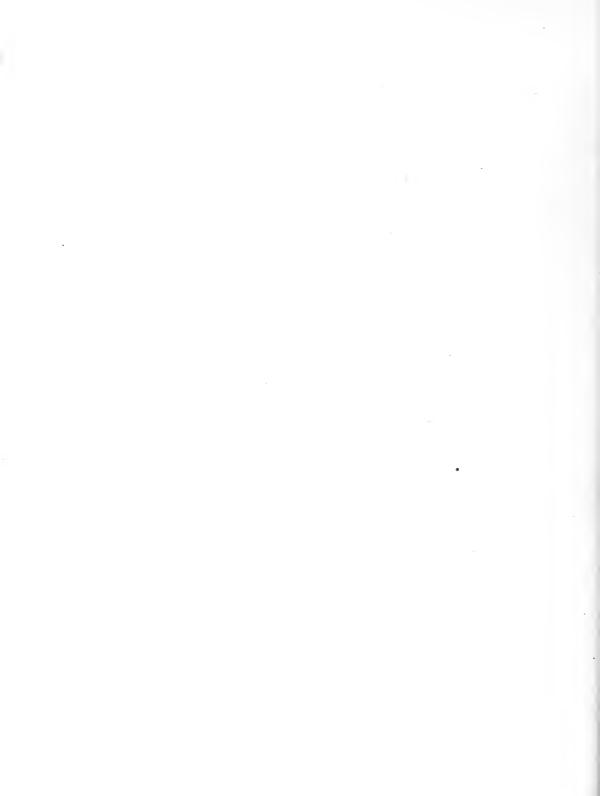
Tilden-Thurber Corporation

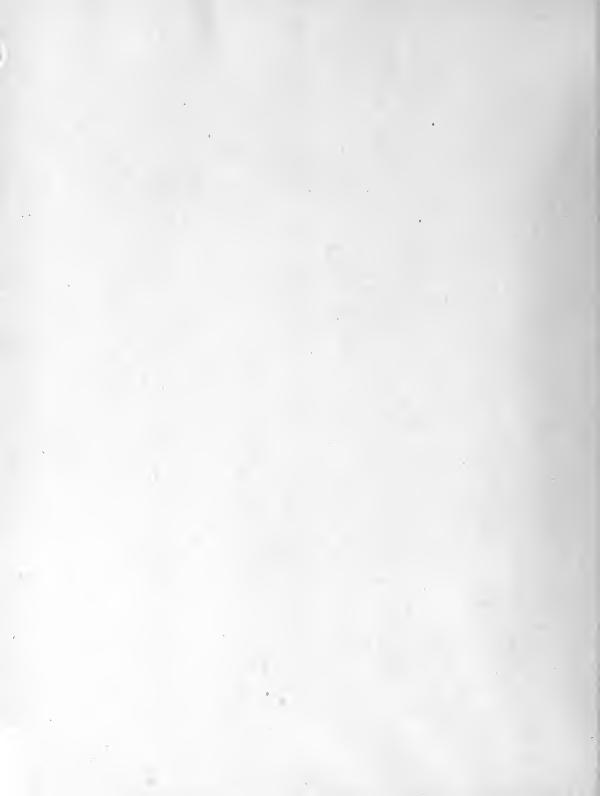
SILVERSMITHS, JEWELERS, IMPORTERS, ART GALLERIES

Gorham Alfg. Ço's. Representative in Providence Lighting Fixtures, Oriental Rugs

Providence, R. J.



















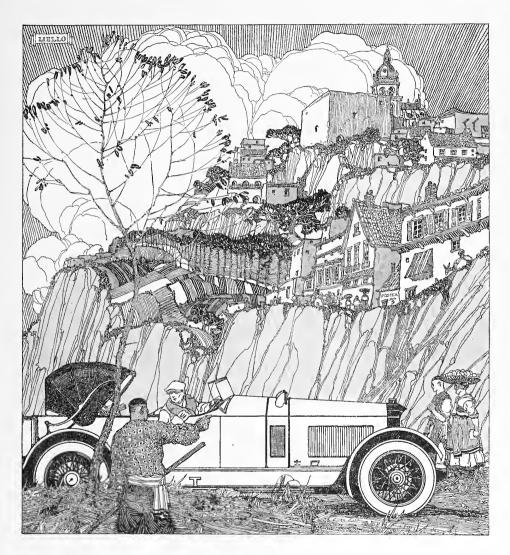


CHAMPION INDEX BRISTOL

STOCKED IN THE FOLLOWING SIZES

 $20\frac{1}{2} \times 24\frac{3}{4} - 70, 90$ $25\frac{1}{2} \times 30\frac{1}{2} - 110, 140$





BLACK-AND-WHITE BEN DAY PLATE Courtesy of Stanford Briggs, Inc.



CREAM POSTCARD BRISTOL

STOCKED IN THE FOLLOWING SIZES

 $19\frac{3}{4} \times 27\frac{3}{4} - 90$

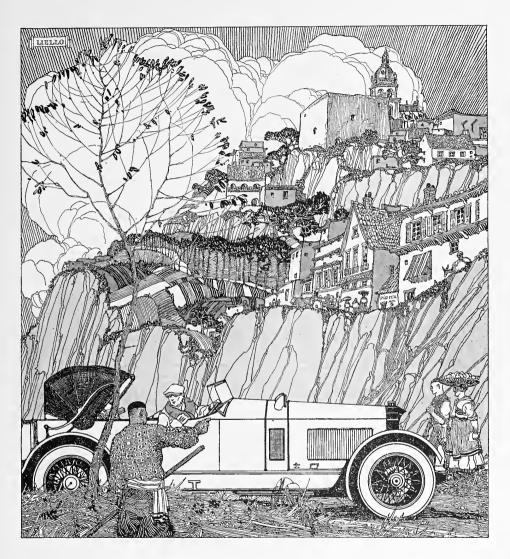
22 x 28 - 100

 $22\frac{1}{2} \times 28\frac{1}{2} - 105$

24 x 36 - 140

273/4 x 39 1/2 - 180 28 x 44 - 200





BLACK-AND-WHITE BEN DAY PLATE Courtesy of Stanford Briggs, Inc.



CAPITOL POST CARD

STOCKED IN THE FOLLOWING SIZES

 $22 \times 28 \frac{1}{2}$ Coated one side $22 \times 28 \frac{1}{2}$ Coated two sides



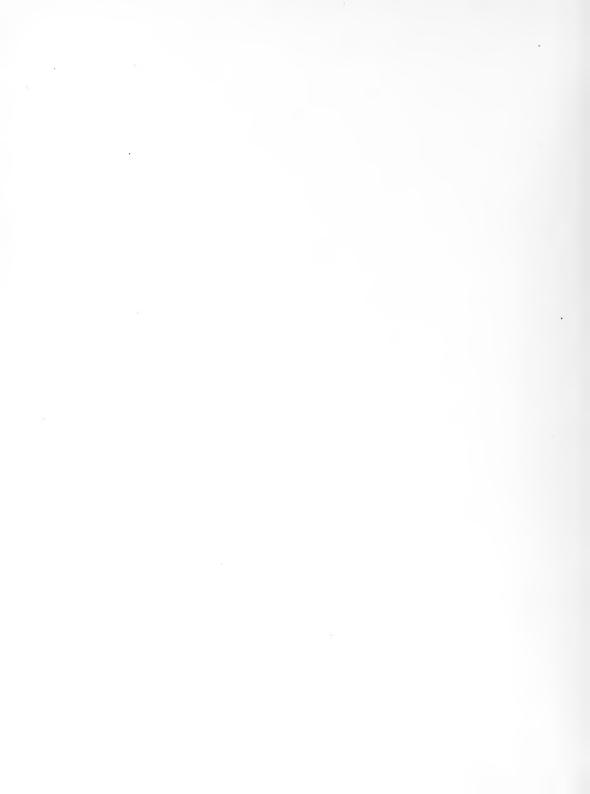


133-SCREEN HIGH-LIGHT HALF-TONE
From a pencil drawing by E. Horter
Courtesy of Joseph Dixon Crucible Co., Jersey City, N. J.



CAPITOL POST CARD

COATED ONE SIDE





he following pages are printed to show what results may be expected from using different processes of illustration on all varieties of book papers.

Notations are made on many of the pages suggesting different processes or papers to give the most satisfactory results.

he Offset and the Lithograph processes used throughout the balance of this book were printed on large sheets.

These two processes were included in the book to give a demonstration of how paper not specially manufactured for these processes would work.

The lesson to be learned from these pages is that paper, like all other manufactured products, should be made for the purpose for which it is to be used, if satisfactory results are to be obtained.

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident: that all men are created equal, that they are endowed by their Creator with certain unalien-

[Twelve Point Scotch Double Leaded]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalienable Rights, that among these are Life, Liberty and the pursuit of happiness. That to secure these rights, Governments are instituted among Men, deriving their

[Twelve Point Cloister Single Leaded]

When, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident: that all men are created equal, that they are endowed by their Creator with certain unalienable Rights,

[Twelve Point Caslon Double Leaded]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident: that all men are created equal, that they are endowed by their Creator with certain unalien-

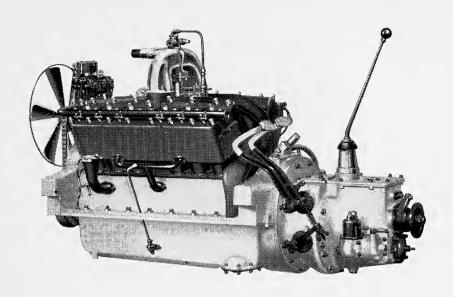
[Twelve Point Bookman Double Leaded]

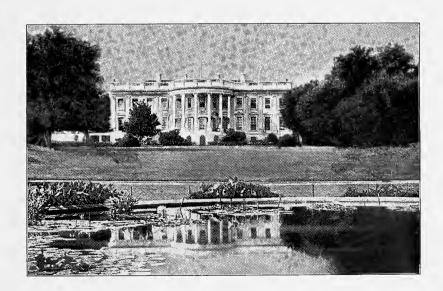
Four styles of type printed on Aigrette Enameled Book





Sixty-five screen halftone is too coarse for Aigrette Enameled Book. 120 screen looks well, see page 334; but 133 (page 345) or 150 screen (page 11) is generally used



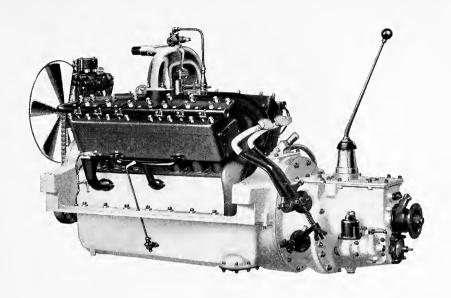


Sixty-five screen halftone is too coarse for Aigrette Enameled Book. 120 screen looks well, see page 335; but 133 (page 345) or 150 screen (pages 13 and 17) is generally used





One hundred screen halftone on Aigrette Enameled Book. Screen could be finer on this paper



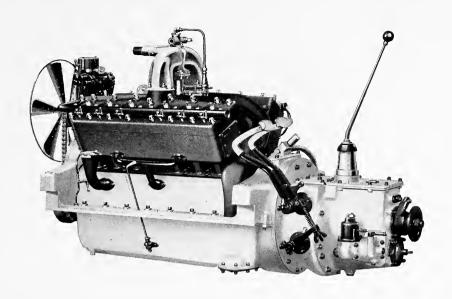


One hundred screen halftone on Aigrette Enameled Book. Screen could be finer on this paper





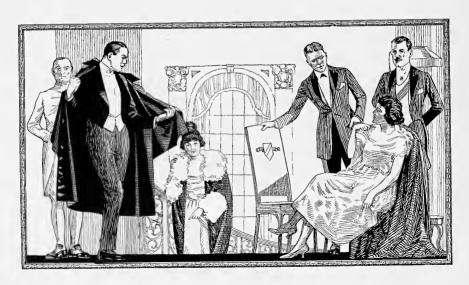
One hundred and twenty screen halftone on Aigrette Enameled Book. This paper will also take 133 (page 344) and 150 line screen (page 11)



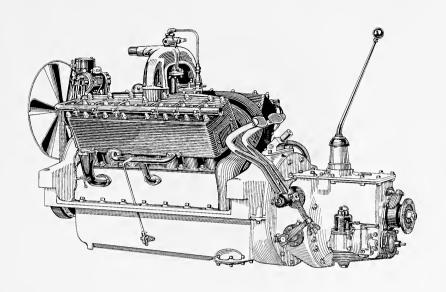


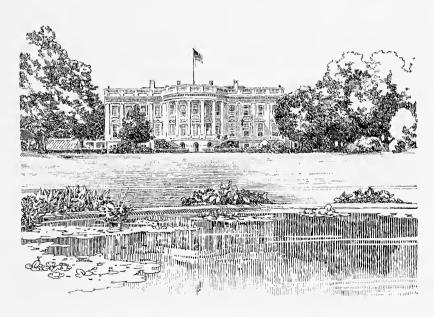
One hundred and twenty screen halftone on Aigrette Enameled Book. This paper will also take 133 (page 345) and 150 line screen (pages 13 and 17)





Zinc line cuts on Aigrette Enameled Book. Any paper will print this style of cut



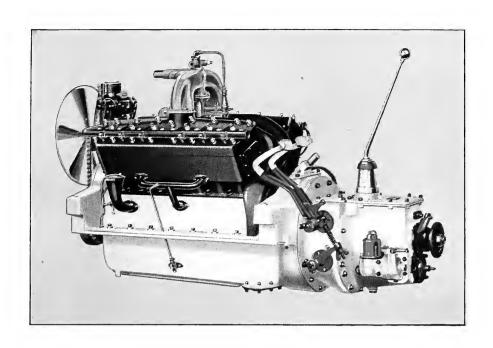


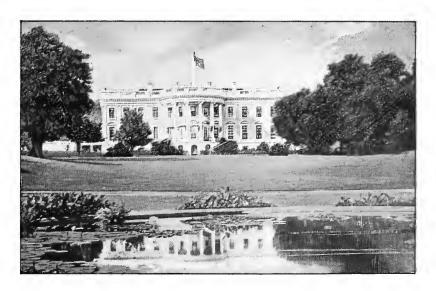
Zinc line cuts on Aigrette Enameled Book. Any paper will print this style of cut





Four-color Process on Aigrette Enameled Book — the ideal paper for this kind of printing



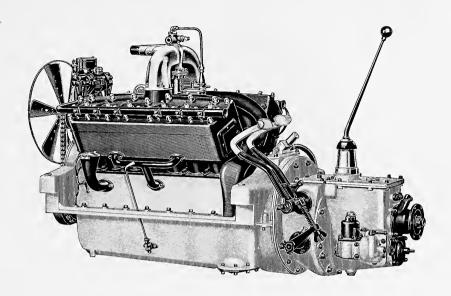


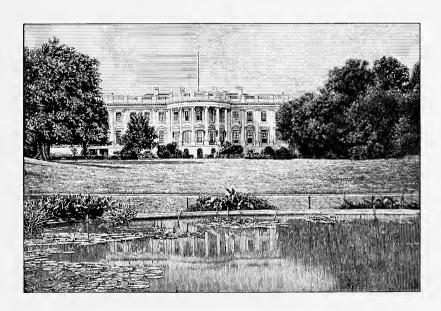
Four-color Process on Aigrette Enameled Book — the ideal paper for this kind of printing





Aigrette Enameled Book prints wood cuts perfectly



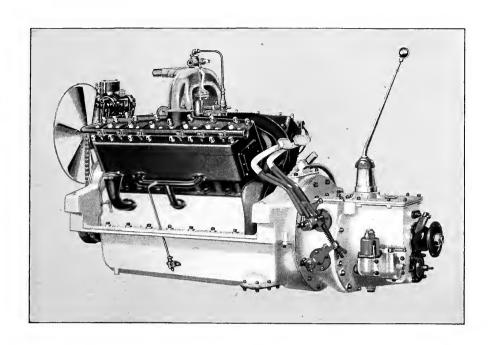


Aigrette Enameled Book prints wood cuts perfectly





Aigrette Enameled Book takes four-color Benday work splendidly. But these plates can also be printed on uncoated paper, see pages 462 and 486



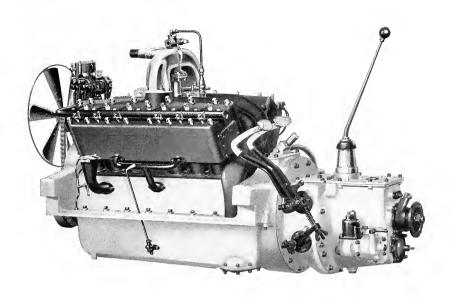


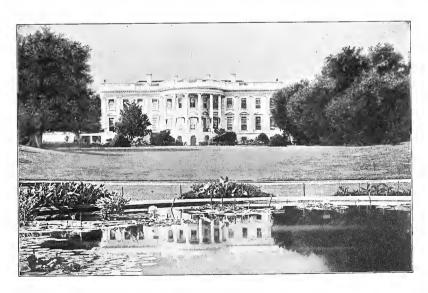
Aigrette Enameled Book takes four-color Benday work splendidly. But these plates can also be printed on uncoated paper, see pages 463 and 487





Doubletone Ink printed from 133 screen halftones gives this result on Aigrette Enameled Book



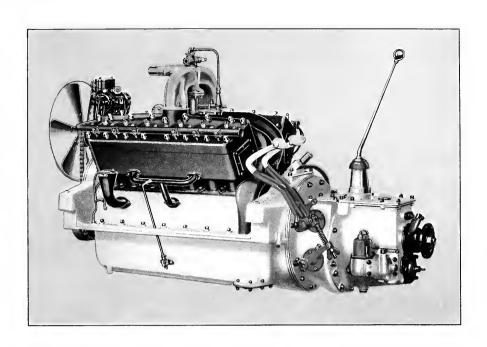


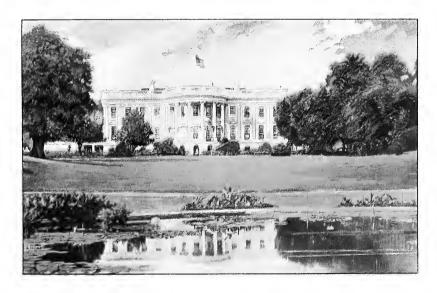
Doubletone ink printed from 133 screen halftones gives this result on Aigrette Enamel Book





The Offset Process in six colors on Aigrette Enamel



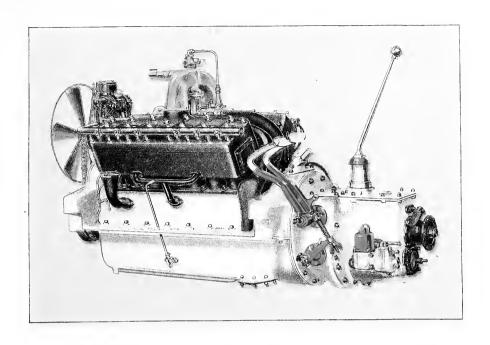


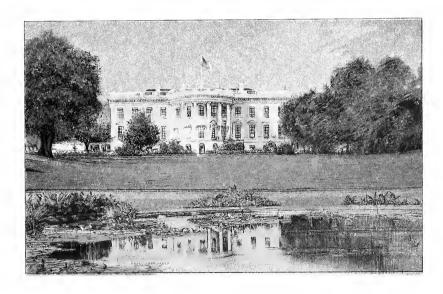
The Offset Process in six colors on Aigrette Enamel. This paper is not made for offset work





 $\label{eq:Aigrette Enamel} \begin{tabular}{ll} Aigrette Enamel is not adaptable to the Straight Lithographic Process in six colors unless \\ made waterproof \end{tabular}$



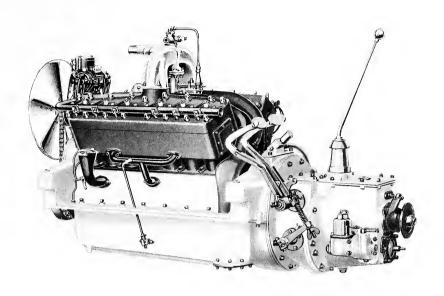


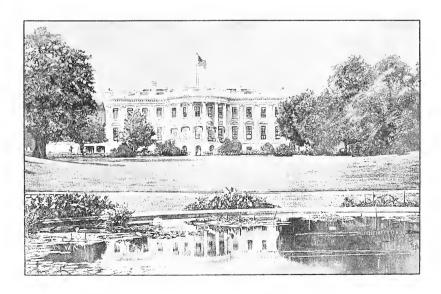
Aigrette Enamel is not adaptable to the Straight Lithographic Process in six colors





 $\label{eq:Halftone} \mbox{Halftone by the Offset Process on Aigrette Enamel.} \quad \mbox{It is advisable to use two colors as in the lower illustration}$





Halftone by the Offset Process on Aigrette Enamel. It is advisable to use two colors as in the upper illustration. This paper is not made for offset work

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident, that all men are created equal, that they are endowed by their Creator with certain unalien-

[Twelve Point Scotch Double Leaded]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the courses which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalienable Rights, that among these are Life, Liberty and the pursuit of happiness. That to secure these rights, Governments are instituted among Men, deriving their

[Twelve Point Cloister Single Leaded]

When, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

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[Twelve Point Caslon Double Leaded]

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We hold these truths to be selfevident, that all men are created with certain unalienable Rights, that among these are Life, Liberty

[Twelve Point Bookman Double Leaded]

Four styles of type by the Straight Lithographic Process on Aigrette Enamel

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

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We hold these truths to be selfevident: that all men are created equal, that they are endowed by their Creator with certain unalienable Rights,

[Twelve Point Caslon Double Leaded]

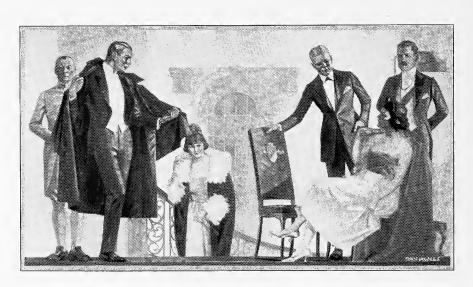
WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident: that all men are created equal, that they are endowed by their Creator with certain unalien-

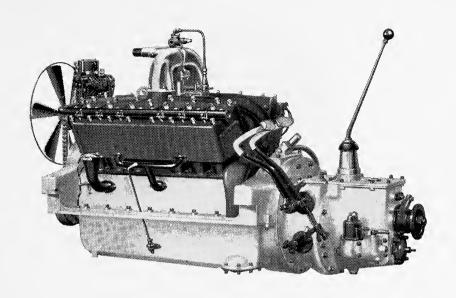
[Twelve Point Bookman Double Leaded]

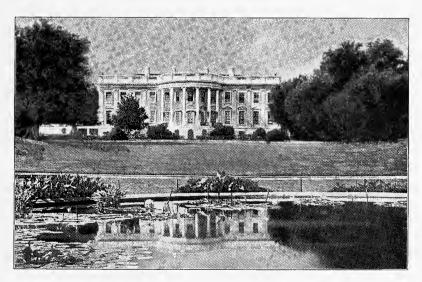
Four styles of type printed on Hamilton Enamel





Sixty-five screen halftones are too coarse on Hamilton Enamel. 100 screen looks well (see page 356) 120 screen (see page 358) and 133 screen (page 368) prints extremely well on this paper



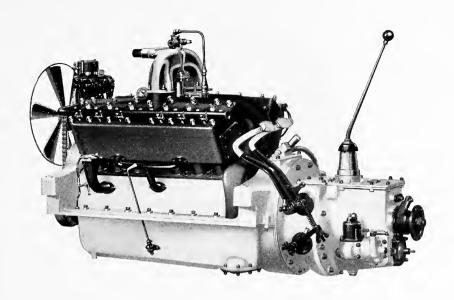


Sixty-five screen halftones are too coarse on Hamilton Enamel. 100 screen looks well (see page 357) 120 screen (see page 359) and 133 screen (page 369) prints extremely well on this paper





One hundred screen halftones on Hamilton Enamel look well. But this paper will take a finer screen



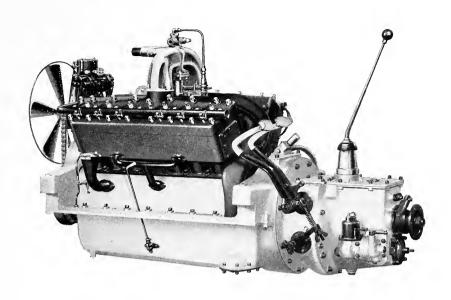


One hundred screen halftones on Hamilton Enamel look well. But this paper will take a finer screen





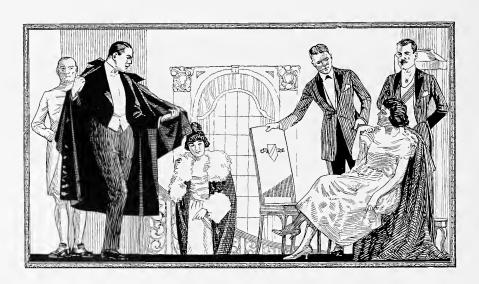
One hundred and twenty screen halftones on Hamilton Enamel print splendidly. This paper is also adapted to 133 screen, see page 368



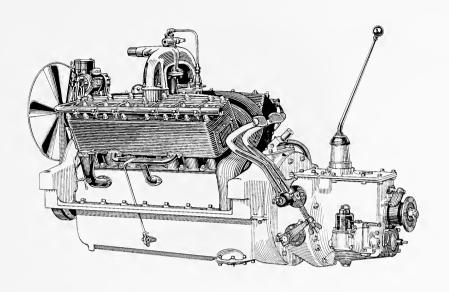


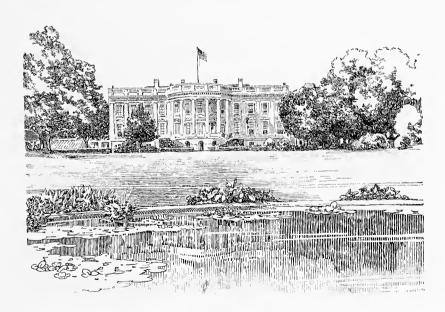
One hundred and twenty screen halftones on Hamilton Enamel print splendidly. This paper is also adapted to 133 screen, see page 369





Zinc line cuts on Hamilton Enamel. Any paper will print this style of cut



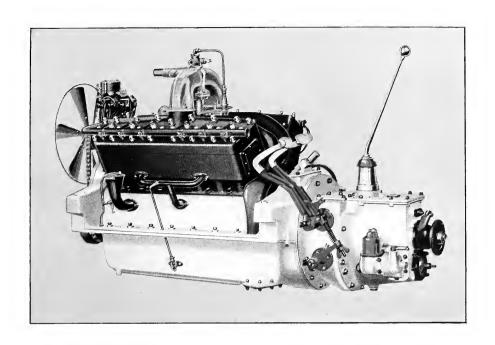


Zinc line cuts on Hamilton Enamel. Any paper will print this style of cut





Hamilton Enamel gives good results when printed with four-color process



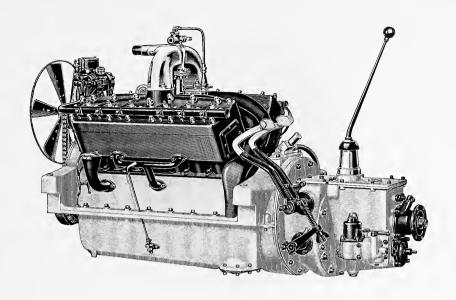


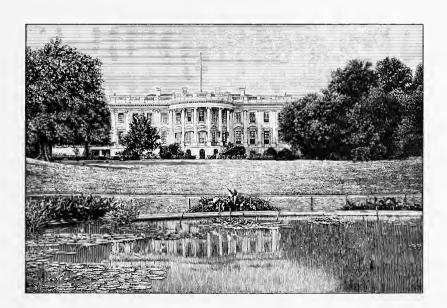
Hamilton Enamel gives good results when printed with four-color process





Wood cuts print well on Hamilton Enamel



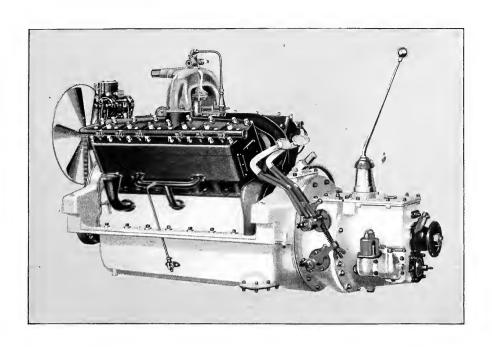


Wood cuts print well on Hamilton Enamel





These four-color Benday plates are printed on Hamilton Enamel. But they can also be printed on uncoated papers. See pages 462, 468, 510, 534, 582 and 606



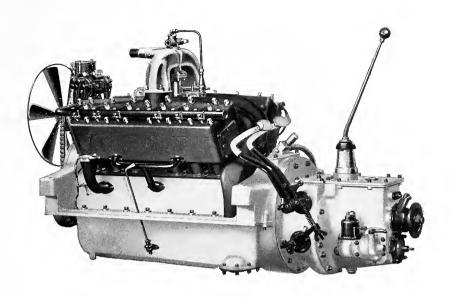


These four-color Benday plates are printed on Hamilton Enamel. But they can also be printed on uncoated papers. See pages 463, 469, 511, 535, 583 and 607





Fine results from printing 133 screen halftones in doubletone ink on Hamilton Enamel



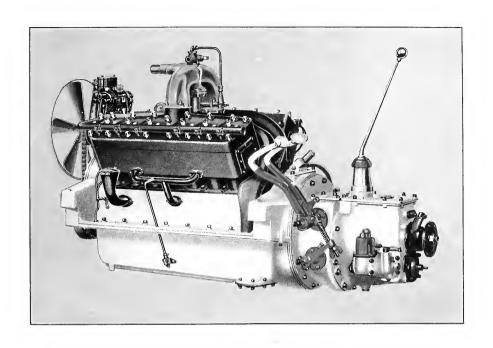


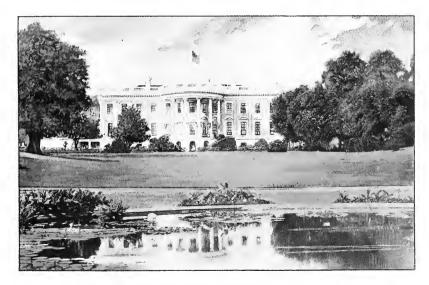
Fine results from printing 133 screen halftones in doubletone ink on Hamilton Enamel





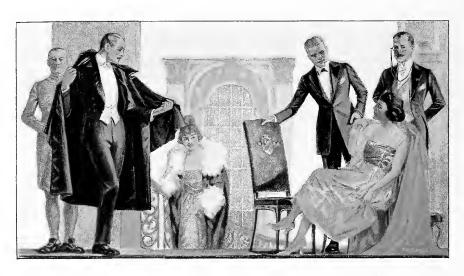
Hamilton Enamel printed in six colors by the Offset Process. This paper not adaptable for this process



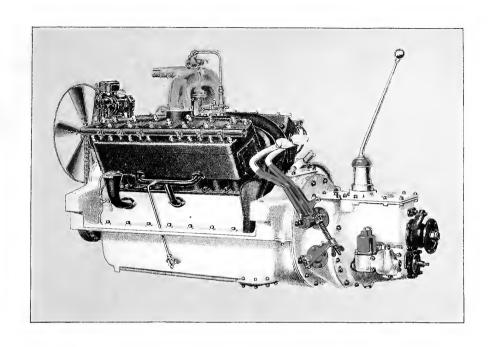


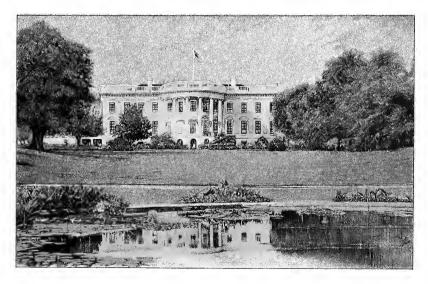
Hamilton Enamel printed in six colors by the Offset Process. This paper is not made for this process





Hamilton Enamel printed in six colors by the Straight Lithographic Process. This paper is not made for this process



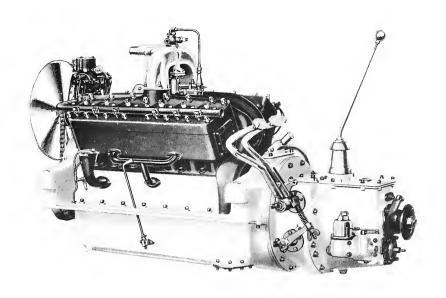


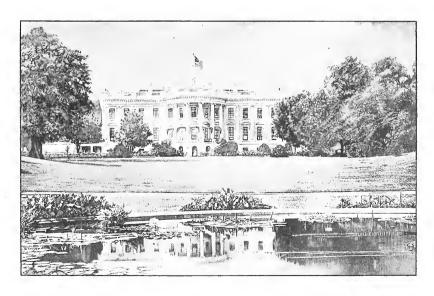
Hamilton Enamel printed in six colors by the Straight Lithographic Process. This paper not adaptable for this process





Halftone by the Offset Process on Hamilton Enamel. Better results obtained by using two colors as in the lower illustration. This paper not adaptable for this process





Halftone by the Offset Process on Hamilton Enamel. Better results can be obtained if two colors are used as in the upper illustration. This paper is not made for this process

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident, that all men are created equal, that they are endowed by their Creator with certain unalien-

[Twelve Point Scotch Double Leaded]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the courses which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalienable Rights, that among these are Life, Liberty and the pursuit of happiness. That to secure these rights, Governments are instituted among Men, deriving their

[Twelve Point Cloister Single Leaded]

When, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

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We hold these truths to be selfevident, that all men are created with certain unalienable Rights, that among these are Life, Liberty

[Twelve Point Bookman Double Leaded]

Four styles of type by the Straight Lithographic Process on Hamilton Enamel

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

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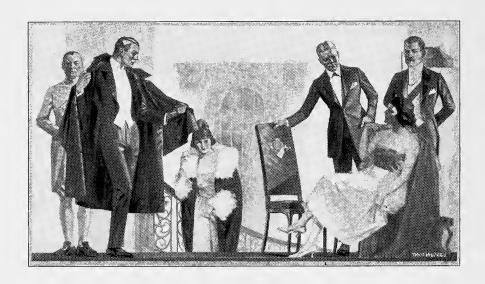
[Twelve Point Caslon Double Leaded]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

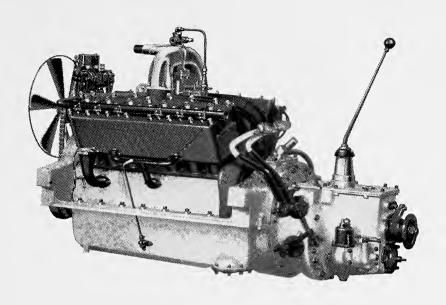
We hold these truths to be selfevident: that all men are created equal, that they are endowed by their Creator with certain unalien-

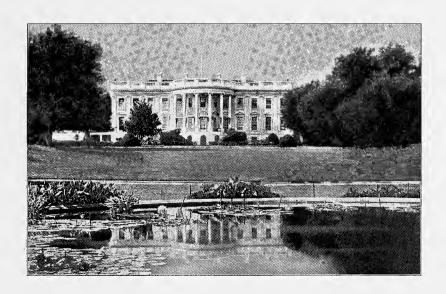
[Twelve Point Bookman Double Leaded]





Sixty-five screen halftones are too coarse on Wedgewood Enamel. 120 screen looks better (see page 382) and 133 screen (page 392) prints extremely well on this paper



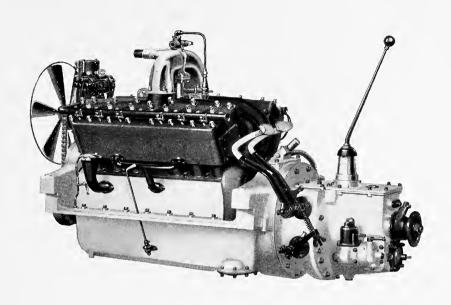


Sixty-five screen halftones are too coarse on Wedgewood Enamel. 120 screen looks better (see page 383) and 133 screen (page 392) prints extremely well on this paper





A finer screen than this, which is 100, should be used on Wedgewood Enamel. 120 screen (page 382) and 133 screen (page 392) are recommended



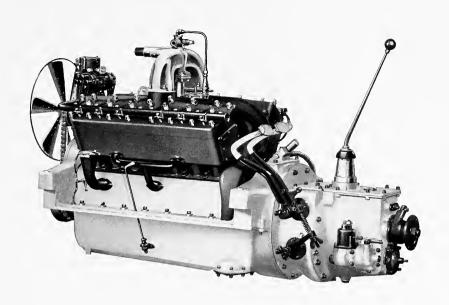


A finer screen than this, which is 100, should be used on Wedgewood Enamel. 120 screen (page 383) and 133 screen (page 392) are recommended





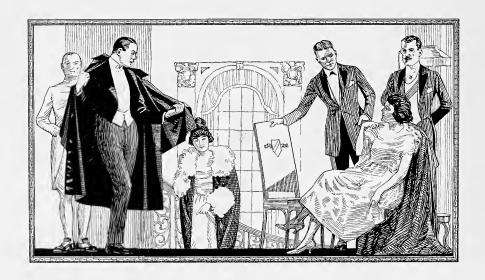
Wedgewood Enamel, printed with 120 screen halftones, gives a delightfully soft and pleasing result. For work with a finer screen see page 392



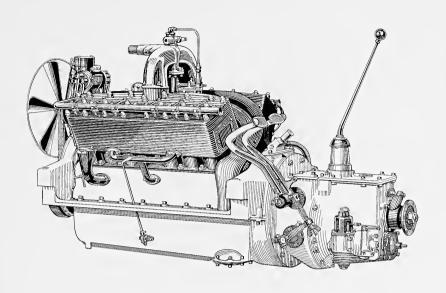


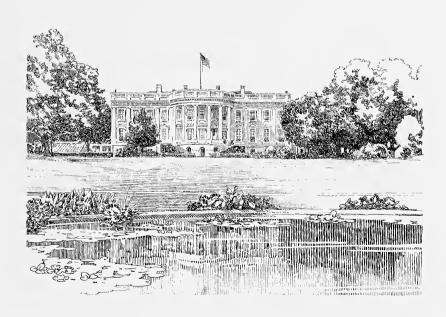
Wedgewood Enamel, printed with 120 screen halftones, gives a delightfully soft and pleasing result. For work with a finer screen see page 392





Zinc line cuts on Wedgewood Enamel. These cuts can be printed on any kind of book paper



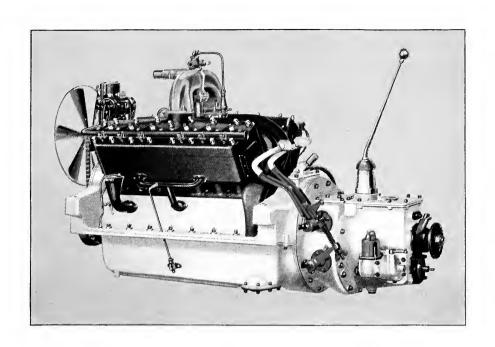


Zinc line cuts on Wedgewood Enamel. These cuts can be printed on any kind of book paper





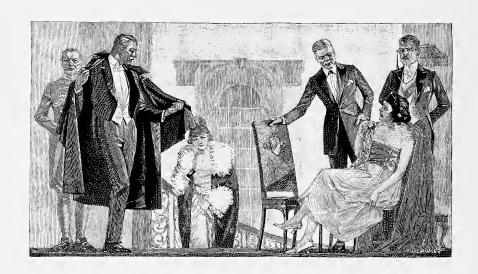
Pleasing results from printing 133 screen four-color process plates on Wedgewood Enamel For more color see Benday work on page 390



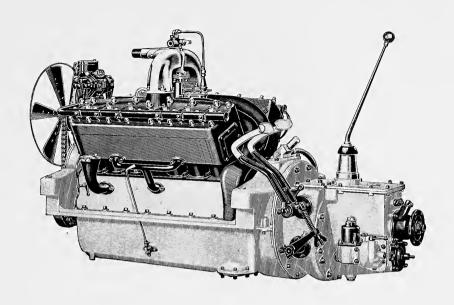


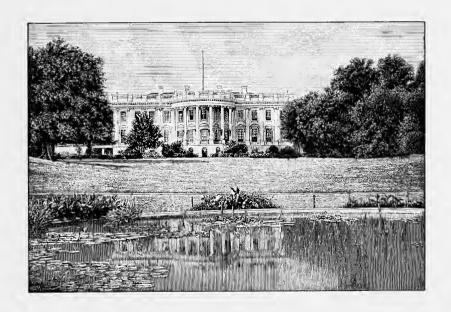
Pleasing results from printing 133 screen four-color process plates on Wedgewood Enamel For more color see Benday work on page 391





Wood engravings on Wedgewood Enamel



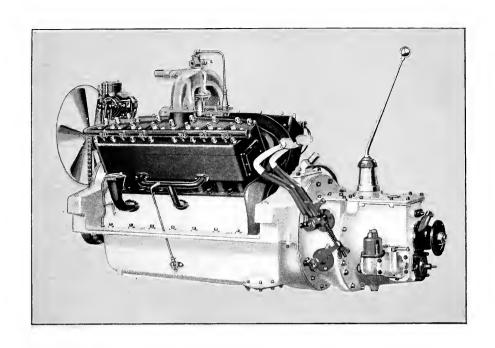


Wood engravings on Wedgewood Enamel





Four-color Benday plates print unusually well on Wedgewood Enamel



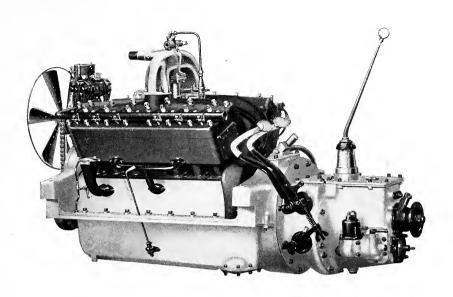


Four-color Benday plates print unusually well on Wedgewood Enamel





Extremely pleasing results from printing 133 screen halftones in doubletone ink on Wedgewood Enamel





One hundred and thirty-three screen halftones printed in doubletone ink on Lithographic coated

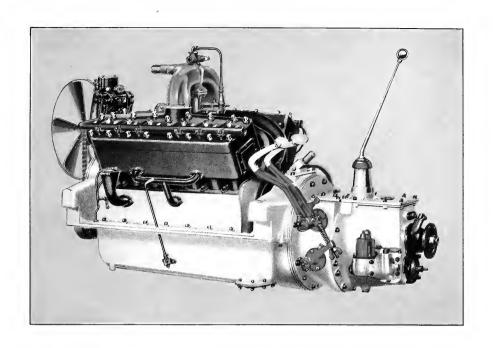








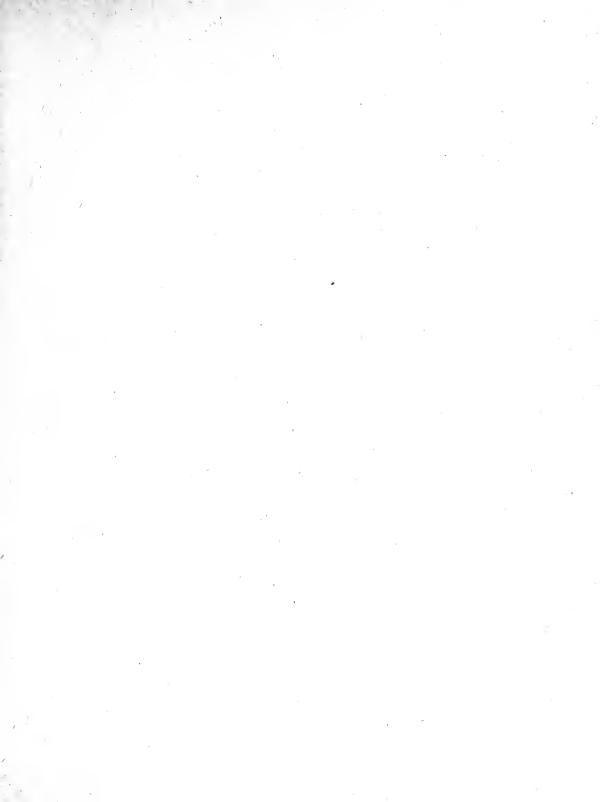
The Offset process in six colors on Lithographic Coated—a good paper for this process





The Offset Process in six colors on Lithographic Coated—a good paper for this process

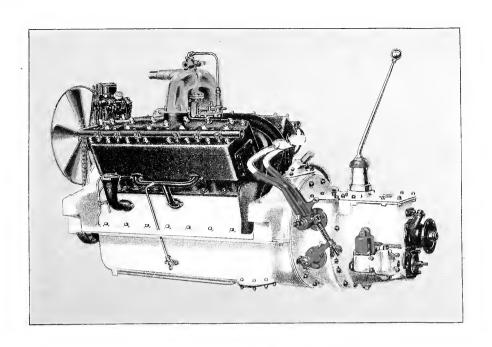


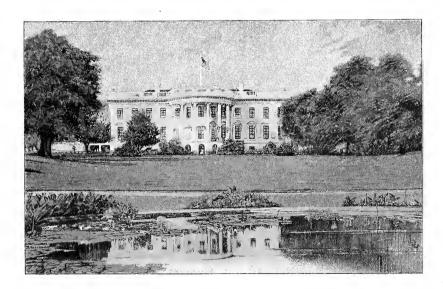






The Straight Lithographic Process in six colors on Lithographic Coated





Lithographic Process in six colors on Lithographic Coated

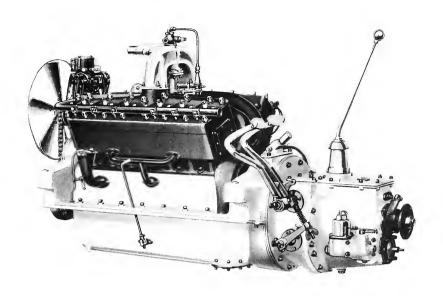


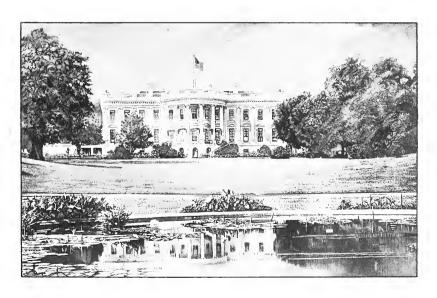






Halftone by the Offset Process on Lithographic Coated. Better results can be obtained by using two colors as in the lower illustration





Halftone by the Offset Process on Lithographic Coated. Better results can be obtained by using two colors as in the upper illustration





WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident, that all men are created equal, that they are endowed by their Creator with certain unalien-

[Twelve Point Scotch Double Leaded]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the courses which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalienable Rights, that among these are Life, Liberty and the pursuit of happiness. That to secure these rights, Governments are instituted among Men, deriving their

[Twelve Point Cloister Single Leaded]

When, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident, that all men are created equal, that they are endowed by their Creator with certain unalienable Rights,

[Twelve Point Caslon Double Leaded]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident, that all men are created with certain unalienable Rights, that among these are Life, Liberty

[Twelve Point Bookman Double Leaded]

Four styles of type by the Straight Lithographic Process on Lithographic Coated stock

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident: that all men are created equal, that they are endowed by their Creator with certain unalien-

[Twelve Point Scotch Double Leaded]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalienable Rights, that among these are Life, Liberty and the pursuit of happiness. That to secure these rights, Governments are instituted among Men, deriving their

[Twelve Point Cloister Single Leaded]

When, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident: that all men are created equal, that they are endowed by their Creator with certain unalienable Rights,

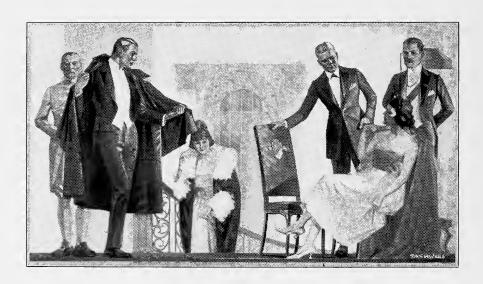
[Twelve Point Caslon Double Leaded]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

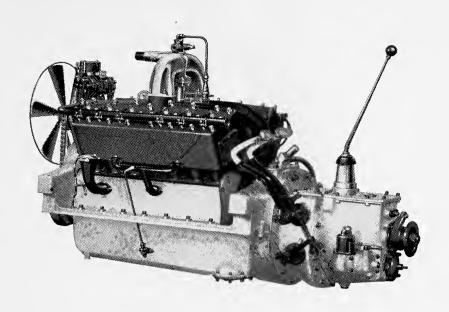
We hold these truths to be selfevident: that all men are created equal, that they are endowed by their Creator with certain unalien-

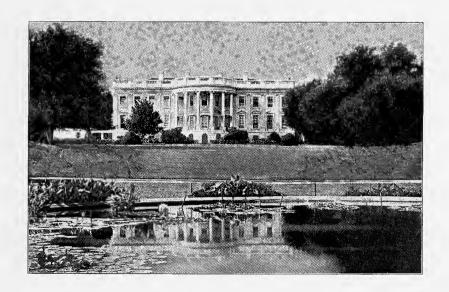
[Twelve Point Bookman Double Leaded]





Sixty-five screen halftones are too coarse for Velvett Enamel. Better results are obtained by using 100 screen (see page 404), 120 screen (page 406), and 133 screen (page 416)



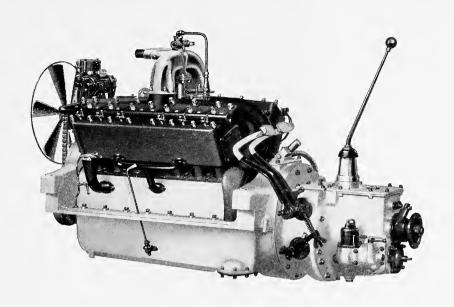


Sixty-five screen halftones are too coarse for Velvett Enamel. Better results are obtained by using 100 screen (see page 405), 120 screen (page 407), and 133 screen (page 416)





One hundred screen halftones printed on Velvett Enamel. For 120 screen see page 406, and 133 screen, page 416



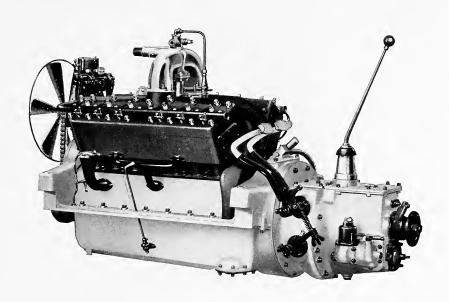


One hundred screen halftones printed on Velvett Enamel. For 120 screen see page 407, and 133 screen, page 416





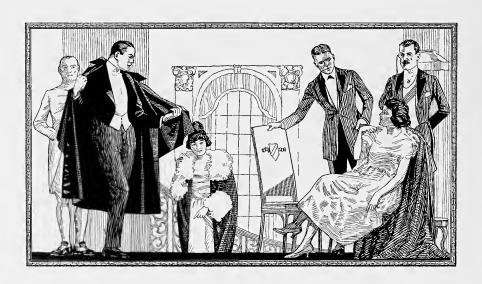
When selecting the screen for Velvett Enamel, 120, which is shown above, is a wise choice. For this paper the engraver should be instructed to etch his plates extra deep



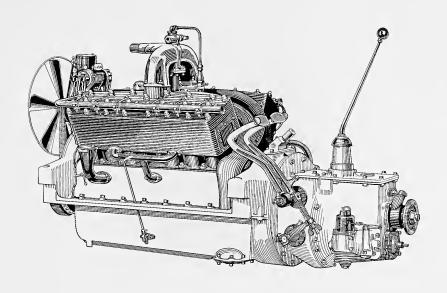


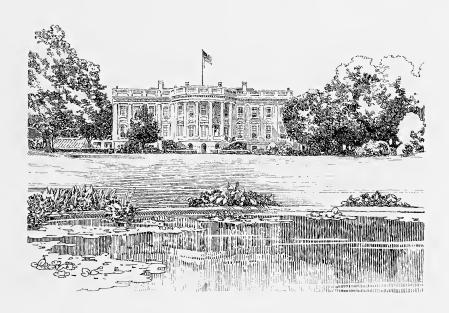
When selecting the screen for Velvett Enamel, 120, which is shown above, is a wise choice. For this paper the engraver should be instructed to etch his plates extra deep





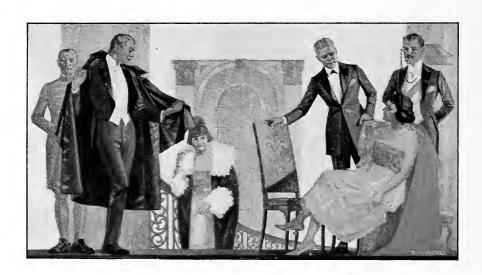
Zinc line cuts on Velvett Enamel. This style of engraving can be printed on any kind of book paper



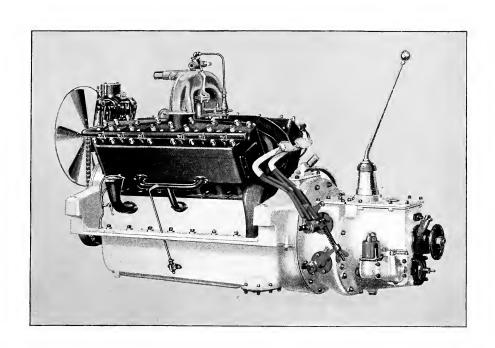


Zinc line cuts on Velvett Enamel. This style of engraving can be printed on any kind of book paper





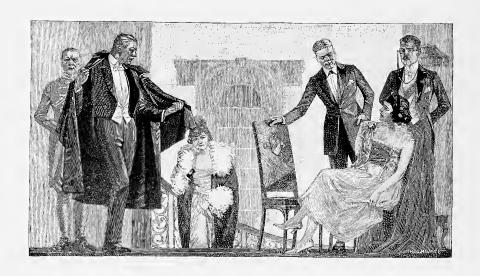
Four-color process work on Velvett Enamel. For better results on dull-coated paper see Wedgewood Enamel (page 386)



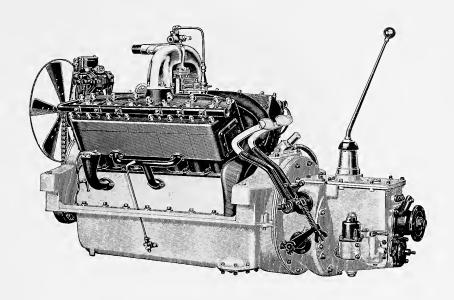


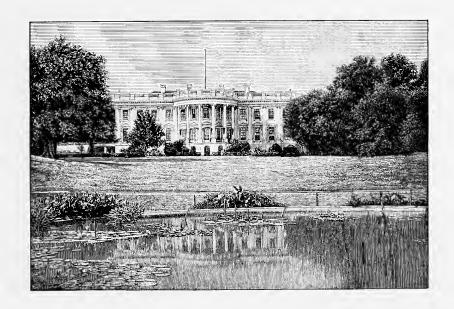
Four-color process work on Velvett Enamel. For better results on dull-coated paper see Wedgewood Enamel (page 387)





Wood engravings on Velvett Enamel



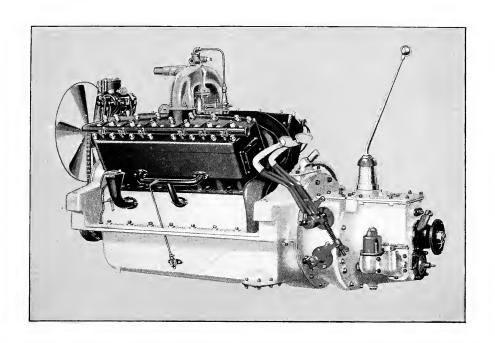


Wood engravings on Velvett Enamel





Four-color Benday plates print better on Velvett Enamel than do regular four-color process plates Compare this with page 410



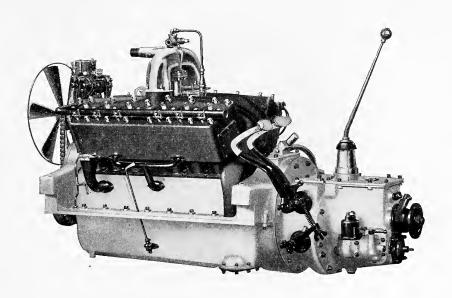


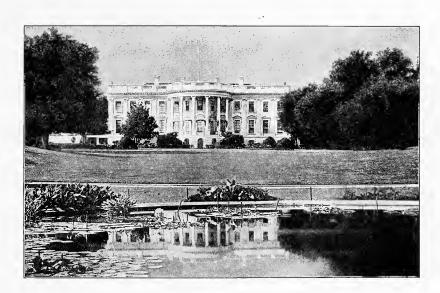
Four-color Benday plates print better on Velvett Enamel than do regular four-color process plates Compare this with page 411





Doubletone ink printed from 133 screen halftones on Velvett Enamel



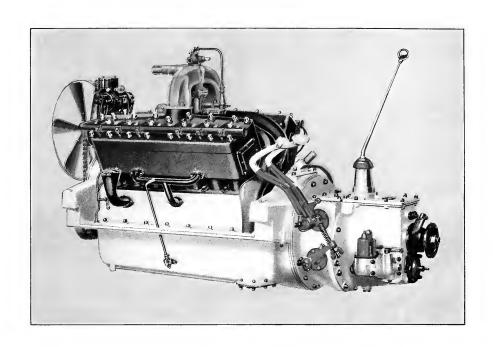


Doubletone ink printed from 133 screen halftones on Velvett Enamel





Velvett Enamel printed in six colors by the Offset Process. This paper is not made for this process



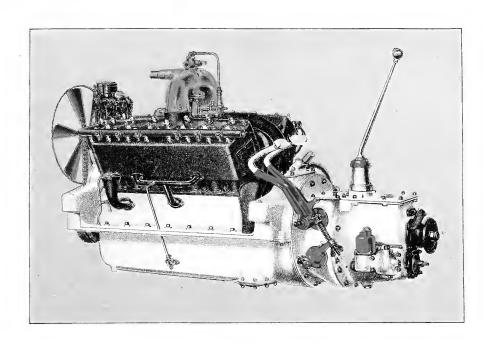


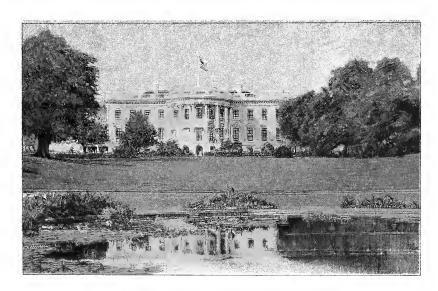
Velvett Enamel printed in six colors by the Offset Process. This paper not made for this process





Velvett Enamel is not adaptable to the Straight Lithographic Process in six colors. This paper not made for this process



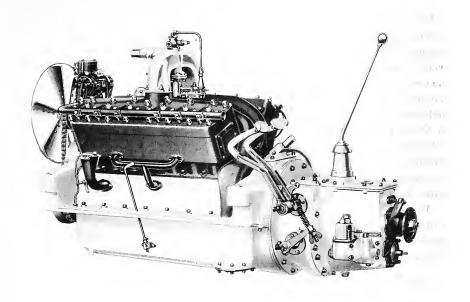


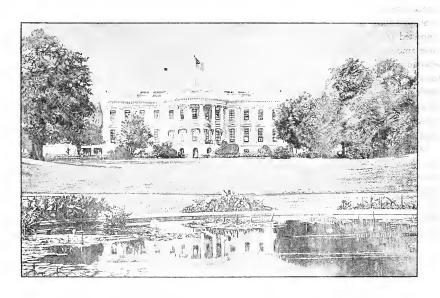
Velvett Enamel is not adaptable to the Straight Lithographic Process in six colors





Velvett Enamel printed by the Halftone Offset Process. It is advisable to use two colors as in the lower illustration. This paper is not made for this process





Velvett Enamel printed by the Halftone Offset Process. It is advisable to use two colors as in the upper illustration. This paper not made for this process

We hold these truths to be selfevident, that all men are created equal, that they are endowed by their Creator with certain unalien-

[Twelve Point Scotch Double Leaded]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the courses which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalienable Rights, that among these are Life, Liberty and the pursuit of happiness. That to secure these rights, Governments are instituted among Men, deriving their

[Twelve Point Cloister Single Leaded]

When, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

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[Twelve Point Caslon Double Leaded]

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We hold these truths to be selfevident, that all men are created with certain unalienable Rights, that among these are Life, Liberty

[Twelve Point Bookman Double Leaded]

Four styles of type by the Straight Lithographic Process on Velvett Enamel

We hold these truths to be selfevident: that all men are created equal, that they are endowed by their Creator with certain unalien-

[Twelve Point Scotch Double Leaded]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

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We hold these truths to be selfevident: that all men are created equal, that they are endowed by their Creator with certain unalienable Rights,

[Twelve Point Caslon Double Leaded]

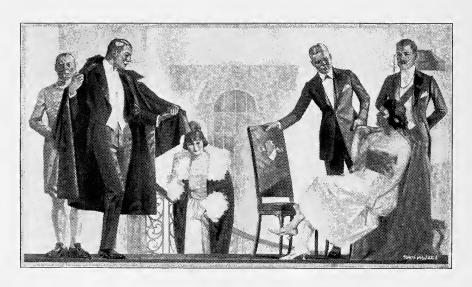
WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident: that all men are created equal, that they are endowed by their Creator with certain unalien-

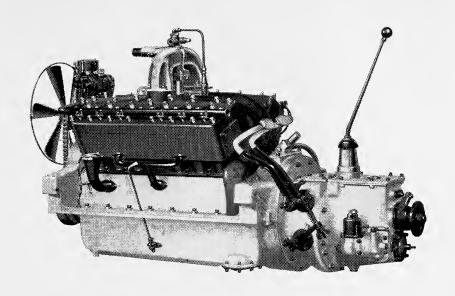
[Twelve Point Bookman Double Leaded]

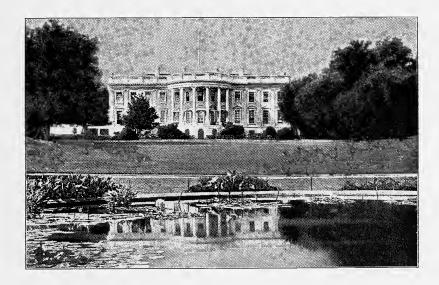
Four styles of type printed on Hingefold Enamel





Do not use 65 screen halrtones on Hingefold Enamel. The paper is too smooth for so coarse a screen



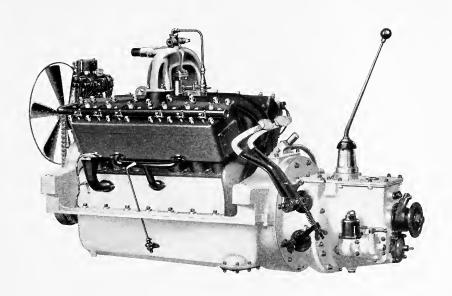


Do not use 65 screen halftones on Hingefold Enamel. The paper is too smooth for so coarse a screen





One hundred screen halftones are too coarse for Hingefold Enamel. See page 430 for better results



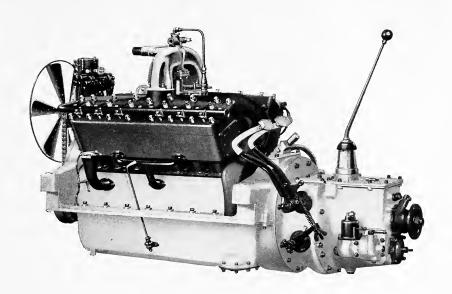


One hundred screen halftones are too coarse for Hingefold Enamel. See page 431 for better results





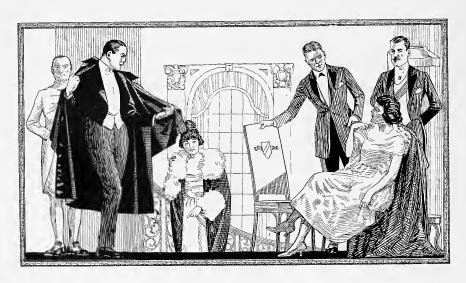
One hundred and twenty screen halftones print well on Hingefold Enamel. See page 139 for 150 screen and 440 for 133 screen, which are also recommended



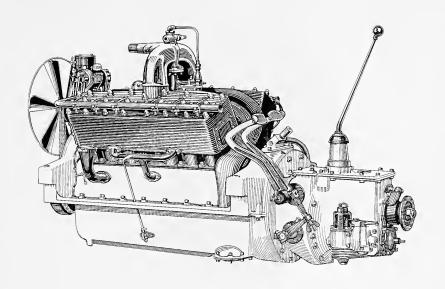


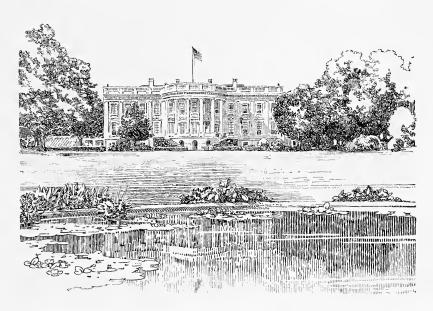
One hundred and twenty screen halftones print well on Hingefold Enamel. See page 139 for 150 screen and page 441 for 133 screen, which are also recommended





Zinc line cuts on Hingefold Enamel. This kind of engraving will print on any paper



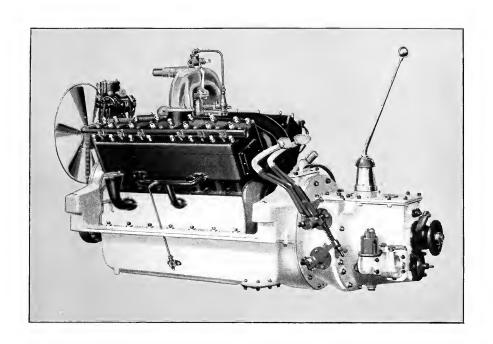


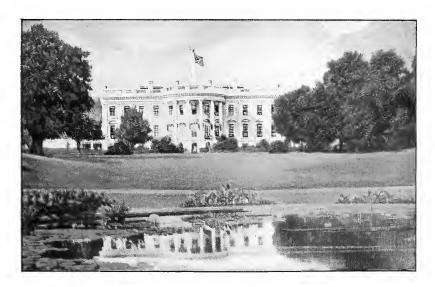
Zinc line cuts on Hingefold Enamel. This kind of engraving will print on any paper





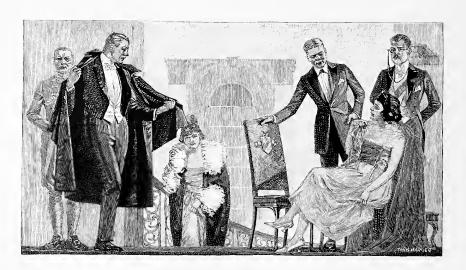
Hingefold Enamel prints 133 screen four-color process plates perfectly



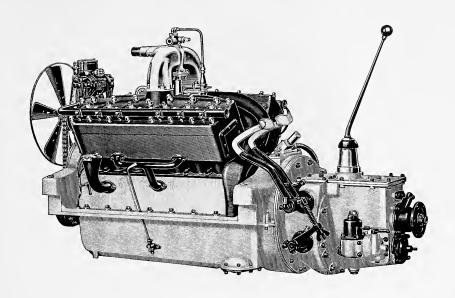


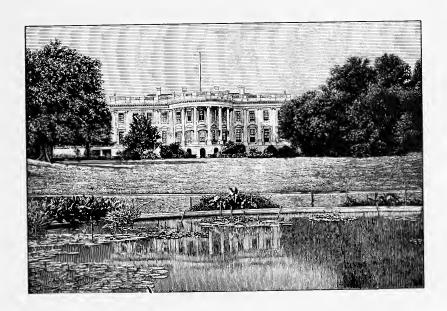
Hingefold Enamel prints 133 screen four-color process plates perfectly





Wood engravings on Hingefold Enamel



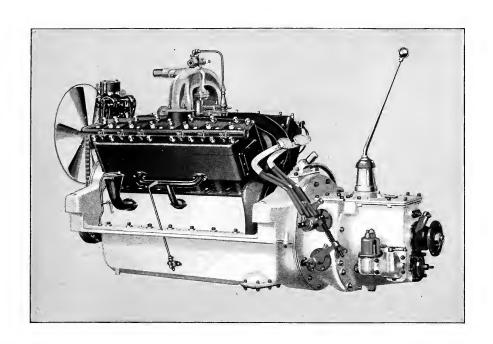


Wood engravings on Hingefold Enamel





Charming results from printing four-color Benday plates on Hingefold Enamel



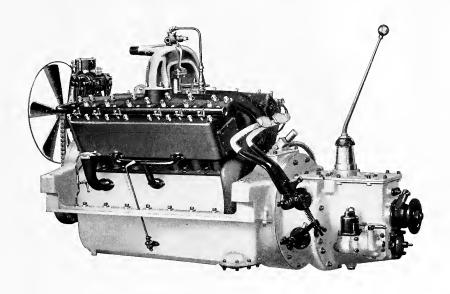


Charming results from printing four-color Benday plates on Hingefold Enamel





One hundred and thirty-three screen halftones printed with doubletone ink on Hingefold Enamel



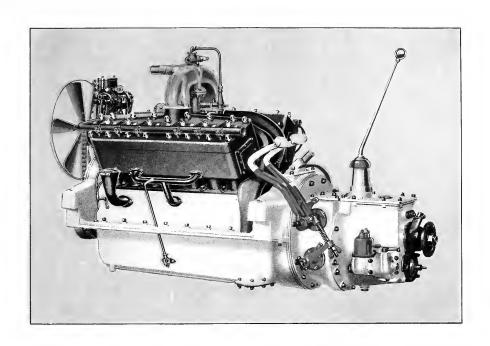


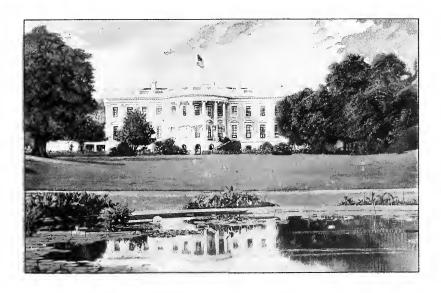
One hundred and thirty-three screen halftones printed in doubletone ink on Hingefold Enamel





The Offset Process in six colors on Hingefold Enamel



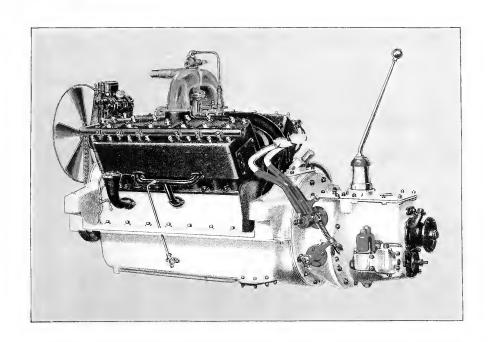


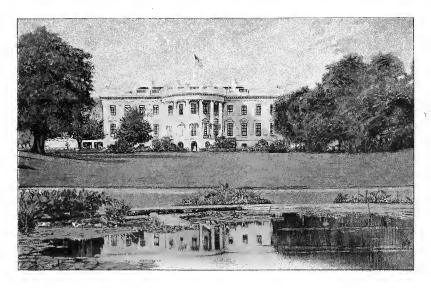
The Offset Process in six colors on Hingefold Enamel. This paper is not made for this process





Hingefold Enamel is not adaptable to the Straight Lithographic Process in six colors. Lithographic coated paper should be used



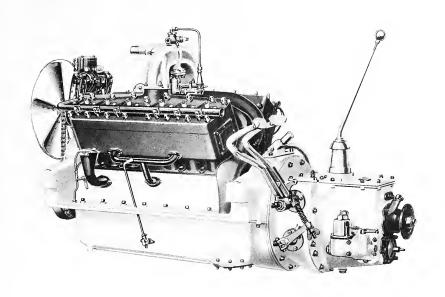


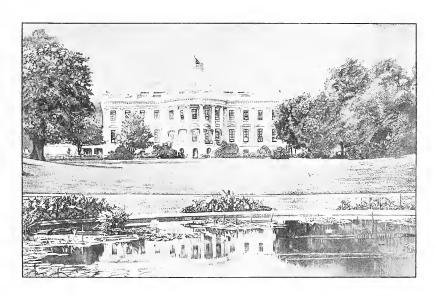
Hingefold Enamel is not adaptable to the Straight Lithographic Process in six colors. Lithographic coated paper should be used





Halftone by the Offset Process on Hingefold Enamel. Better results can be obtained if two colors are used as in the lower illustration





Halftone by the Offset Process on Hingefold Enamel. It is advisable to use two colors as in the upper illustration

We hold these truths to be selfevident, that all men are created equal, that they are endowed by their Creator with certain unalien-

[Twelve Point Scotch Double Leaded]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the courses which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalienable Rights, that among these are Life, Liberty and the pursuit of happiness. That to secure these rights, Governments are instituted among Men, deriving their

[Twelve Point Cloister Single Leaded]

When, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident, that all men are created equal, that they are endowed by their Creator with certain unalienable Rights,

[Twelve Point Caslon Double Leaded]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident, that all men are created with certain unalienable Rights, that among these are Life, Liberty

[Twelve Point Bookman Double Leaded]

Four styles of type by the Straight Lithographic Process on Hingefold Enamel

We hold these truths to be selfevident: that all men are created equal, that they are endowed by their Creator with certain unalien-

[Twelve Point Scotch Double Leaded]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalienable Rights, that among these are Life, Liberty and the pursuit of happiness. That to secure these rights, Governments are instituted among Men, deriving their

[Twelve Point Cloister Single Leaded]

When, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident; that all men are created equal, that they are endowed by their Creator with certain unalienable Rights,

[Twelve Point Caslon Double Leaded]

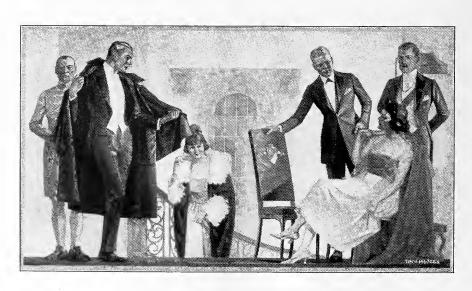
WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident: that all men are created equal, that they are endowed by their Creator with certain unalien-

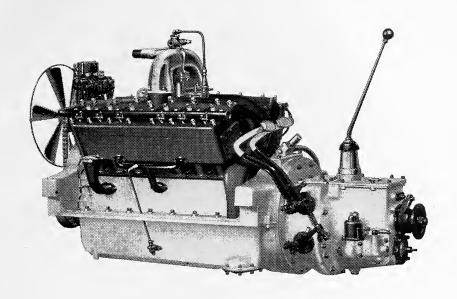
[Twelve Point Bookman Double Leaded]

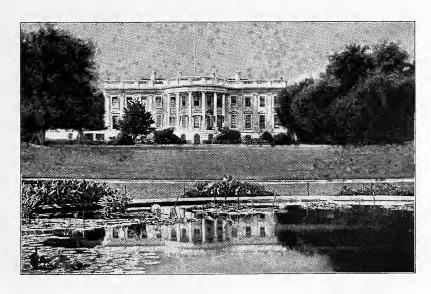
Four styles of type printed on Champion Super





Do not choose 65 screen halftones for Champion Super. It is too coarse. See 120 screen on page 454



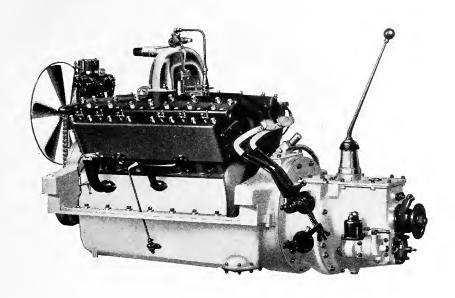


Do not choose 65 screen halftones for Champion Super $\,$ $\,$ It is too coarse. See 120 screen on page 455





One hundred screen halftone work on Champion Super is better than the 65 screen but not so good as the 120 (see page 454)



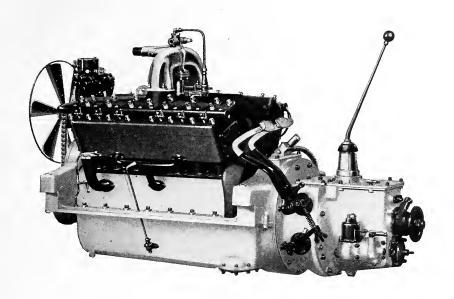


One hundred screen halftone work on Champion Super is better than the 65 screen but not so good as the 120 (see page 455)





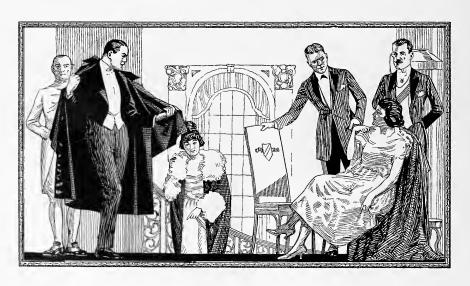
Here is a good combination, 120 screen halftones on Champion Super



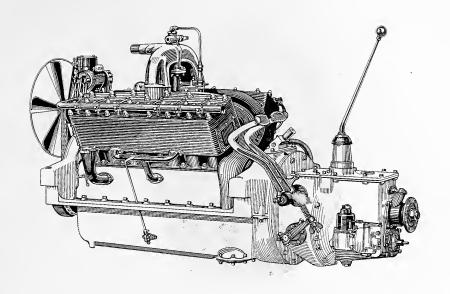


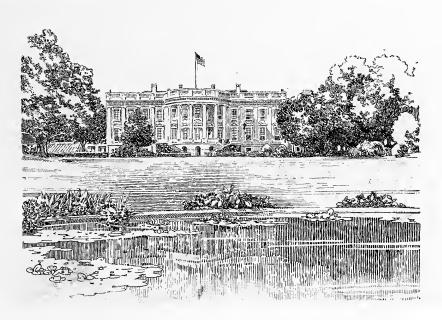
Here is a good combination, 120 screen halftones on Champion Super





Zinc line cuts on Champion Super. This kind of engraving will print on any paper



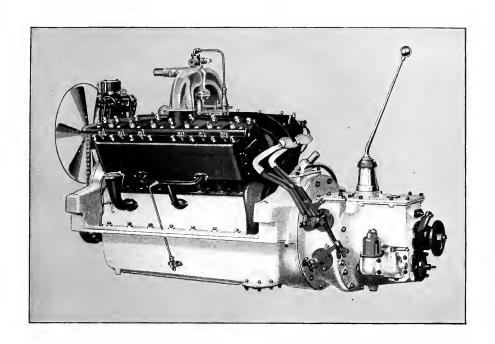


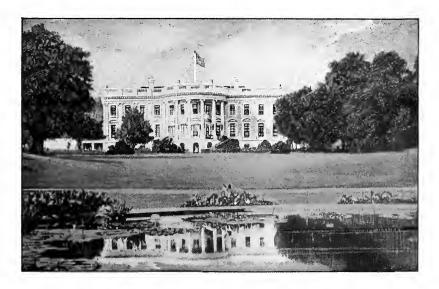
Zinc line cuts on Champion Super. This kind of engraving will print on any paper





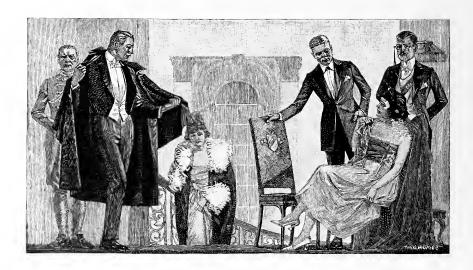
Splendid result from printing 133 screen four-color process plates on Champion Super



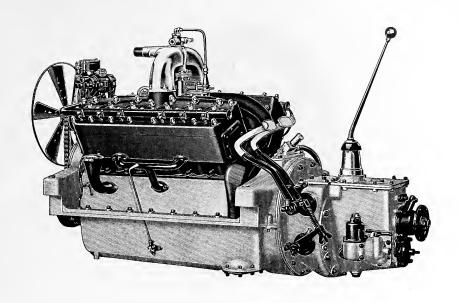


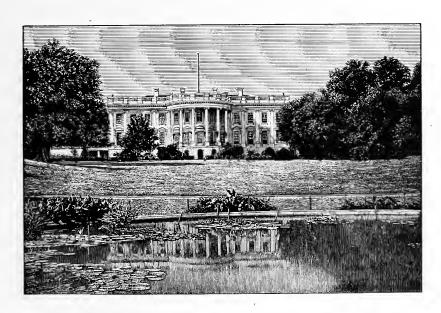
Splendid result from printing 133 screen four-color process plates on Champion Super





Wood engravings on Champion Super



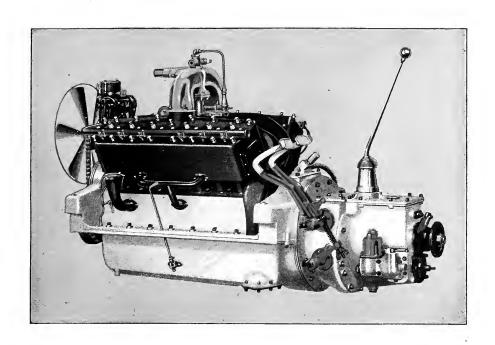


Wood engravings on Champion Super





These four-color Benday plates print excellently on Champion Super



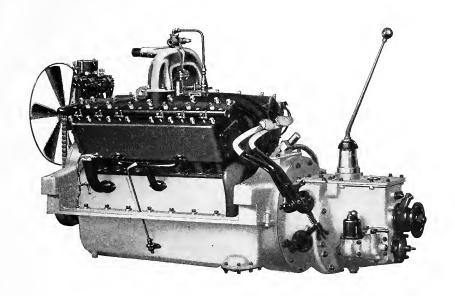


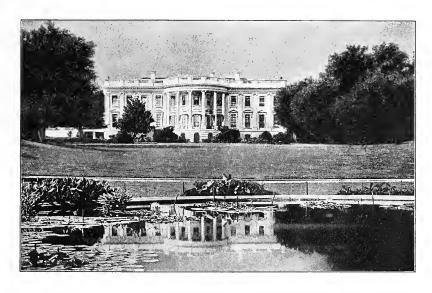
These four-color Benday plates print excellently on Champion Super





Note the rich tonal values from printing 133 screen halftones with doubletone ink on Champion Super



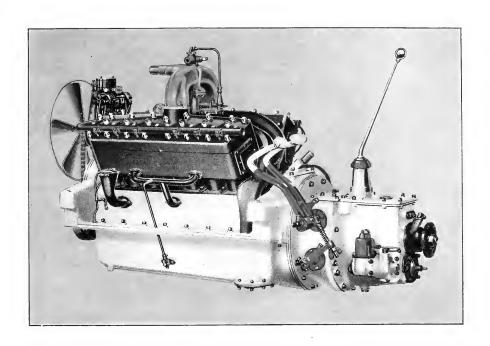


Note the rich tonal values from printing 133 screen halftones with doubletone ink on Champion Super $\,$





The Offset Process on Champion Super. This paper not made for this process



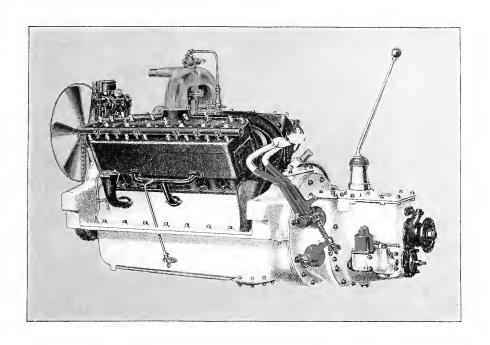


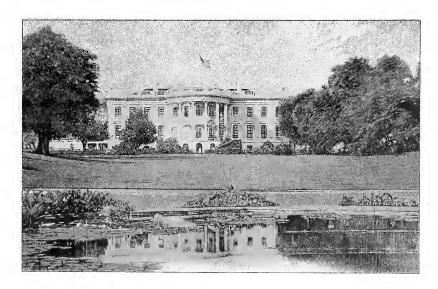
The Offset Process on Champion Super printed in six colors. This paper not made for this process





The Straight Lithographic Process in six colors on Champion Super. Better results can be obtained on Lithographic Coated



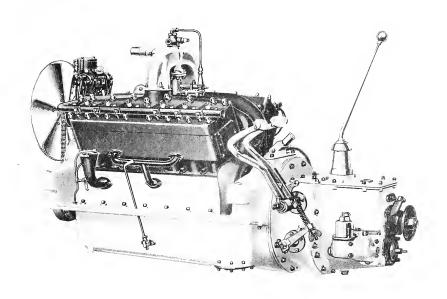


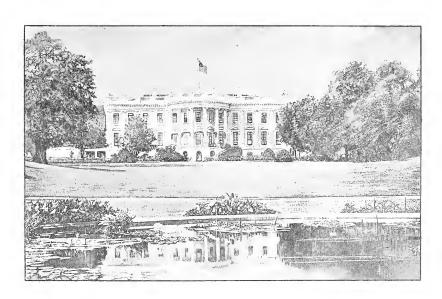
The Straight Lithographic Process in six colors on Champion Super. Better results can be obtained on Lithographic Coated





Halftone by the Offset Process on Champion Super. Better results can be obtained by using two colors as in the lower illustration





Halftone by the Offset Process on Champion Super. It is advisable to use two colors as in the upper illustration

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident, that all men are created equal, that they are endowed by their Creator with certain unalien-

[Twelve Point Scotch Double Leaded]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the courses which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalienable Rights, that among these are Life, Liberty and the pursuit of happiness. That to secure these rights, Governments are instituted among Men, deriving their

[Twelve Point Cloister Single Leaded]

When, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident, that all men are created equal, that they are endowed by their Creator with certain unalienable Rights,

[Twelve Point Caslon Double Leaded]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident, that all men are created with certain unalienable Rights, that among these are Life, Liberty

[Twelve Point Bookman Double Leaded]

Four styles of type by the Straight Lithographic Process on Champion Super

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident: that all men are created equal, that they are endowed by their Creator with certain unalien-

[Twelve Point Scotch Double Leaded]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalienable Rights, that among these are Life, Liberty and the pursuit of happiness. That to secure these rights, Governments are instituted among Men, deriving their

[Twelve Point Cloister Single Leaded]

When, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident: that all men are created equal, that they are endowed by their Creator with certain unalienable Rights,

[Twelve Point Caston Double Leaded]

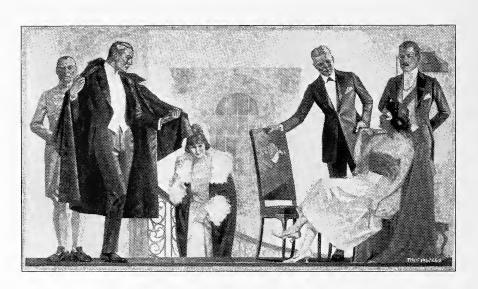
WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident: that all men are created equal, that they are endowed by their Creator with certain unalien-

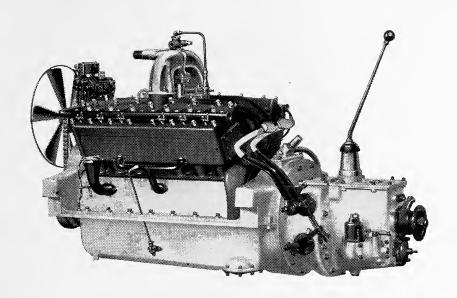
[Twelve Point Bookman Double Leaded]

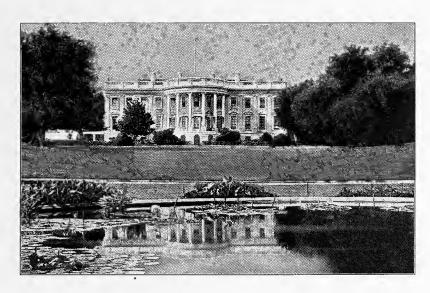
Four styles of type printed on Koatine





Sixty-five screen halftones are too coarse for Koatine. One hundred and twenty screen (page 478) or 133 screen (page 488) recommended



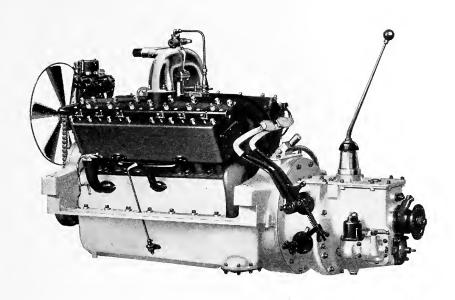


Sixty-five screen halftones are too coarse for Koatine. One hundred and twenty screen (page 479) or 133 screen (page 489) recommended





One hundred screen halftones are perhaps a little too coarse for Koatine. For better results see page 478 (120 screen) and page 488 (133 screen)



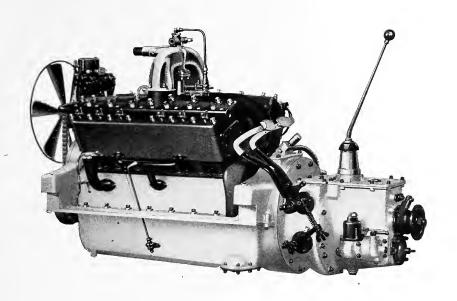


One hundred screen halftones are perhaps a little too coarse for Koatine. For better results see page 479 (120 screen) and page 489 (133 screen)





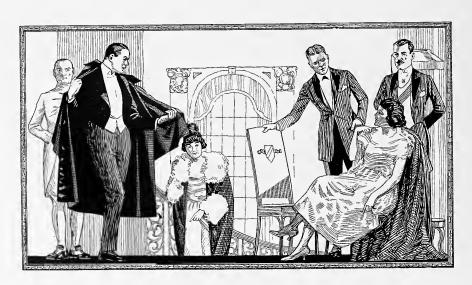
One hundred and twenty screen prints well on Koatine. Compare with 133 screen on page 488



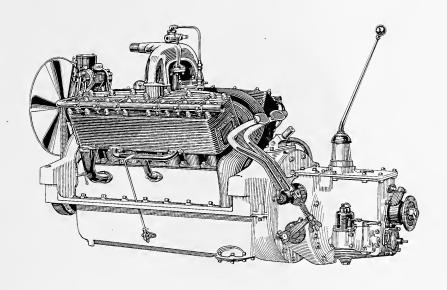


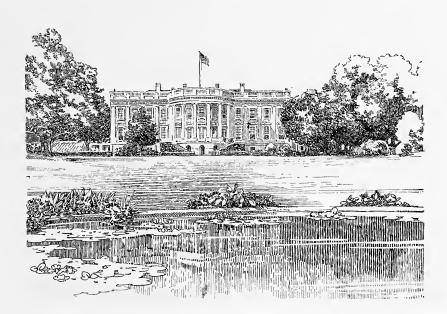
One hundred and twenty screen prints well on Koatine. Compare with 133 screen on page 489





Zinc line cuts on Koatine. This kind of engraving will print on any paper



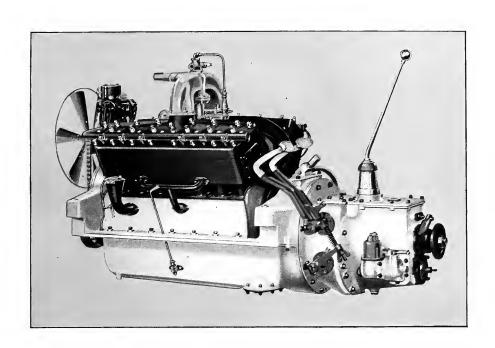


Zinc line cuts on Koatine. This kind of engraving will print on any paper





Koatine will print 133 screen four-color halftones as shown above



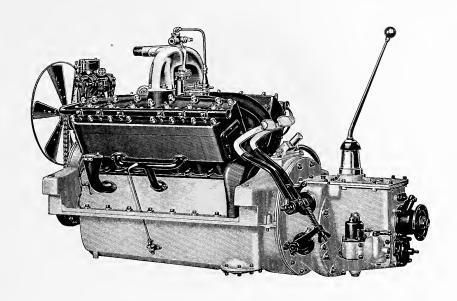


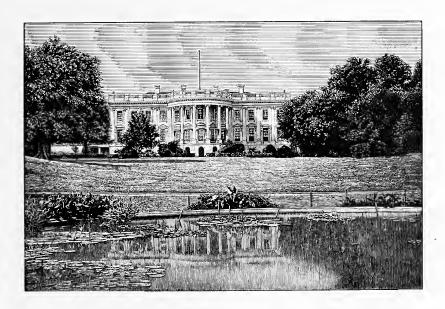
Koatine will print 133 screen four-color halftones as shown above





Wood engravings on Koatine



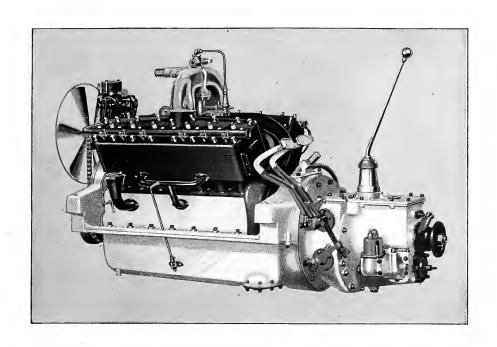


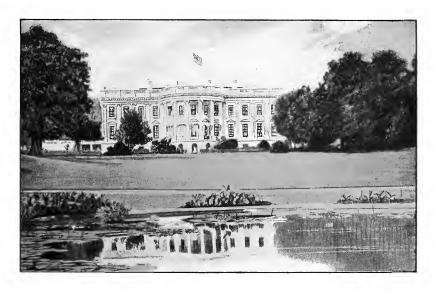
Wood engravings on Koatine





Splendid results from printing four-color Benday plates on Koatine



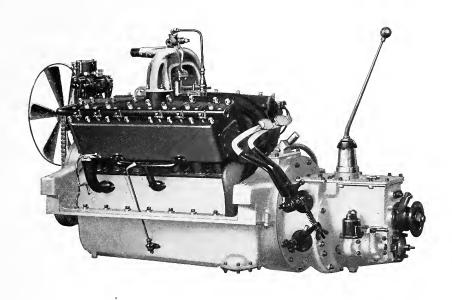


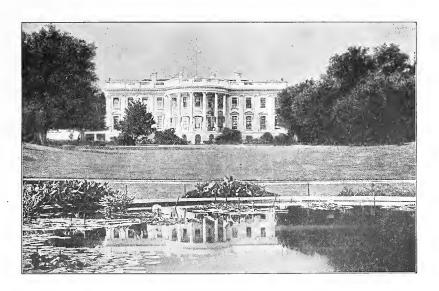
Splendid results from printing four-color Benday plates on Koatine





This rich effect is gained by printing 133 screen halftones on Koatine in doubletone ink



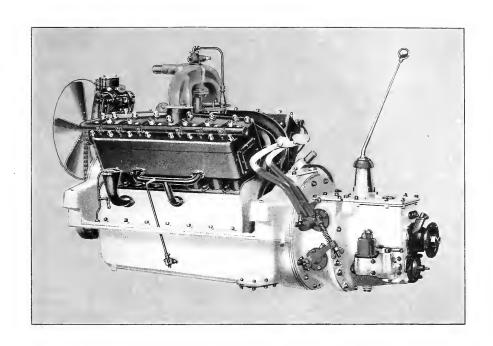


This rich effect is gained by printing 133 screen halftones on Koatine in doubletone ink





White Koatine gives fair results by the Offset Process in six colors



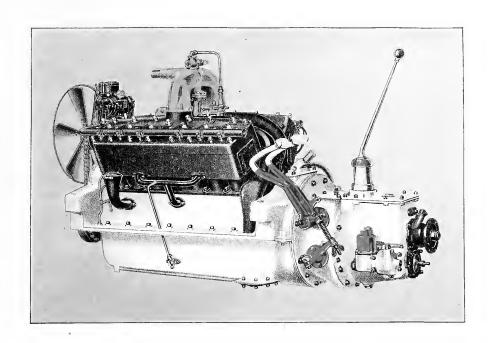


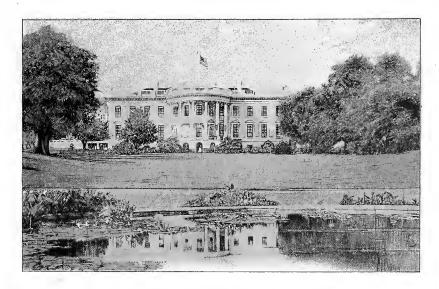
White Koatine gives fair results by the Offset Process in six colors





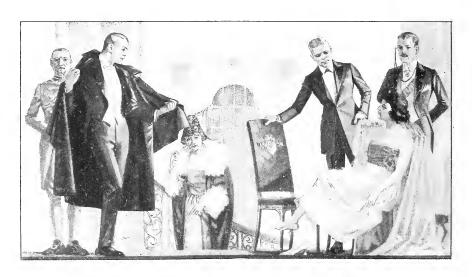
The Straight Lithographic Process in six colors on White Koatine. Better results can be obtained on Lithographic Coated



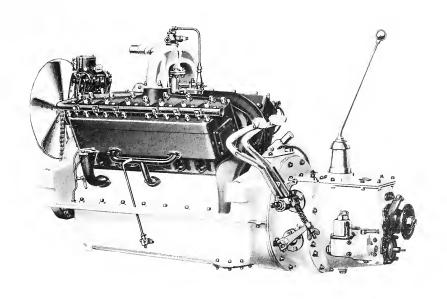


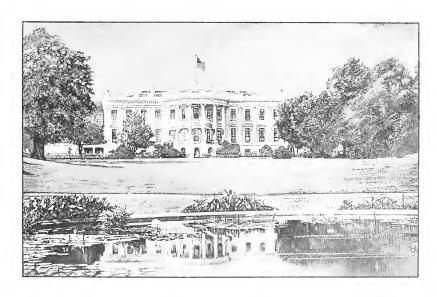
The Straight Lithographic Process in six colors on White Koatine. Better results can be obtained on Lithographic Coated





Halftone by the Offset Process on White Koatine. Better results can be obtained by using two colors as in the lower illustration





Halftone by the Offset Process on White Koatine. Better results can be obtained by using two colors as in the upper illustration

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident, that all men are created equal, that they are endowed by their Creator with certain unalien-

[Twelve Point Scotch Double Leaded]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the courses which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalienable Rights, that among these are Life, Liberty and the pursuit of happiness. That to secure these rights, Governments are instituted among Men, deriving their

[Twelve Point Cloister Single Leaded]

When, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident, that all men are created equal, that they are endowed by their Creator with certain unalienable Rights,

[Twelve Point Caslon Double Leaded]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident, that all men are created with certain unalienable Rights, that among these are Life, Liberty

[Twelve Point Bookman Double Leaded]

Four styles of type by the Straight Lithographic Process on White Koatine

When, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

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WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

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[Twelve Point Cloister Single Leaded]

When, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident: that all men are created equal, that they are endowed by their Creator with certain unalienable Rights,

[Twelve Point Caslon Double Leaded]

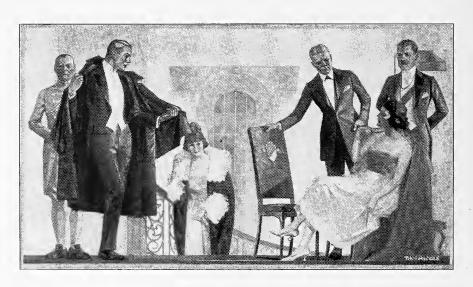
WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident: that all men are created equal, that they are endowed by their Creator with certain unalien-

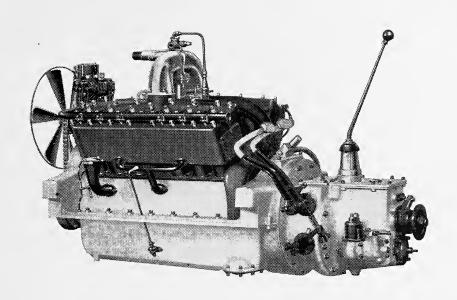
[Twelve Point Bookman Double Leaded]

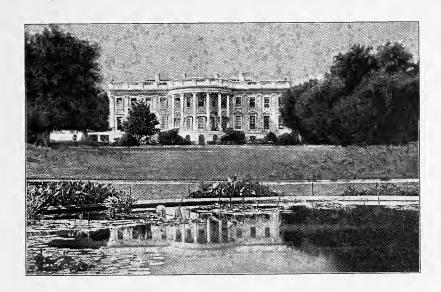
Four styles of type printed on Champion English Finish





Sixty-five screen halftones are too coarse for Champion English Finish. Better use 120 screen (see page 502)



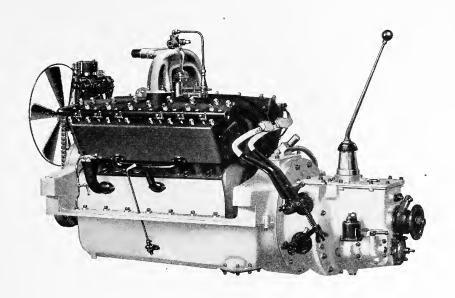


Sixty-five screen halftones are too coarse for Champion English Finish. Better use $120\ screen$ (see page 503)





One hundred screen halftones are perhaps a little too coarse for Champion English Finish. See 120 screen on page 502



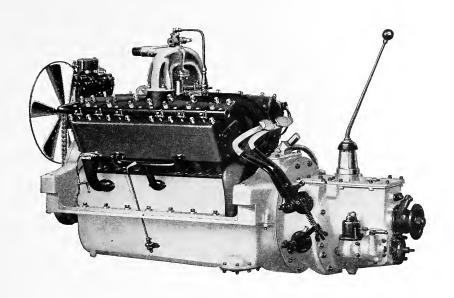


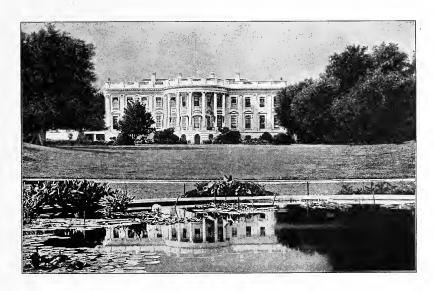
One hundred screen halftones are perhaps a little too coarse for Champion English Finish, See 120 screen on page 503





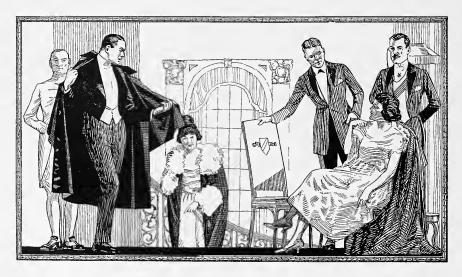
You will make no mistake if you select 120 screen halftones for printing on Champion English Finish



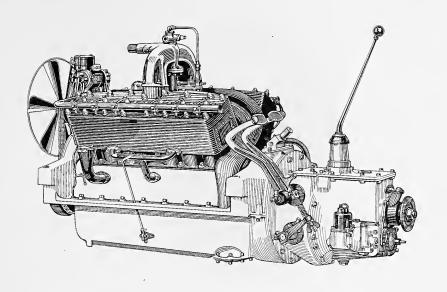


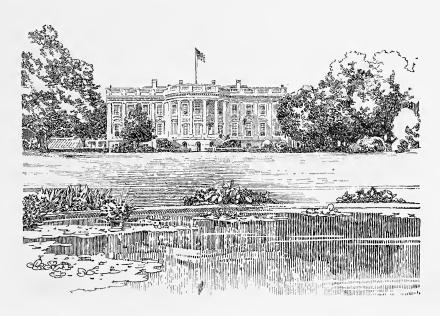
You will make no mistake if you select 120 screen halftones for printing on Champion English Finish





Zinc line cuts on Champion English Finish. This kind of engraving will print on any paper



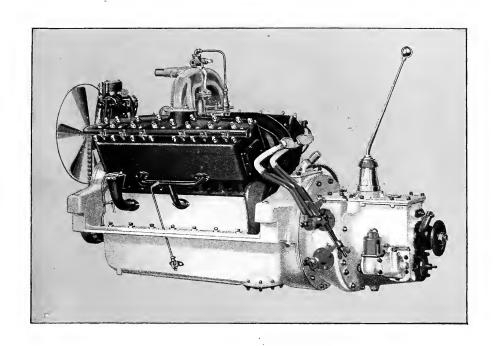


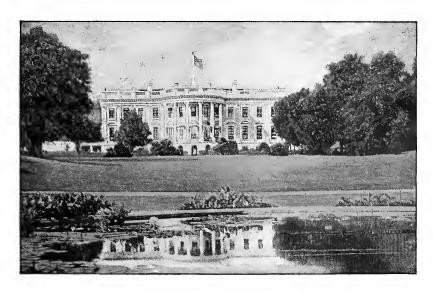
Zinc line cuts on Champion English Finish. This kind of engraving will print on any paper





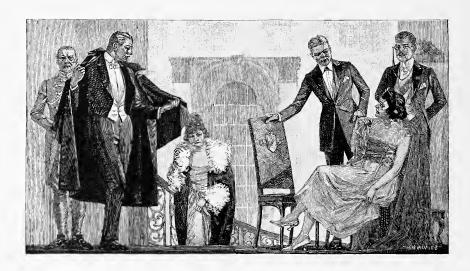
Four-color process plates (133 screen) on Champion English Finish; too fine screen to print well



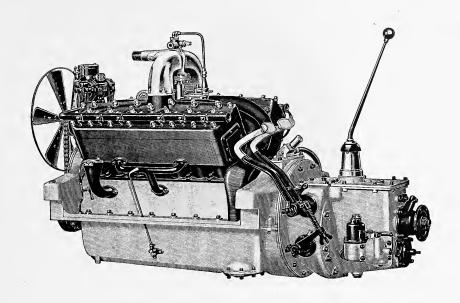


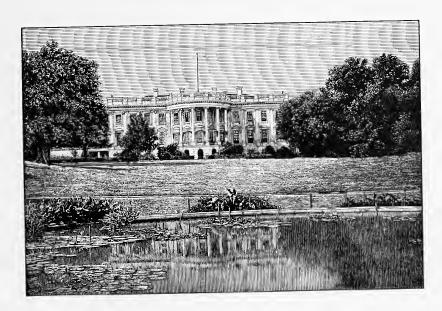
Four-color process plates (133 screen) on Champion English Finish; too fine screen to print well





Wood engravings on Champion English Finish



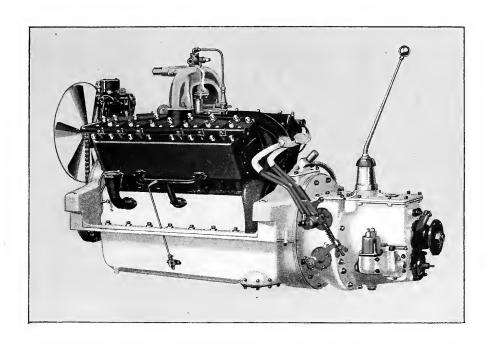


Wood engravings on Champion English Finish





Four-color Benday plates print well on Champion English Finish



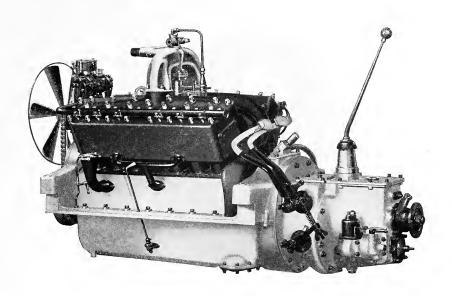


Four-color Benday plates print well on Champion English Finish





One hundred and thirty-three screen halftones printed in doubletone ink on Champion English Finish



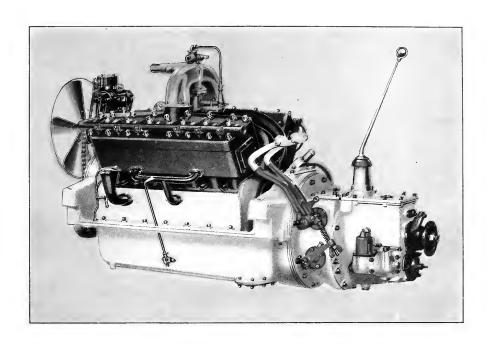


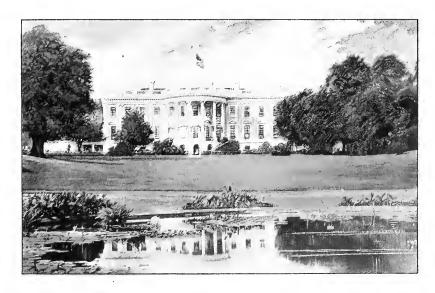
 $One hundred and thirty-three screen halftones printed in doubletone ink \ on \ Champion \ English \ Finish$





Champion English Finish is not suitable for the Offset Process in six colors



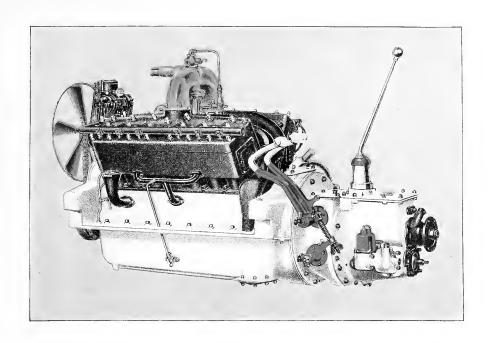


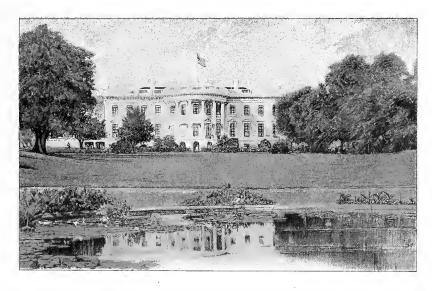
Champion English Finish is not suitable for the Offset Process in six colors unless made to order





Champion English Finish is not adaptable to the Straight Lithographic Process in six colors unless made to order



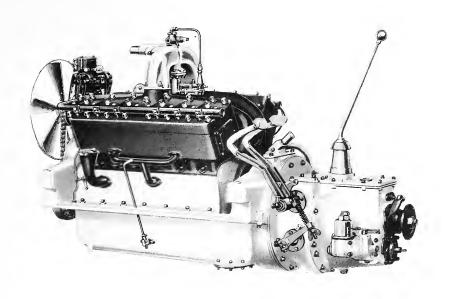


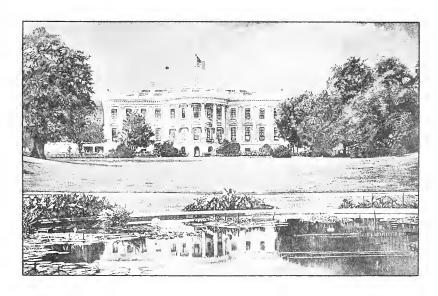
Champion English Finish is not adaptable to the Straight Lithographic Process in six colors





Champion English Finish is not suitable for the Offset Process. Better results can be obtained by using two colors as in the lower illustration





Champion English Finish is not suitable for the Offset Process. Better results can be obtained by using two colors as in the upper illustration

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident, that all men are created equal, that they are endowed by their Creator with certain unalien-

[Twelve Point Scotch Double Leaded]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the courses which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalienable Rights, that among these are Life, Liberty and the pursuit of happiness. That to secure these rights, Governments are instituted among Men, deriving their

[Twelve Point Cloister Single Leaded]

When, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident, that all men are created equal, that they are endowed by their Creator with certain unalienable Rights,

[Twelve Point Caslon Double Leaded]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident, that all men are created with certain unalienable Rights, that among these are Life, Liberty

[Twelve Point Bookman Double Leaded]

Four styles of type by the Straight Lithographic Process on Champion English Finish

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident: that all men are created equal, that they are endowed by their Creator with certain unalien-

[Twelve Point Scotch Double Leaded]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be self-evident: that all men are created equal, that they are endowed by their Creator with certain unalienable Rights, that among these are Life, Liberty and the pursuit of happiness. That to secure these rights, Governments are instituted among Men, deriving their

[Twelve Point Cloister Single Leaded]

When, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident: that all men are created equal, that they are endowed by their Creator with certain unalienable Rights,

[Twelve Point Caslon Double Leaded]

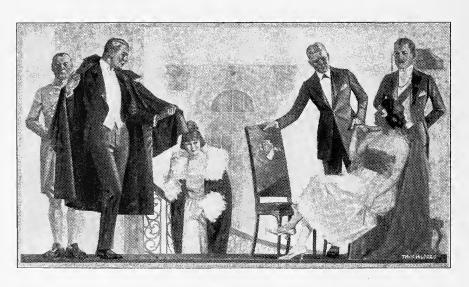
WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident: that all men are created equal, that they are endowed by their Creator with certain unalien-

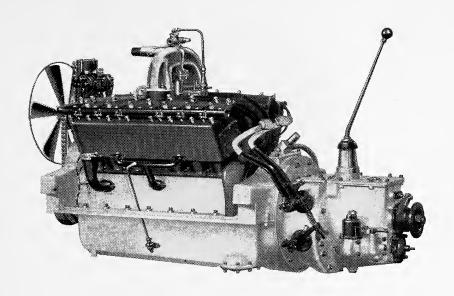
[Twelve Point Bookman Double Leaded]

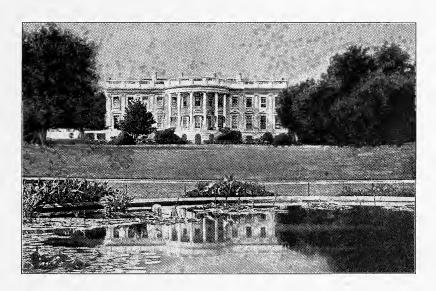
Four styles of type printed on Champion Machine Finish





Sixty-five screen is too coarse for Champion Machine Finish. See 120 screen on page 526 for better results



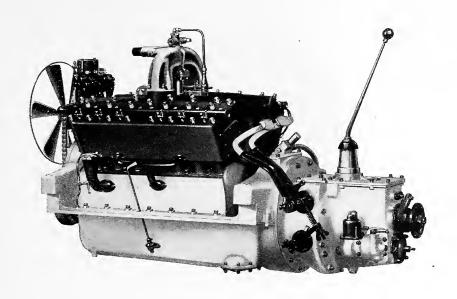


Sixty-five screen is too coarse for Champion Machine Finish. See 120 screen on page 527 for better results





One hundred screen on Champion Machine Finish is shown above. Probably 120 screen is better. See page 526



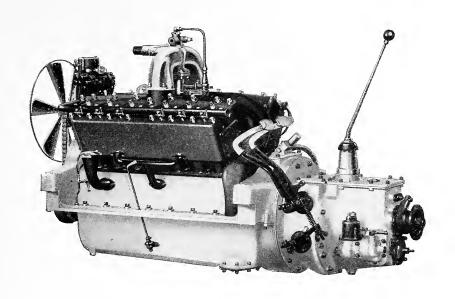


One hundred screen on Champion Machine Finish is shown above. Probably 120 screen is better. See page 527





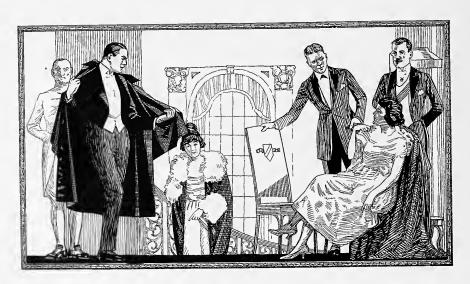
Here is 120 screen halftone work on Champion Machine Finish. An excellent choice of screen



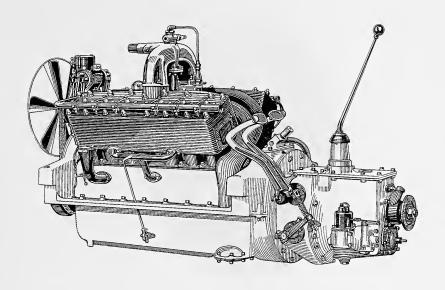


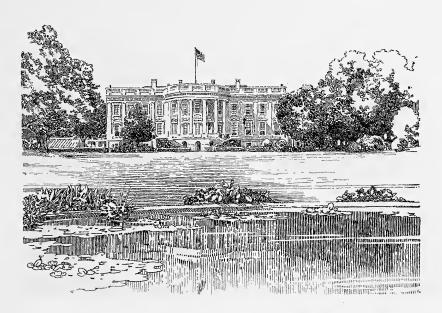
Here is 120 screen halftone work on Champion Machine Finish. An excellent choice of screen





Zinc line cuts on Champion Machine Finish. This kind of engraving will print on any paper



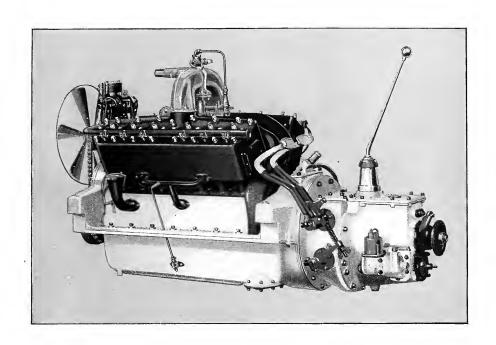


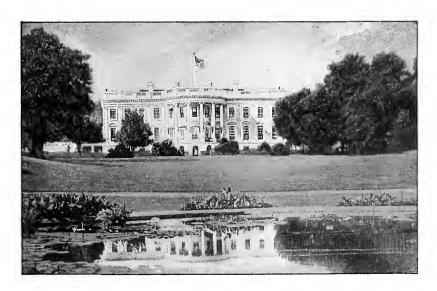
Zinc line cuts on Champion Machine Finish. This kind of engraving will print on any paper





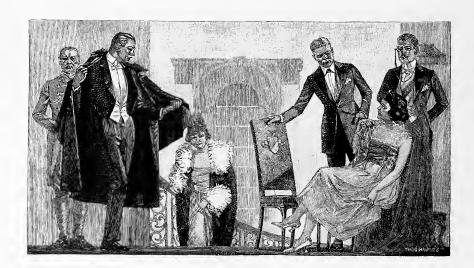
Champion Machine Finish is not the paper for 133 screen four-color process work. For better results see the Benday work on page 534



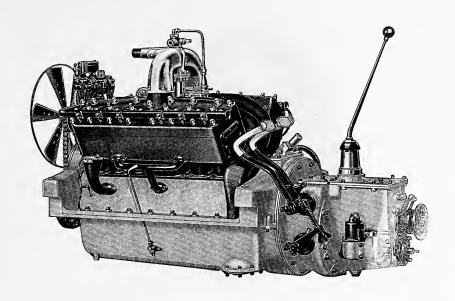


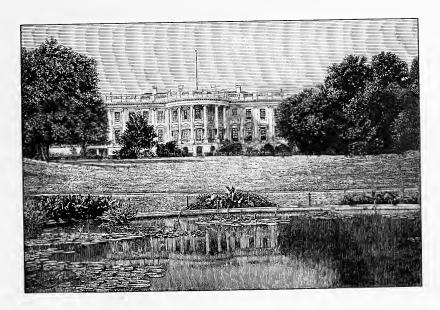
Champion Machine Finish is not the paper for 133 screen four-color process work. For better results see the Benday work on page 535





Wood engravings on Champion Machine Finish





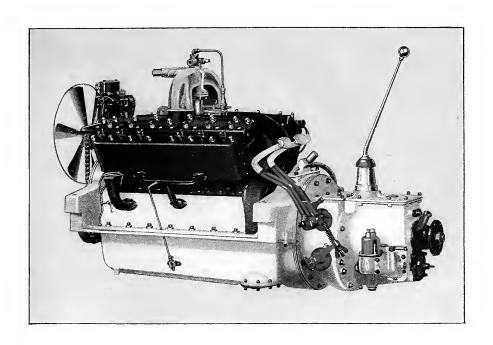
Wood engravings on Champion Machine Finish

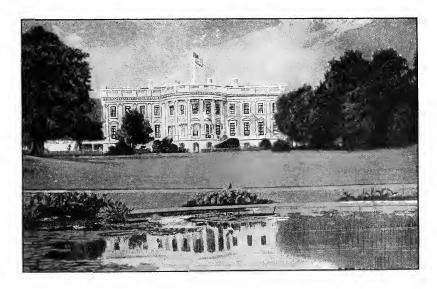




This four-color Benday work on Champion Machine Finish is preferable to four-color process work.

Compare with page 530



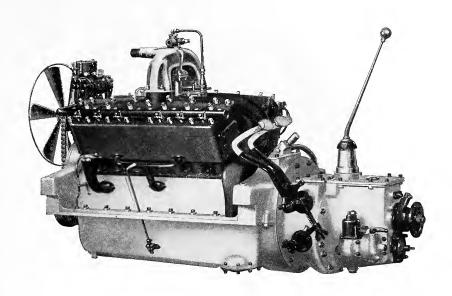


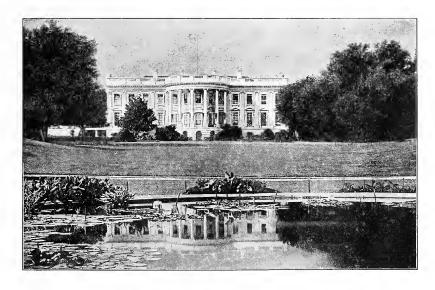
This four-color Benday work on Champion Machine Finish is preferable to four-color process work. Compare with page 531





One hundred and thirty-three screen halftones printed on Champion Machine Finish in doubletone ink



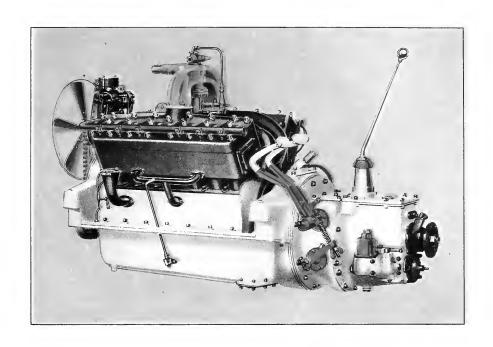


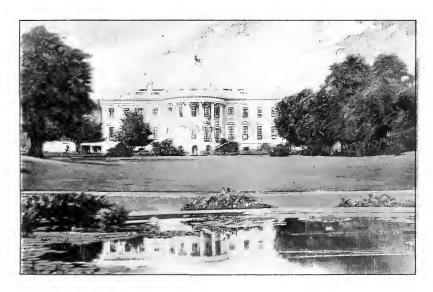
One hundred and thirty-three screen halftones printed on Champion Machine Finish in doubletone ink





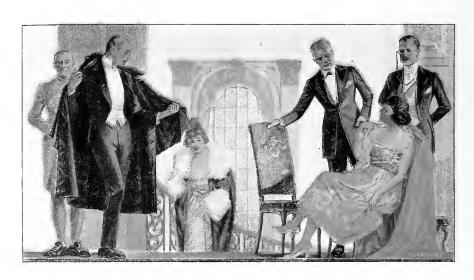
The Offset Process on Machine Finish in six colors



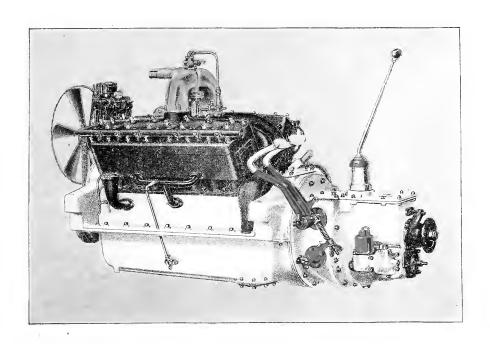


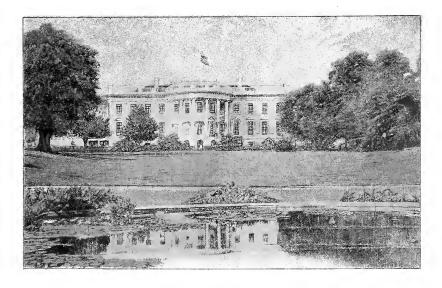
The Offset Process in six colors on Machine Finish. This paper is not made for this process





Straight Lithographic Process in six colors on Machine Finish. Better results can be obtained on regular Lithographic coated paper. This paper is not made for this process



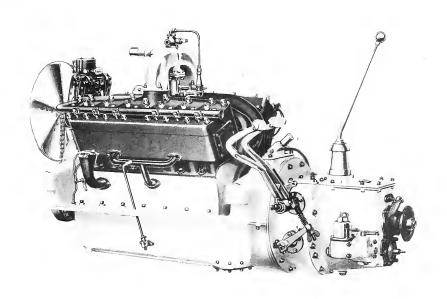


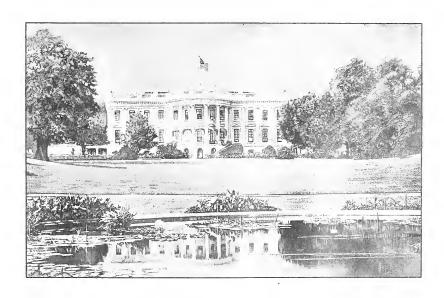
Lithographic Process on Machine Finish in six colors. Better results can be obtained on regular Lithographic coated paper





Halftone by the Offset Process on Machine Finish. Better results can be obtained by using two colors as in the lower illustration





Halftone by the Offset Process on Machine Finish. Better results can be obtained by using two colors as in the upper illustration

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident, that all men are created equal, that they are endowed by their Creator with certain unalien-

[Twelve Point Scotch Double Leaded]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the courses which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalienable Rights, that among these are Life, Liberty and the pursuit of happiness. That to secure these rights, Governments are instituted among Men, deriving their

[Twelve Point Cloister Single Leaded]

When, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident, that all men are created equal, that they are endowed by their Creator with certain unalienable Rights,

[Twelve Point Caslon Double Leaded]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident, that all men are created with certain unalienable Rights, that among these are Life, Liberty

[Twelve Point Bookman Double Leaded]

Four styles of type by the Straight Lithographic Process on Machine Finish

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident: that all men are created equal, that they are endowed by their Creator with certain unalien-

[Twelve Point Scotch Double Leaded]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

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[Twelve Point Cloister Single Leaded]

When, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident: that all men are created equal, that they are endowed by their Creator with certain unalienable Rights,

[Twelve Point Caslon Double Leaded]

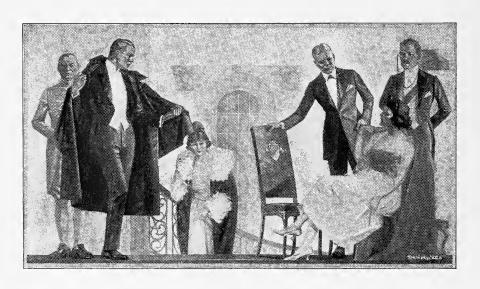
WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident: that all men are created equal, that they are endowed by their Creator with certain unalien-

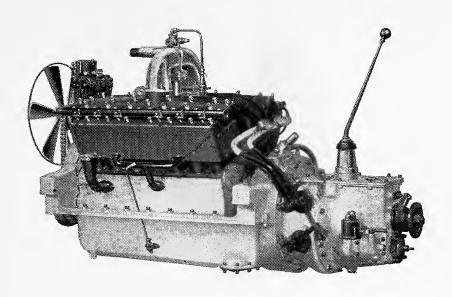
[Twelve Point Bookman Double Leaded]

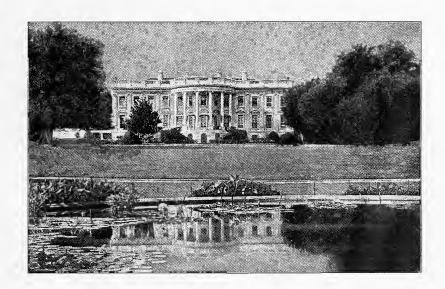
Champion Eggshell is especially suitable to letterpress or type work. Above are shown four styles of type on this paper





If halftones must be used on Champion Eggshell, 65 screen, as shown above, is the proper screen



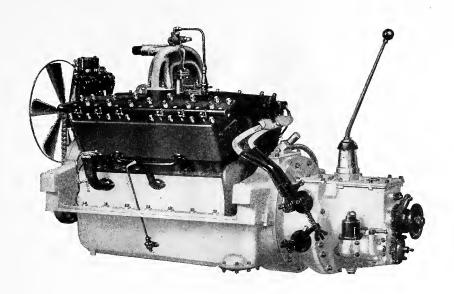


If halftones must be used on Champion Eggshell, 65 screen, as shown above, is the proper screen





One hundred screen halftones are generally too fine for Champion Eggshell



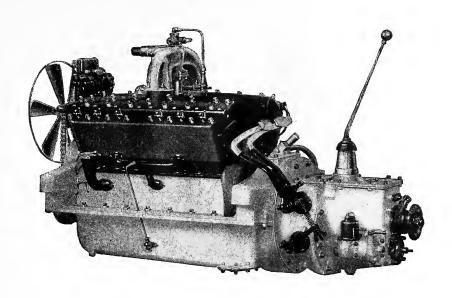


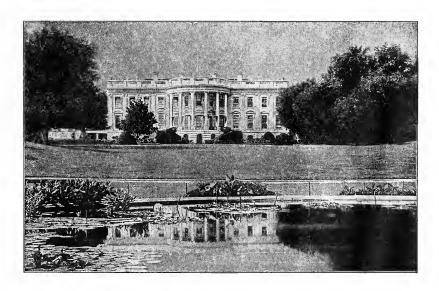
One hundred screen halftones are generally too fine for Champion Eggshell





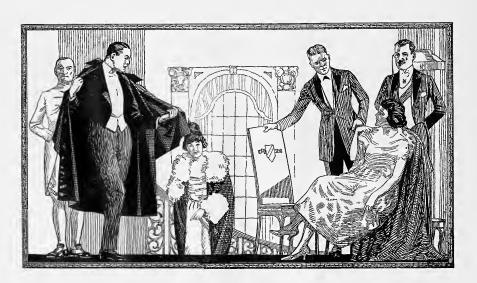
One hundred and twenty screen halftones are entirely too fine for Champion Eggshell



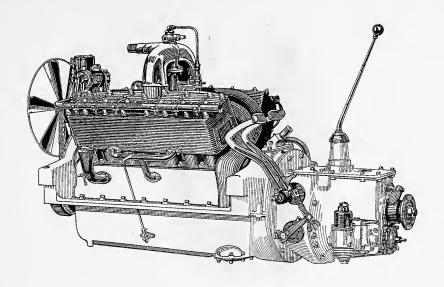


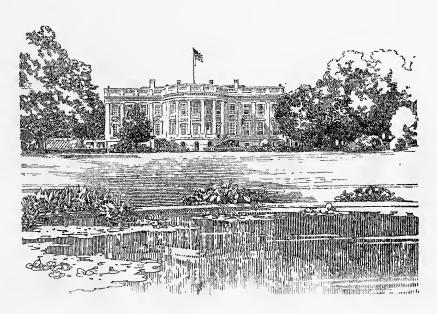
One hundred and twenty screen halftones are entirely too fine for Champion Eggshell





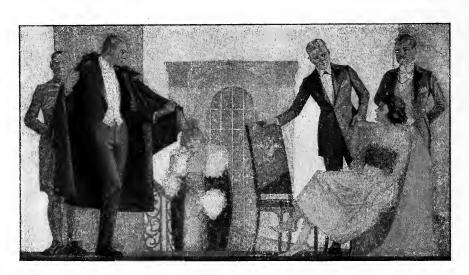
Line cuts print splendidly on Champion Eggshell. This is the best style of illustration when this paper is used



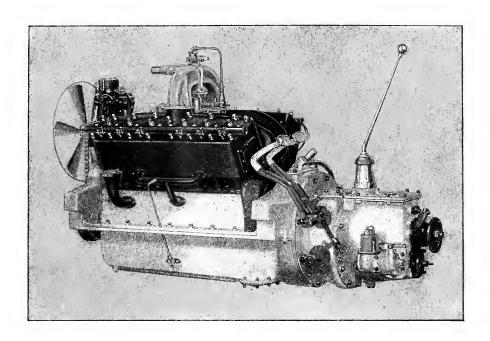


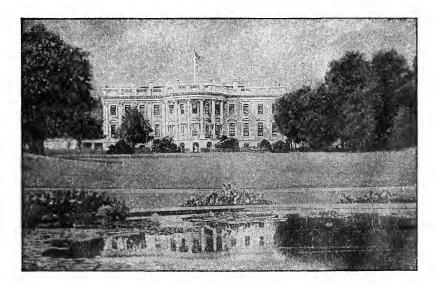
Line cuts print splendidly on Champion Eggshell. This is the best style of illustration when this paper is used





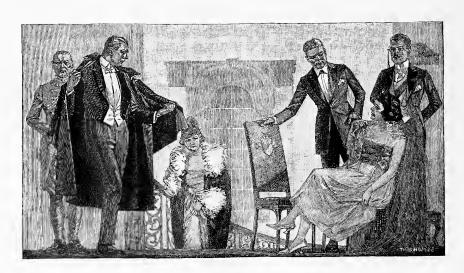
The above result shows that four-color process plates cannot be printed on Champion Eggshell, which is entirely too rough for this kind of engraving



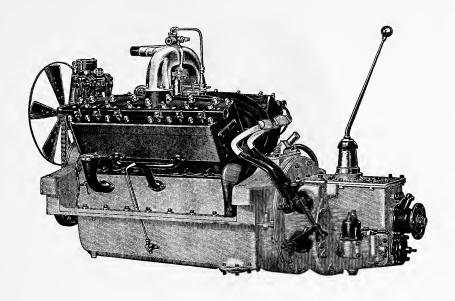


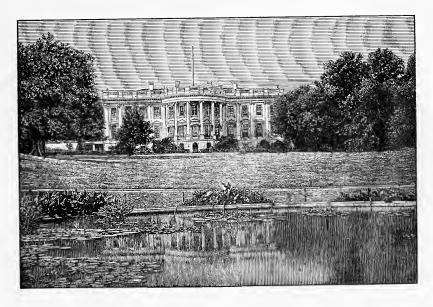
The above result shows that four-color process plates cannot be printed on Champion Eggshell, which is entirely too rough for this kind of engraving





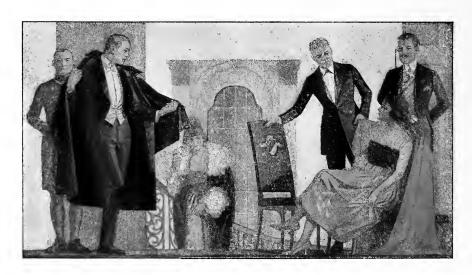
Unless the wood cuts are very coarsely engraved they will not print properly on a paper as rough as Champion Eggshell



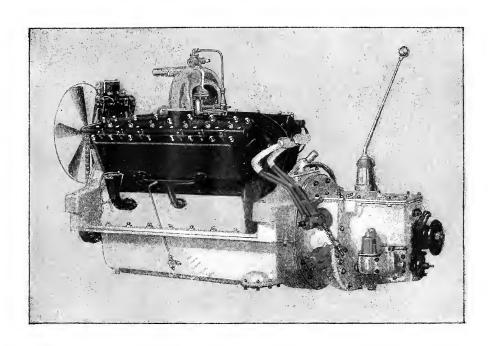


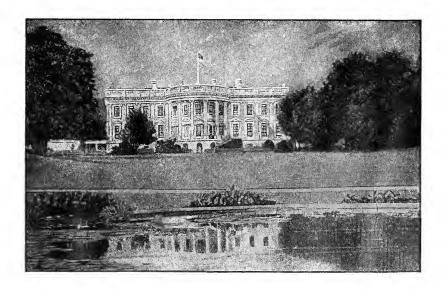
Unless the wood cuts are very coarsely engraved they will not print properly on a paper as rough as Champion Eggshell





The four-color Benday plates are much too fine to print on a paper as rough as Champion Eggshell



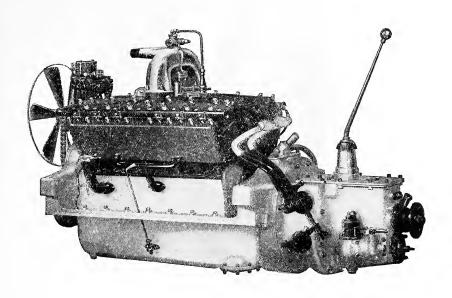


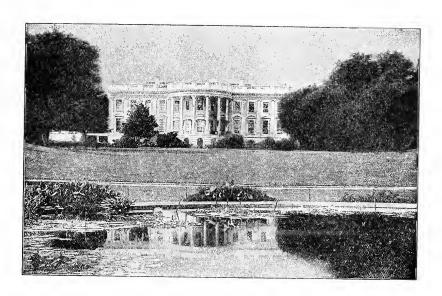
The four-color Benday plates are much too fine to print on a paper as rough as Champion Eggshell





This shows that 133 screen halftones are too fine to print properly on a paper as rough as Champion Eggshell



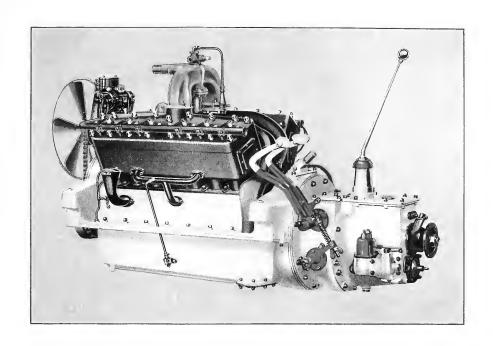


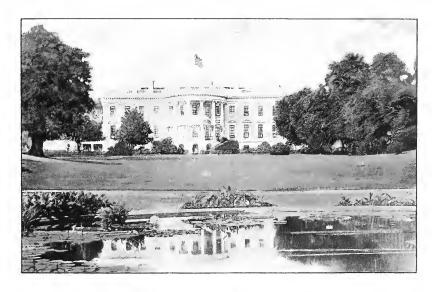
This shows that 133 screen halftones are too fine to print properly on a paper as rough as Champion Eggshell





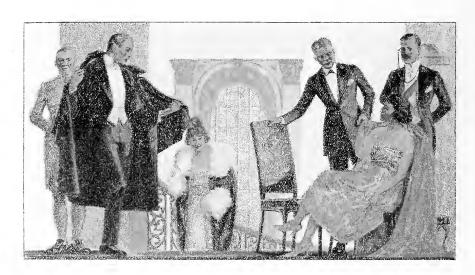
Champion Eggshell printed in six colors by the Offset Process



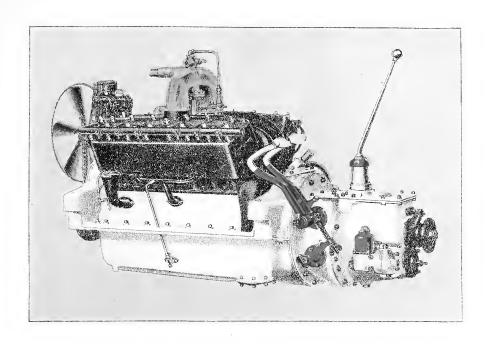


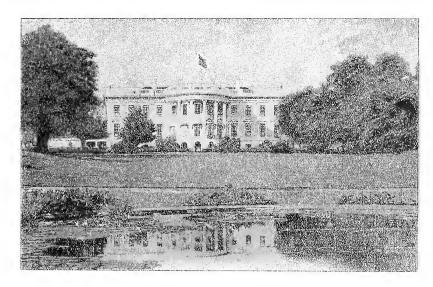
It made waterproof Champion Eggshell would be adaptable to the Offset Process in six colors. This paper not made for this process





Champion Eggshell is not adaptable to the Straight Lithographic Process in six colors as shown above



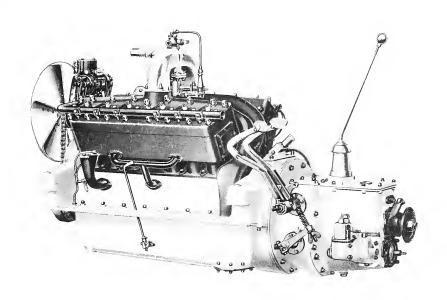


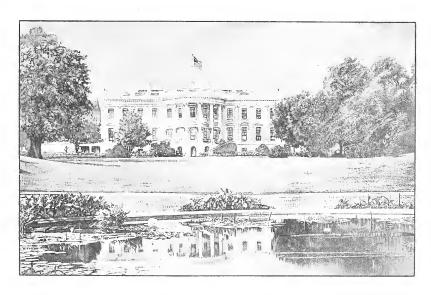
Champion Eggshell is not adaptable to the Straight Lithographic Process as shown in six colors on this page $\frac{1}{2} \left(\frac{1}{2} \right) = \frac{1}{2} \left(\frac{1}{2} \right) \left(\frac{1}{2} \right)$





Halftone by the Offset Process on Champion Eggshell. Two colors, as in the lower illustration, give better results





Halftone by the Offset Process on Champion Eggshell. Two colors, as in the upper illustration, give better results. This paper not made for this process

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident, that all men are created equal, that they are endowed by their Creator with certain unalien-

[Twelve Point Scotch Double Leaded]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to as sume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the courses which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalienable Rights, that among these are Life, Liberty and the pursuit of happiness. That to secure these rights, Governments are instituted among Men, deriving their

[Twelve Point Cloister Single Leaded]

When, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

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[Twelve Point Caslon Double Leaded]

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We hold these truths to be selfevident, that all men are created with certain unalienable Rights, that among these are Life, Liberty

[Twelve Point Bookman Double Leaded]

Champion Eggshell is not adaptable to the Straight Lithographic Process

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident: that all men are created equal, that they are endowed by their Creator with certain unalien-

[Twelve Point Scotch Double Leaded]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

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[Twelve Point Cloister Single Leaded]

When, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident: that all men are created equal, that they are endowed by their Creator with certain unalienable Rights,

[Twelve Point Caslon Double Leaded]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

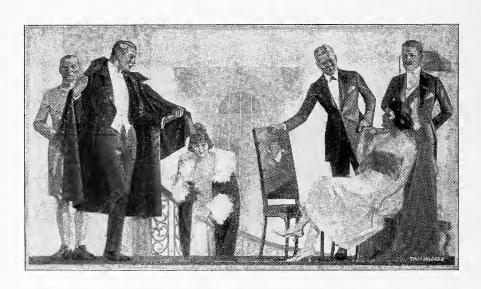
We hold these truths to be selfevident: that all men are created equal, that they are endowed by their Creator with certain unalien-

[Twelve Point Bookman Double Leaded]

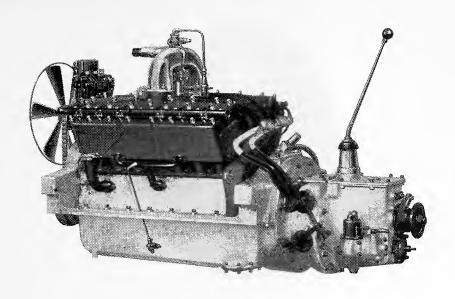
,~<u>_</u>^

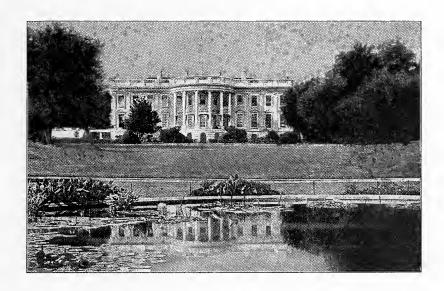
Four styles of type printed on Champion Bond





Champion Bond prints 65 screen halftones. But the mesh is too coarse. For better results see 120 screen, page 574



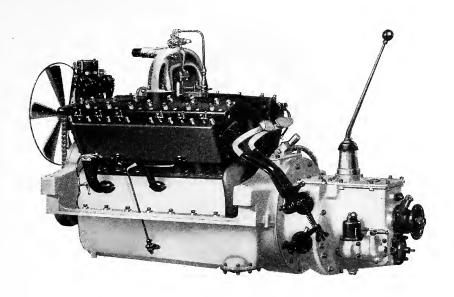


Champion Bond prints 65 screen halftones. But the mesh is too coarse. For better results see 120 screen, page 575





These 100 screen halftones do not print as well on Champion Bond as the 120 screen shown on page 574



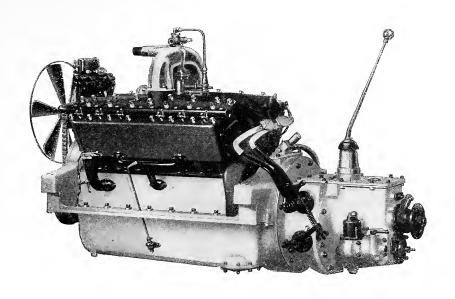


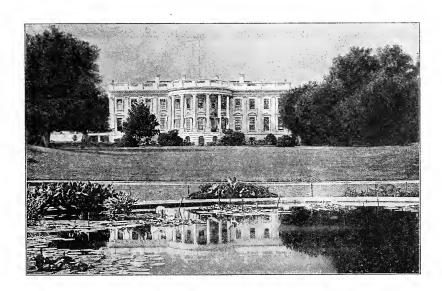
These 100 screen halftones do not print as well on Champion Bond as the 120 screen shown on page 575





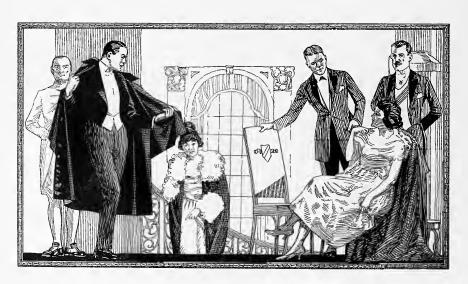
Interesting results from printing 120 screen halftones on Champion Bond



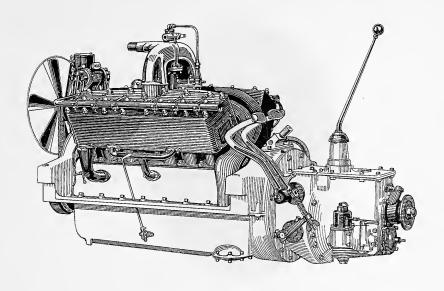


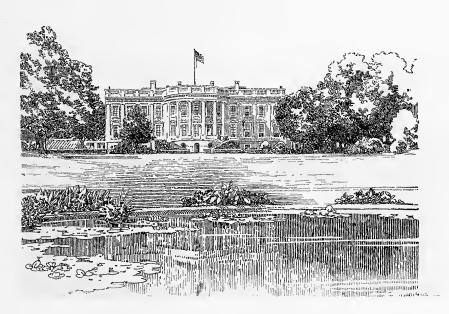
Interesting results from printing 120 screen halftones on Champion Bond





Zinc line cuts on Champion Bond. This kind of engraving will print on any paper



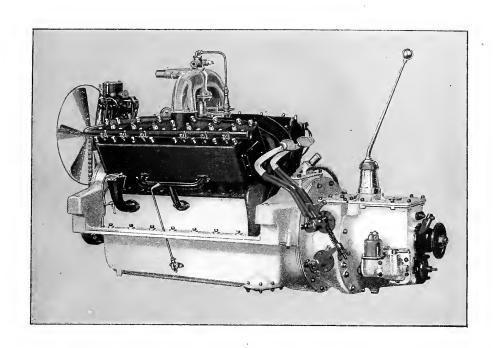


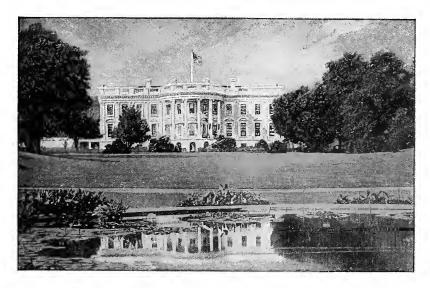
Zinc line cuts on Champion Bond. This kind of engraving will print on any paper





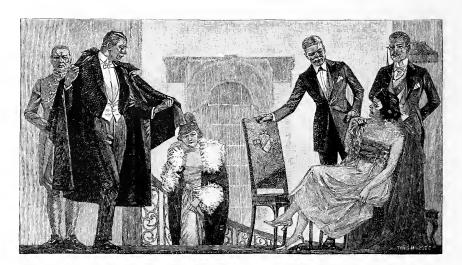
Very unsatisfactory results from printing 133 screen from color plates on Champion Bond. Offset is far better, see page 586



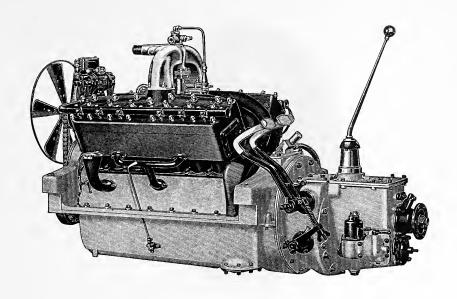


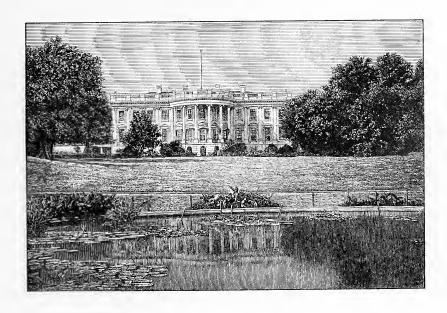
Very unsatisfactory results from printing 133 screen from color plates on Champion Bond. Offset is far better, see page 587





Wood engravings on Champion Bond



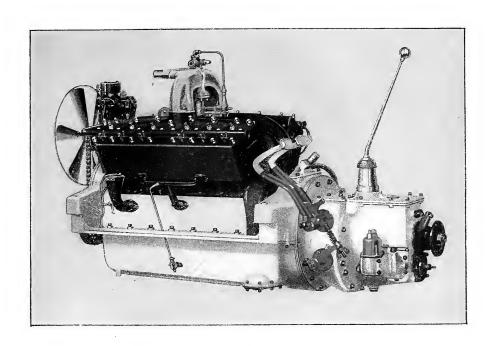


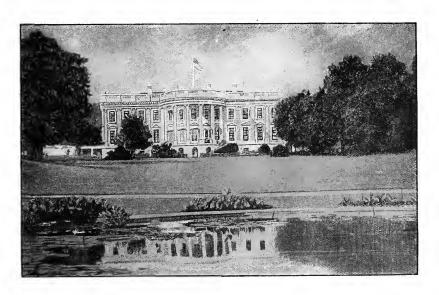
Wood engravings on Champion Bond





Four-color Benday plates on Champion Bond are better than the process work on page 578, but the offset is still better



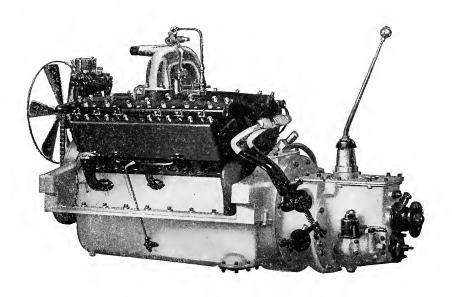


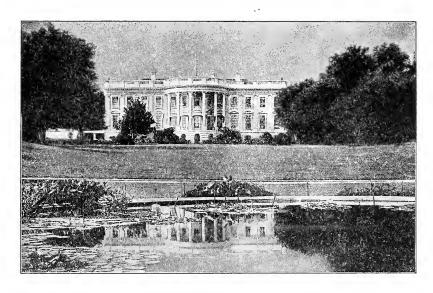
Four-color Benday plates on Champion Bond are better than the process work on page 579, but the offset is still better





Doubletone ink from 133 screen halftones on Champion Bond. The screen is too fine for a bond paper



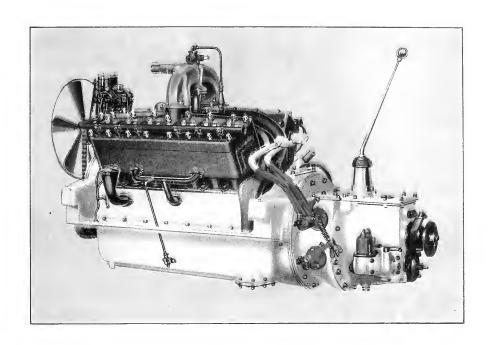


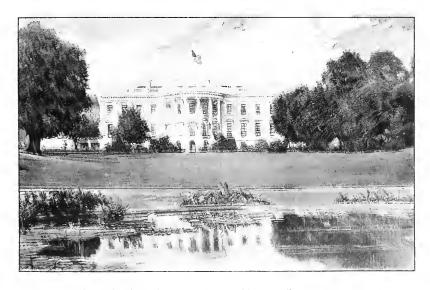
Doubletone ink from 133 screen halftones on Champion Bond. The screen is too fine for a bond paper





Fair results can be obtained on Champion Bond by the Offset Process in six colors



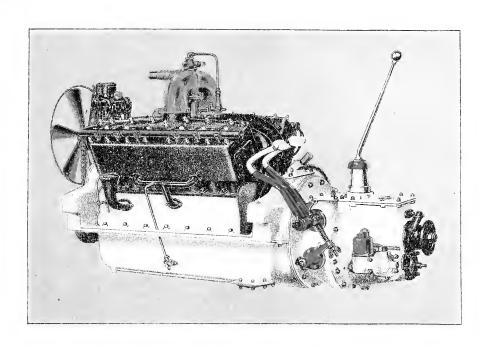


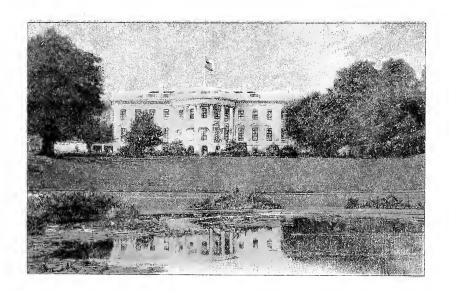
Fair results can be obtained on Champion Bond by the Offset Process in six colors





Champion Bond is not adaptable to the Straight Lithographic Process in six colors as shown above



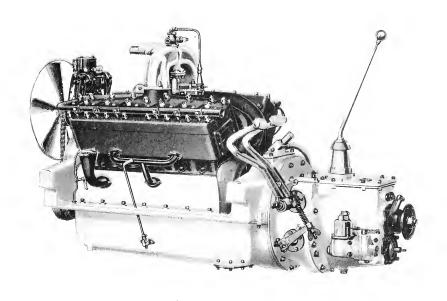


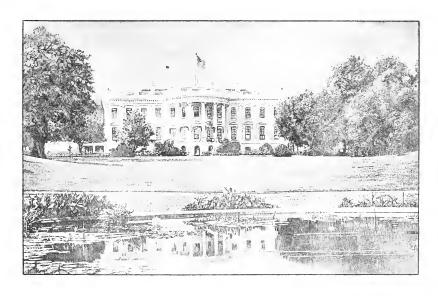
Champion Bond is not adaptable to the Straight Lithographic Process in colors





Halftone by the Offset Process on Champion Bond. The surface is too hard to work well. It improves the result to use two colors as in the lower illustration





Halftone by the Offset Process on Champion Bond. Better results can be obtained if two colors are used as in the upper illustration

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident, that all men are created equal, that they are endowed by their Creator with certain unalien-

[Twelve Point Scotch Double Leaded]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to as sume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the courses which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalienable Rights, that among these are Life, Liberty and the pursuit of happiness. That to secure these rights, Governments are instituted among Men, deriving their

[Twelve Point Cloister Single Leaded]

When, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

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[Twelve Point Caslon Double Leaded]

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We hold these truths to be selfevident, that all men are created with certain unalienable Rights, that among these are Life, Liberty

[Twelve Point Bookman Double Leaded]

Four styles of type by the Straight Lithographic Process on Champion Bond. The Offset Process will give better results on this paper When, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

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[Twelve Point Scotch Double Leaded]

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[Twelve Point Cloister Single Leaded]

When, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident: that all men are created equal, that they are endowed by their Creator with certain unalienable Rights,

[Twelve Point Caslon Double Leaded]

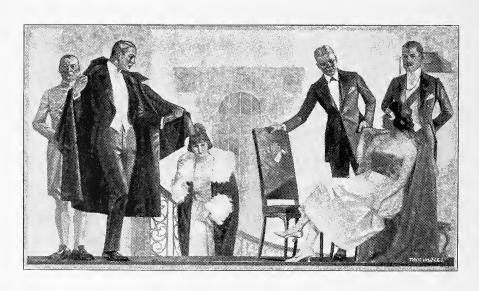
WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident: that all men are created equal, that they are endowed by their Creator with certain unalien-

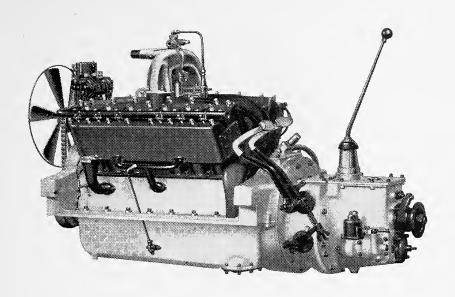
[Twelve Point Bookman Double Leaded]

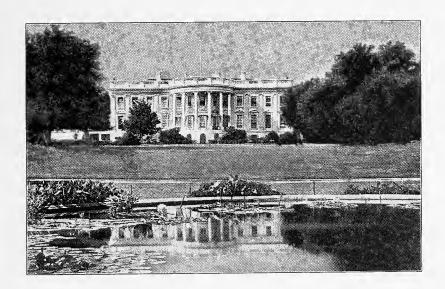
Four styles of type printed on Champion Cream Post Card





Champion Cream Post Card is so smooth that a screen finer than 65, as shown above, should be used. The 120 screen (page 598) and 133 screen (page 608) both print well



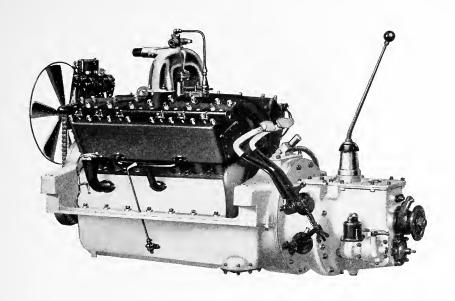


Champion Cream Post Card is so smooth that a screen finer than 65, as shown above, should be used. The 120 screen (page 599) and 133 screen (page 609) both print well





The 100 screen, as shown above, looks well on Champion Cream Post Card. But 120 screen (page 598) and 133 screen (page 608) are even better



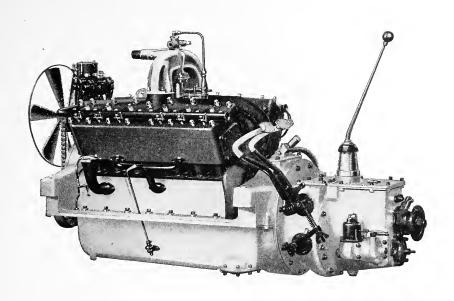


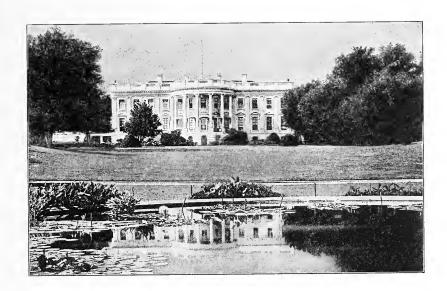
The 100 screen, as shown above, looks well on Champion Cream Post Card. Bur 120 screen (page 599) and 133 screen (page 609) are even better





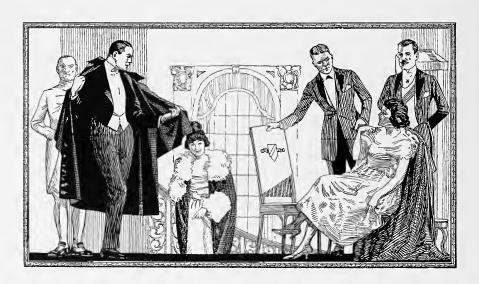
Fine results from printing 120 screen on Champion Cream Post Card



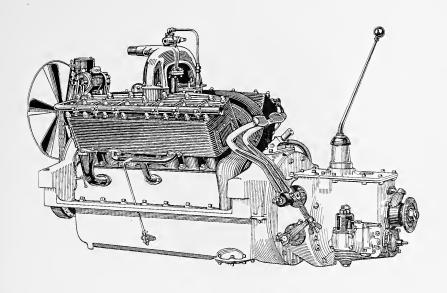


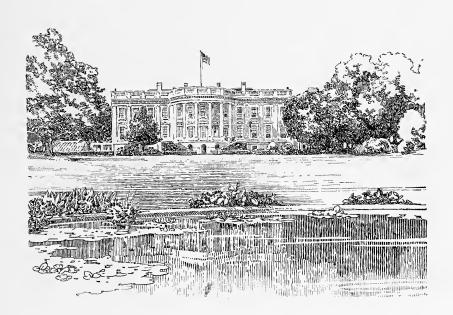
Fine results from printing 120 screen on Champion Cream Post Card





Zinc line cuts print well on Champion Cream Post Card



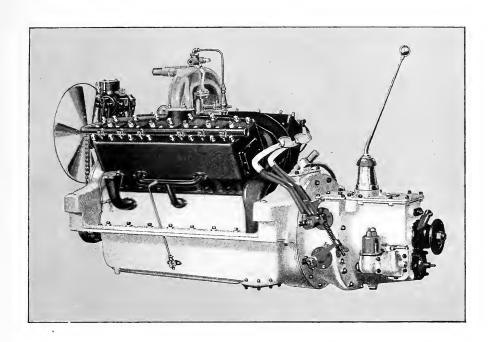


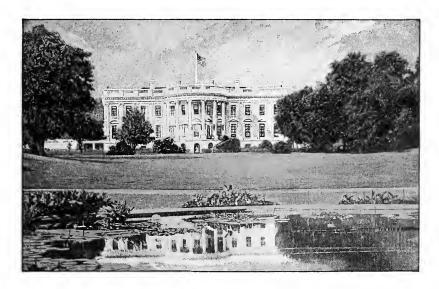
Zinc line cuts print well on Champion Cream Post Card





When four color process plates are printed on Champion Cream Post Card the above result may be expected



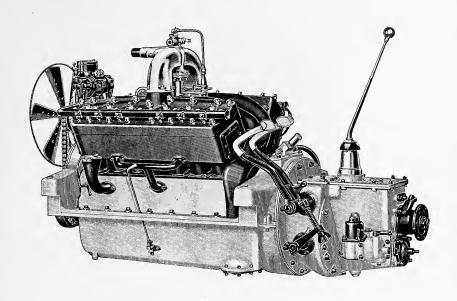


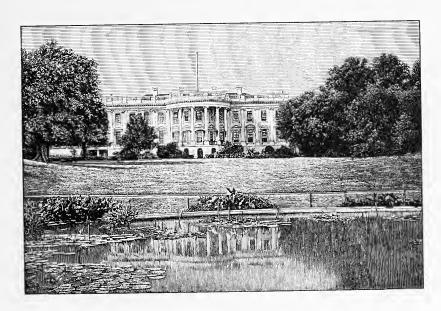
When four color process plates are printed on Champion Cream Post Card the above result may be expected





Wood cuts print unusually well on Champion Cream Post Card



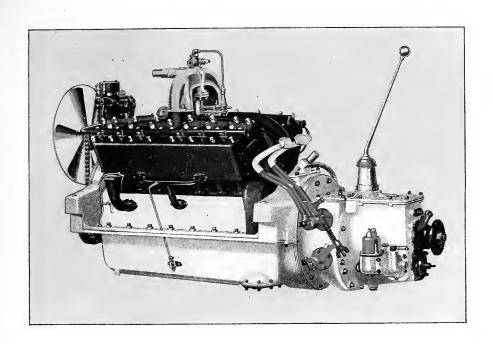


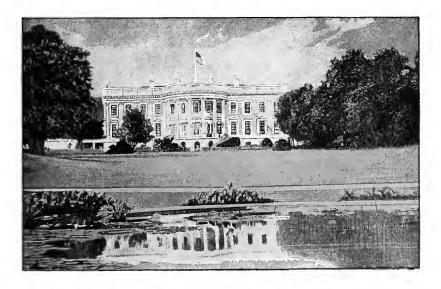
Wood cuts print unusually well on Champion Cream Post Card





Interesting results from printing four color Benday plates on Champion Cream Post Card



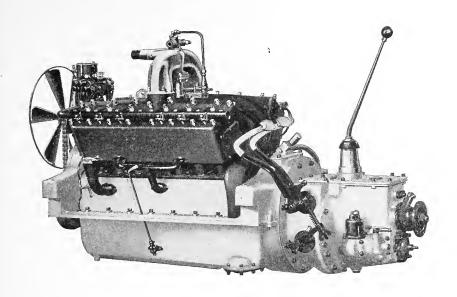


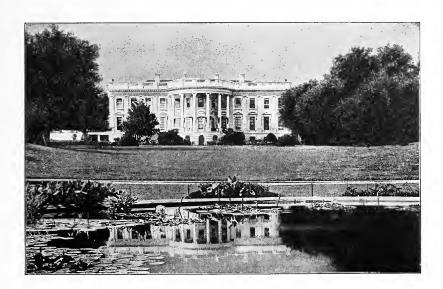
Interesting results from printing four color Benday plates on Champion Cream Post Card





Here are 133 screen halftones printed in doubletone ink on Champion Cream Post Card



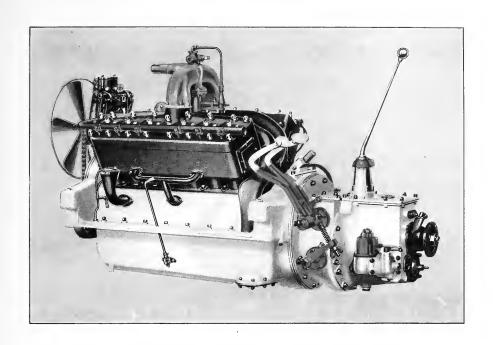


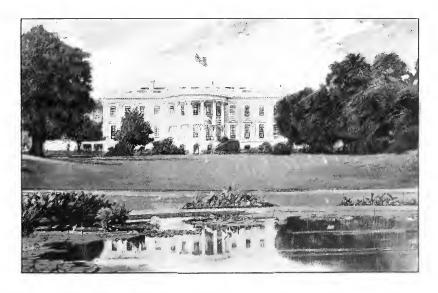
Here are 133 screen halftones printed in doubletone ink on Champion Cream Post Card





Fair results can be obtained in six colors by the Offset Process on Champion Cream Post Card



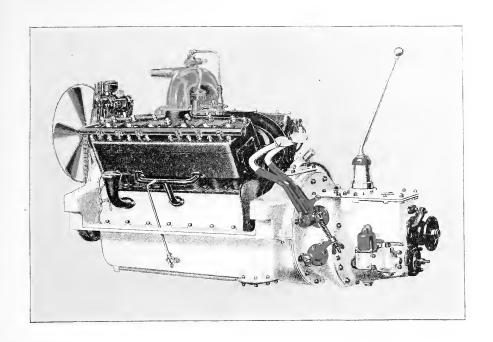


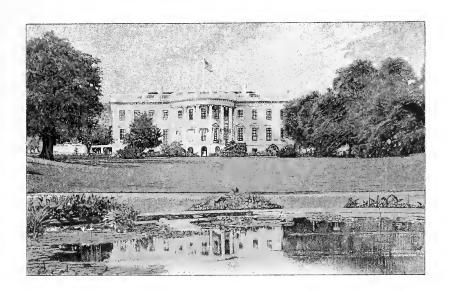
Fair results can be obtained by the Offset Process in six colors on Champion Cream
Post Card. This stock is not made for this process





Champion Cream Post Card is not adaptable to the Straight Lithographic Process in six colors



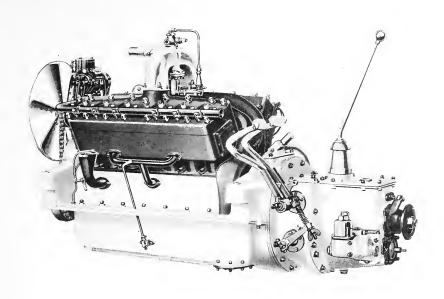


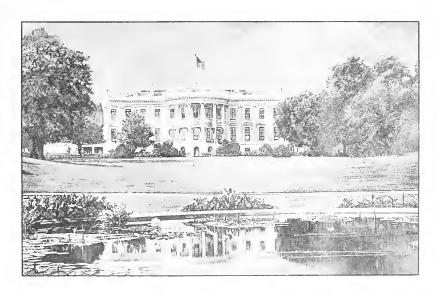
Champion Cream Post Card is not adaptable to the Straight Lithographic Process





Halftone by the Offset Process on Champion Cream Post Card. It is advisable to use two colors as in the lower illustration





Halftone by the Offset Process on Champion Cream Post Card. Better results can be obtained by using two colors as in the upper illustration

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

We hold these truths to be selfevident, that all men are created equal, that they are endowed by their Creator with certain unalien-

[Twelve Point Scotch Double Leaded]

WHEN, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the courses which impel them to the separation.

We hold these truths to be self-evident, that all men are created equal, that they are endowed by their Creator with certain unalienable Rights, that among these are Life, Liberty and the pursuit of happiness. That to secure these rights, Governments are instituted among Men, deriving their

[Twelve Point Cloister Single Leaded]

When, in the Course of human events, it becomes necessary for one people to dissolve the political bands which have connected them with another, and to assume among the powers of the earth, the separate and equal station to which the Laws of Nature and of Nature's God entitles them, a decent respect to the opinions of mankind requires that they should declare the causes which impel them to the separation.

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[Twelve Point Caslon Double Leaded]

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We hold these truths to be selfevident, that all men are created with certain unalienable Rights, that among these are Life, Liberty

[Twelve Point Bookman Double Leaded]

Champion Cream Post Card is not adaptable to Straight Lithographic Process

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[Twelve Point Caston Double Leaded]

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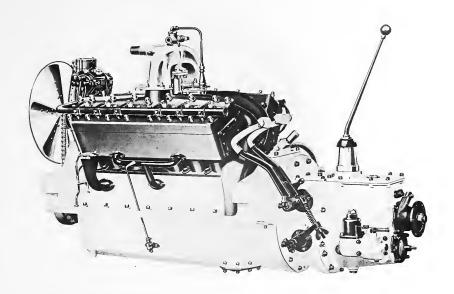
[Twelve Point Bookman Double Leaded]

Four styles of type printed in the Rapid Photogravure Process on Champion English Finish





Rapid Photogravure Process in one color on Champion English Finish



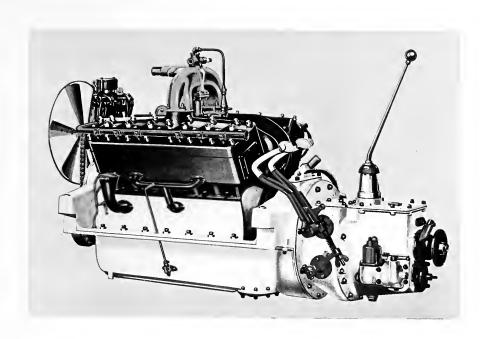


Rapid Photogravure Process in one color on Champion English Finish





Rapid Photogravure Process in four colors printed on Champion English Finish



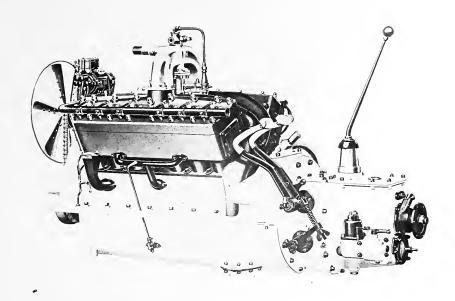


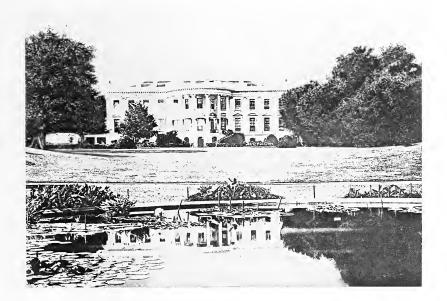
Rapid Photogravure Process in four colors printed on Champion English Finish





Rapid Photogravure Process in one color printed on Champion English Finish





Rapid Photogravure Process in one color printed on Champion English Finish



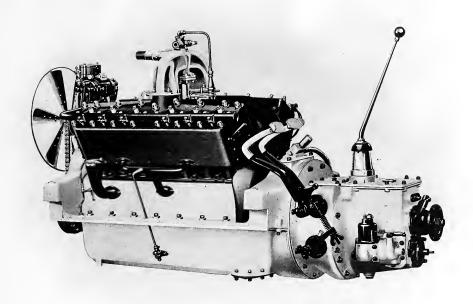
HAND PHOTOGRAVURE

This process is used mainly for book illustrations and the better grade of pictures





Hand photogravure on Champion English Finish





Hand photogravure on Champion English Finish



STEEL PLATE

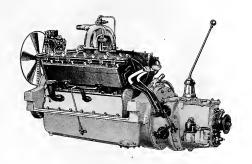
20

This process of illustration is used mostly for portraits, commercial stationery and stock certificates





Steel Engraving on Champion Bond





Steel Engraving on Champion Bond



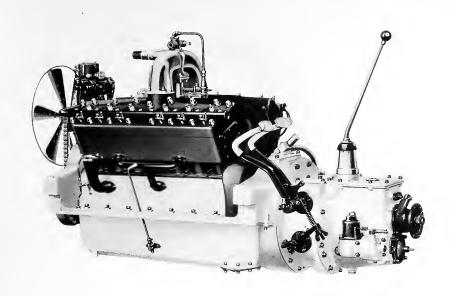
GELATINE PROCESS

This process is used where a less expensive type of illustration is required than is shown on pages 626 and 627





Gelatine printing on Champion Cream Post Card





Gelatine printing on Champion Cream Post Card













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